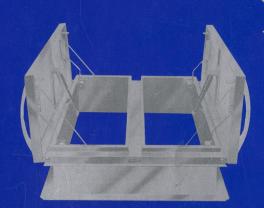
DUR-RED®

PRODUCTS

WHY NOT THE BEST?



LADDER HATCH



SMOKE HATCH

Designers and Manufacturers of Quality Doors.

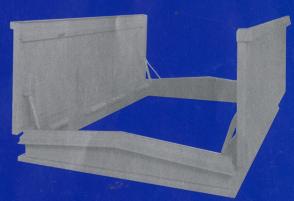
Trouble-Free Performance



FLOOR DOOR



THE BEST FROM THE WEST



EQUIPMENT HATCH

All new Tor-Key™ Adjustable Torsion spring. Patent pending. See page 3.

ROOF HATCHES & SMOKE HATCHES
FLOOR DOORS & EQUIPMENT HATCHES
CEILING ACCESS & METAL BUILDING CURBS

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DEALER INQUIRIES
WELCOME
Call or Write

(see page 16)

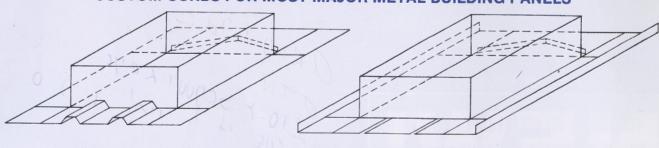


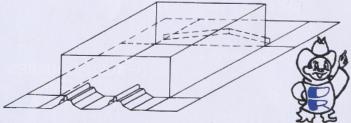


DUR-RED®PRODUCTS

Thank you for giving us this opportunity to tell you about our company. The Dur-Red products name has been in use since 1960. We have always been located in Los Angeles, California. Dur-Red products factory has 200,000 square feet of manufacturing and warehouse area and provides the space needed for continual growth, being located on 10 acres which can be expanded when necessary. We perform all of the operations—from initial metal shearing, punching, forming, and welding—to the final assembly of the doors. Through an extensive research and continuous developmental program, outstanding construction techniques and design features have been perfected. They are responsible for Dur-Red Products establishing a new high standard of door.

CUSTOM CURBS FOR MOST MAJOR METAL BUILDING PANELS





Dur-Red Products are manufactured to the highest standards of quality and design. They are specified year after year by architects and engineers and demanded by general contractors and building erectors for installation on conventional roofs or metal buildings. The curbs are designed and manufactured to adapt to base flange configurations of most metal building roof panels. The curbs are an integral component to the hatch or skylight, which is very cost effective since it eliminates the need for separate curbs. Metal building flanges are available for all Dur-Red Products models.

We Care Enough To Do Our Very Best

Traffic doors to match your needs



FLOOR DOOR (Split-Leaf, Heavy Duty Gutter) STAINLESS STEEL

H-20
Wheel
Loading
Special Sizes.

This H-20 loaded, special size floor door is constructed of #304 stainless steel. All hardware is stainless steel for high corrosive areas and is available for all floor doors.

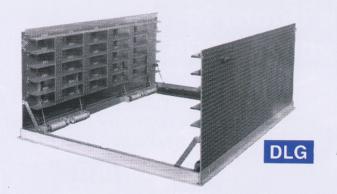
All new Tor-Key™ Adjustable Torsion Spring.

There is a door for every requirement. Our new Torsion Spring will make your job even better. All new Torsion Spring Operator by Dur-Red Products Adjustable Chrome Vanadium Torsion Springs with trouble-free performance. The operator is maintained within the door with no hardware projection down into the well or pit to interfere with any equipment. Buildings can be equipped with a wide range of types and sizes of doors to fill every user's requirements. These include hinges and snap lock with removable handle. Door should be located where they will provide the most convenient access into the area below.

All doors are equipped with an inside safety release mechanism to prevent anyone being locked inside accidentally or otherwise. All sizes of floor doors are available in standard and special orders, the interior or exterior door to fit special opening cut into floor or cast into cement.

Dur-Red Products floor door leafs are designed to withstand uniformly distributed stationary floor loads up to 150 lbs. per square foot or H2O loads. Where carts, hand trucks, or other mobile equipment will be used, specify loads. Units are designed for use in off-street locations where not subjected to high density traffic. Oversize doors may be spliced.





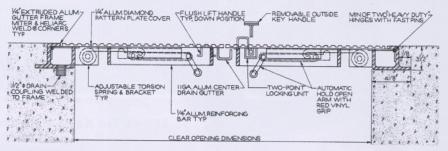
SIDEWALK, PIT & FLOOR DOOR (Split-Leaf, Heavy Duty Gutter) EXTRUDED ALUMINUM

5'0" x 7'0" split-leaf shown CLEAR OPENING WEIGHT DLG 4'0" x 4'0' 168 lbs. DLG 4'0" x 6'0" 240 lbs. DLG 5'0" x 5'0" 250 lbs. DLG 5'0" x 7'0" 350 lbs.

USE CALL-OUT LETTER FOR TYPE OF METAL. A-ALUMINUM

S-STEEL G-GALVANIZED SS-STAINLESS CONTACT US FOR CUSTOM SIZES (SAFETY BAR ON DOUBLE DOORS)

Note: Number of springs vary per size.

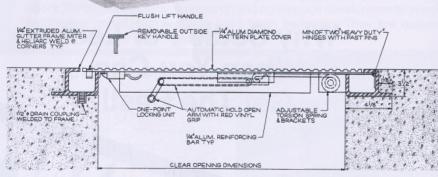


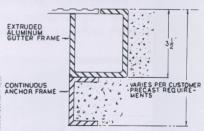
4'0" x 4'0" single leaf shown CLEAR OPENING WEIGHT SLG 2'0" x 2'0" SLG 2'6" x 2'6" 65 lbs. 80 lbs SLG 2'6" x 3'0" 90 lbs. SLG 3'0" x 3'0" 100 lbs. SLG SLG 3'6" x 3'6" A-ALUMINUM CONTACT US FOR CUSTOM SIZES

SIDEWALK, PIT & FLOOR DOOR (Single-Leaf, Heavy Duty Gutter) EXTRUDED ALUMINUM

120 lbs. USE CALL-OUT LETTER FOR TYPE OF METAL: S-STEEL G-GALVANIZED SS-STAINLESS

TAKE ADVANTAGE OF OUR PRECASTING CAPABILITIES

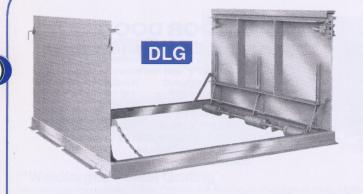




FRAME DEPTH DESIGNED TO MATCH SLAB THICKNESS

Furnish where indicated on plans, Interior or Exterior Type SLG Type, DLG Door, Model No. factory fabricated and completely assembled. Lid leafs of 1/4" diamond pattern aluminum floor plate with reinforcing bars welded to leafs, to support from 150# to H20 liveload per sq. ft. (designate required load specifications). Gutter frame shall be 1/4" extruded aluminum channel shape 3-1/2" high x 3" wide, fully welded for absolute weathertightness, with 1-1/8" continuous anchor flange, a 1-1/2" tank flange for drainage shall be welded to gutter channel located in right hand corner (or specify placement). Lid hardware shall be equipped with heavy strap hinge of 12 Ga. brass or stainless steel, has a one-point latch, inside and outside handles, "heavy-duty" adjustable chrome vanadium torsion springs and lifting bar, automatic hold-open arm with vinyl handle grip. Hardware shall be cadmium plated, and factory finish shall be mill finish or a prime coat applied to aluminum frame and leafs.

Stainless steel hardware available in high corrosive areas for all Steel Floor, Pit and Sidewalk Doors so specified.



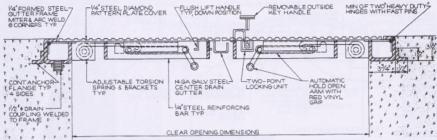
SIDEWALK, PIT & FLOOR DOOR (Split-Leaf, Heavy Duty Gutter) STEEL

6'0" x 6'0" split-leaf shown
CLEAR OPENING WEIGHT
DLG 4'0" x 4'0" 450 lbs.
DLG 4'0" x 6'0" 618 lbs.
DLG 5'0" x 5'0" 645 lbs.
DLG 5'0" x 7'0" 875 lbs.

USE CALL-OUT LETTER FOR TYPE OF METAL: S—STEEL G—GALVANIZED

CONTACT US FOR CUSTOM SIZES (SAFETY BAR ON DOUBLE DOORS)

Note: Number of springs may vary per size.

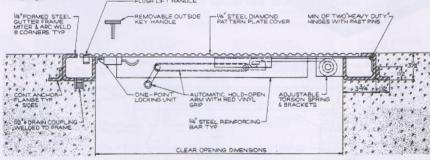




SIDEWALK, PIT & FLOOR DOOR (Single-Leaf, Heavy Duty Gutter) STEEL

3'6" x 3'6" single leaf shown CLEAR OPENING WEIGHT SLG 2'0" x 2'0" 177 lbs. SLG 2'6" x 2'6" 235 lbs. SLG 2'6" x 3'0" 275 lbs. SLG 3'0" x 3'0" 300 lbs. SLG 3'6" x 3'6" 385 lbs.

USE CALL-OUT LETTER FOR TYPE OF METAL:
S—STEEL G—GALVANIZED
CONTACT US FOR CUSTOM SIZES



Furnish where indicated on plans, Interior or Exterior Type SLG Type, DLG Door, Model No.________, factory fabricated and completely assembled. Door leafs of 1/4" diamond pattern steel floor plate with reinforcing bars welded to leafs, to support from 150# to H2O liveload per sq. ft. (designate required load specifications). Gutter frame shall be 1/4" carbon steel channel power brake shape 3-1/2" high x 3" wide, fully welded and ground smooth for absolute weathertightness, with 1-1/2" continuous anchor flange, a 1-1/2 "tank flange for drainage shall be welded to gutter channel located in right hand corner (or specify placement). Lid hardware shall be equipped with heavy strap hinge of 12 Ga. steel or stainless steel, has a one-point latch, inside and outside handles, "heavy-duty" adjustable chrome vanadium torsion springs and lifting bar, automatic hold-open arm with vinyl handle grip. Hardware shall be cadmium plated, and factory finish shall be prime coat of primer applied to steel frame and leafs, or available in hot dipped galvanize after fabrication when so specified.

Stainless steel hardware available in high corrosive areas for all Steel Floor, Pit and Sidewalk Doors so specified.

DLA SPECIAL

GRATING FLOOR DOOR

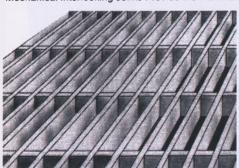
(Split-Leaf, Heavy Duty Angle) Extruded Aluminum or Steel

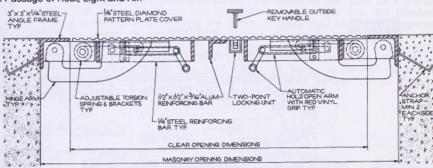
5'0" x 7'0" split-leaf shown
CLEAR OPENING WEIGHT
DLA 4'0" x 4'0" 368 lbs.
DLA 4'0" x 6'0" 415 lbs.
DLA 5'0" x 5'0" 575 lbs.
DLA 5'0" x 7'0" 800 lbs.

USE CALL-OUT LETTER FOR TYPE OF METAL:
S—STEEL G—GALVANIZED
CONTACT US FOR CUSTOM SIZES
Note: Number of springs vary per size.

"Weldforged" Steel Grating

Mechanical Interlocking Joints Provide the Maximum Passage of Heat, Light and Air.





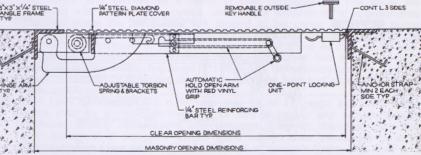
"The Best Made Better!" SLA SPECIAL 3'X3'X'/A' STE ANGLE FRAME TV9

FLOOR DOOR (Single-Leaf, Heavy Duty Angle) Extruded Aluminum or Steel

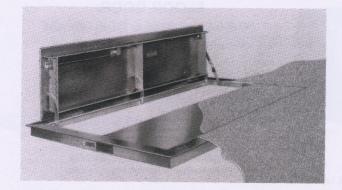
3'6" x 3'6" single leaf shown
CLEAR OPENING WEIGHT
SLA 2'0" x 2'0" 115 lbs.
SLA 2'6" x 2'6" 165 lbs.
SLA 2'6" x 3'0" 190 lbs.
SLA 3'0" x 3'0" 220 lbs.
SLA 3'0" x 3'6" 330 lbs.
USE CALL-OUT LETTER FOR TYPE OF METAL:
S—STEEL G—GALVANIZED
CONTACT US FOR CUSTOM SIZES

This special floor door, with both view and gun ports, was manufactured specially for use in prison towers in the United. States.





Stainless steel hardware available in high corrosive areas for all Steel Floor, Pit and Sidewalk Doors so specified.

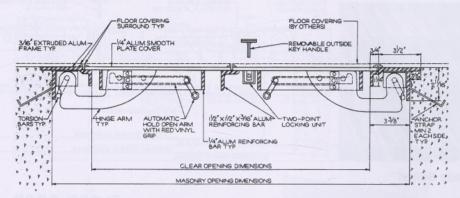


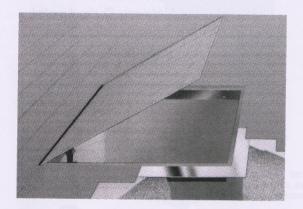
FLOOR DOOR (Split-Leaf, Extruded Aluminum for Carpet or Composition Tile)

5'8" x 8'0" split-leaf shown
CLEAR OPENING WEIGHT
DCT 4'0" x 4'0" 160 lbs.
DCT 4'0" x 6'0" 180 lbs.
DCT 5'0" x 5'0" 240 lbs.
DCT 5'0" x 7'0" 330 lbs.

USE CALL-OUT LETTER FOR TYPE OF METAL:
A—ALUMINUM
CONTACT US FOR CUSTOM SIZES



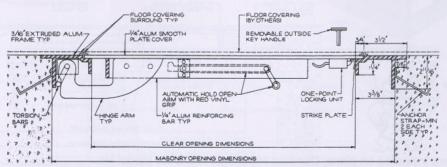




FLOOR DOOR (Single-Leaf, Extruded Aluminum for Carpet or Composition Tile)

4'0" x 4'0" single leaf shown
CLEAR OPENING WEIGHT
SCT 2'0" x 2'0" 60 lbs.
SCT 2'6" x 2'6" 75 lbs.
SCT 2'6" x 3'0" 88 lbs.
SCT 3'0" x 3'0" 100 lbs.
SCT 3'6" x 3'6" 135 lbs.
USE CALL-OUT LETTER FOR TYPE OF METAL:
A—ALUMINUM
CONTACT US FOR CUSTOM SIZES





Furnish where indicated on plans, Interior or Exterior Type DCT Type, SCT Door, Model No. _______, factory fabricated and completely assembled. Door set up for floor tile or carpet with a metal surround 1/8" or 3/16" place on frame and leaf. Door leafs of 1/4" flat aluminum floor plate with reinforcing bars welded to leafs, to support from 150# per sq. ft. Frame shall be 1/4" extruded aluminum shape, fully welded, with 1-1/8" anchor strap bolted to frame. Leaf hardware shall be equipped with heavy stamped 1/4" aluminum hinge bolted to frame and leaf, torsion bars for easy operation, have a one-point latch, inside and outside handles, automatic hold-open arm with vinyl handle grip. Hardware shall be cadmium plated, and factory finish shall be mill finish or a prime coat applied to aluminum frame and leafs.

Stainless steel hardware available in high corrosive areas for all Steel Floor, Pit and Sidewalk Doors so specified.



DOUBLE DOOR SMOKE HATCH (Underwriter's Laboratory & Factory Mutual Research Corp.)

SPECIFICATIONS:

Dur-Red Products Smoke Hatches have been tested and approved by Underwriters Laboratories, Inc., and Factory Mutual Research Corp., made in accordance with their regulations, and evolved as a result of their investigations. The doors are equipped with an automatic device, which at a temperature of approximately 165° F. causes the fusing of a link located at the center of the two doors; torsion spring drives then cause the doors to open by compulsory force; shock absorbers are installed to control the speed of the door as it travels open. The automatic device can be easily re-set, and a new link inserted, without removing or dismantling the doors. **Doors may be manually opened from the inside or outside by a handle; depending upon the type and application. These units, specify by Model No. _______ Smoke Hatch, have a 14 gauge G.l. curb and curb frame fully welded and ground smooth for absolute weathertightness; lids shall be of 11 gauge aluminum; completely assembled with "heavy-duty" aluminum 3/16" pivot hinges. Lid to have a fiberglas insulation. Painted with two coats of G66S13 primer.

UFSH

CLEAR OPENING

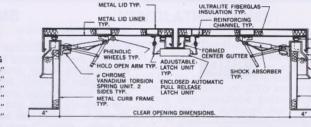
UFSH 48" x 48" UFSH 48" x 72" UFSH 48" x 90" UFSH 48" x 96"

FMSH

CLEAR OPENING FMSH 48" × 48" FMSH 48" × 72" FMSH 48" × 90" FMSH 48" × 96"

FMSH

CLEAR OPENING
FMSH 60" x 60"
FMSH 60" x 96"
FMSH 60" x 120"
FMSH 60" x 144"
FMSH 66" x 144"
FMSH 72" x 72"



DUR-RED®PRODUCTS

PPROVE



DOUBLE DOOR DOMED SMOKE HATCH (Factory Mutual Research Corp.)

SPECIFICATIONS:

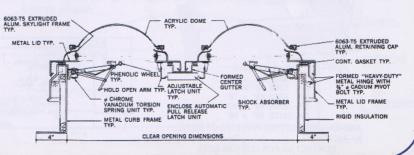
Dur-Red Products double door Domed Smoke Hatches have been tested and approved by Factory Mutual Research Corp., made in accordance with their regulations, and evolved as a result of their investigations. The doors are equipped with an automatic device, which at a temperature of approximately 165° F. causes the fusing of a link located at the center of the two doors; torsion spring drives then cause the doors to open by compulsory force; shock absorbers are installed to control the speed of the doors as they travel open. The automatic device can be easily re-set, and a new link inserted, without removing or dismantling the doors. **Doors may be manually opened from the inside or outside by a handle; depending upon the type and application. These units, specify by Model No. Smoke Hatch. shall have a 14 gauge G.I. curb. Lids shall be of 11 gauge aluminum; dome frame shall be a minimum thickness of .072 aluminum and provide a selfcontained sloping condensation and weepage gutter for drainage. Each unit shall consist of a one-piece acrylic dome (either white translucent or clear colorless). The dome retaining frame secured to the curb frame. Lids, curb and dome frame are fully welded and ground smooth for absolute weathertightness; completely assembled with "heavy-duty" aluminum 3/16" pivot hinges. Painted with two coats of G66S13 primer.

FMSHD

CLEAR OPENING FMSHD 48" x 48" FMSHD 48" x 72" FMSHD 48" x 90" FMSHD 48" x 96" FMSHD 60" x 96" FMSHD 60" x 96"

FMSHD 72" x 72"





CONT. BULB SANTOPRENE GASKET TYP. REINFORCING ANGLE TYP.

FORMED "HEAVY-DUTY"
METAL HINGE WITH
%" \$ CADIUM PIVOT
BOLT TYP.

METAL LID FRAME TYP. RIGID INSULATION



48" x 48" 48" x 60" 48" x 72" 48" x 90" 48" x 96"

USE CALL-OUT LETTER FOR TYPE OF METAL

CONTACT US FOR CUSTOM SIZES

VSHD

VSHD

VSHD

VSHD

VSHD

5555

5566

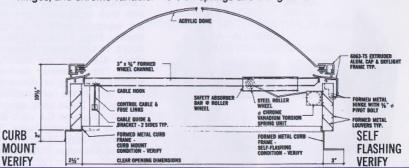
5578

5596 55102

SMOKE HATCH DOME (Gravity Ventilator, Curb Mounted)

SPECIFICATIONS

Furnish where indicated on plans, Smoke Hatch Dome Gravity Ventilator, factory fabricated, Dur-Red Products Model No. consisting of a one piece acrylic dome, either white translucent or clear colorless; and a dome frame of extruded aluminum #6063-T5, with a minimum thickness of .070 provided with a self-contained sloping condensation and weepage gutter for drainage. The retaining frame and curb frame shall be fabricated from steel or aluminum, and louvre blades shall be aluminum or G.I. steel; painted with two coats of acrylic paint. Lid hardware shall consist of safety stops; "heavy-duty" 3/16" aluminum pivot hinges; and chrome vanadium torsion springs and lifting arms.



DUR-RED®PRODUCTS



SHD 5555 48" x 48" SHD 5566 48" x 60" SHD 5578 48" x 72" SHD 5596 48" x 90"

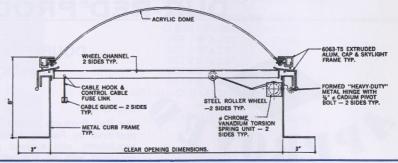
SHD 55102 48" x 96"

USE CALL-OUT LETTER FOR TYPE OF METAL: A-ALUMINUM G-GALVANIZED CONTACT US FOR CUSTOM SIZES

SMOKE HATCH DOME

SPECIFICATIONS:

Furnish where indicated on plans Smoke Hatch Dome, factory fabricated Dur-Red Products Model No. , consisting of a one piece acrylic dome, either white translucent or clear colorless; and a dome frame of extruded aluminum #6063-T5, with a minimum thickness of .070, provided with a self-contained sloping condensation and weepage gutter for drainage. The retaining frame and curb frame shall be fabricated from either steel or aluminum; painted with two coats of acrylic paint. Lid hardware shall consist of safety stops; "heavy-duty" 3/16" aluminum pivot hinges; and chrome vanadium torsion springs and lifting arms.



DUR-RED®PRODUCTS



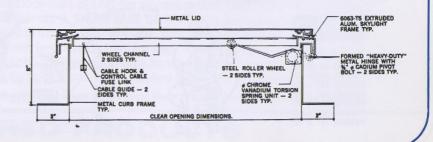
CONTACT US FOR CUSTOM SIZES

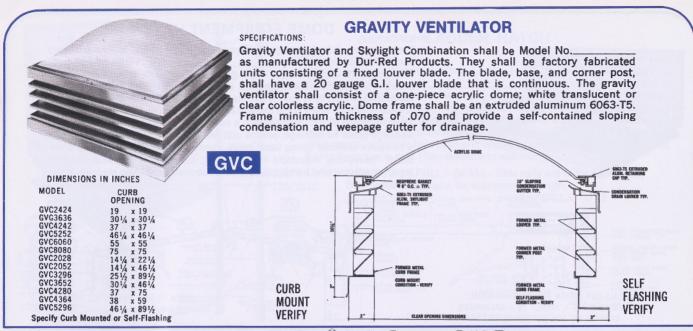
G-GALVANIZED

-ALUMINUM

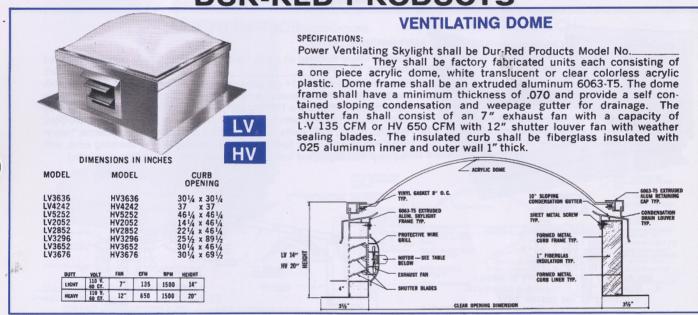
SMOKE HATCH (Single Door, Self-Flashing)

Furnish where indicated on plans, Smoke Hatch, self-flashing factory fabricated Dur-Red Products Model No. . Lid, curb and curb frame shall be of either *steel or aluminum (*specify requirements), fully welded for absolute weathertightness; painted with two coats of acrylic paint. Lid hardware shall consist of a safety cable; "heavy-duty" 3/16" aluminum pivot hinges; and chrome vanadium torsion springs and lifting arms.

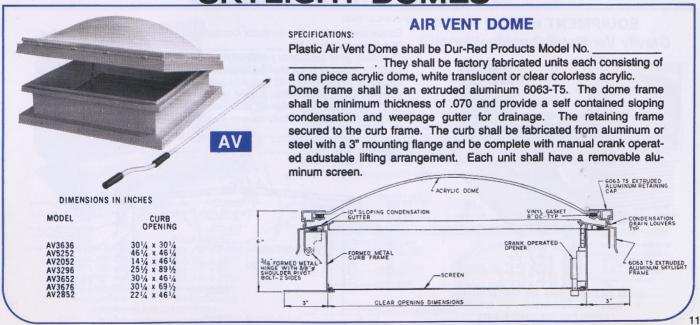




DUR-RED®PRODUCTS



SKYLIGHT





All new Tor-Key[™] Adjustable Torsion Spring.



A - ALUMINUM S - STEEL G - GALVANIZED

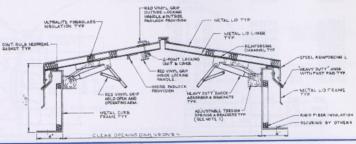
CONTACT US FOR CUSTOM SIZES

EQUIPMENT HATCH

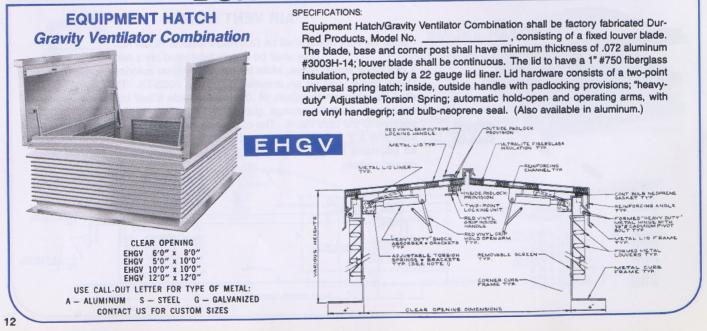
METAL CURI

ADJUSTABLE TORSICH SPRINGS & BRACKETS TYP (DEE NOTE I)

Furnish where indicated on plans, Equipment Hatch, factory fabricated Dur-Red , with a 12" high curb. Lids, curb and curb frame shall be 14 ga. galvanized iron, fully welded and ground smooth for absolute weathertightness; completely assembled with "heavy-duty" galvanized hinges; lid to have a 1" fiberglass typical four sides, fiberglass protected by metal corners:; painted with two coats of primer. Lid hardware has a two-point universal spring latch; inside, outside handles with padlocking provisions; "heavyduty" Adjustable Torsion Spring; automatic hold-open and operating arms, with

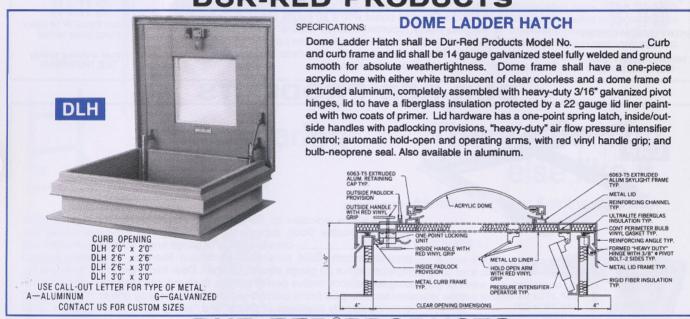


CONTACT US FOR CUSTOM SIZES Oversize doors may be spliced **DUR-RED®PRODUCTS**

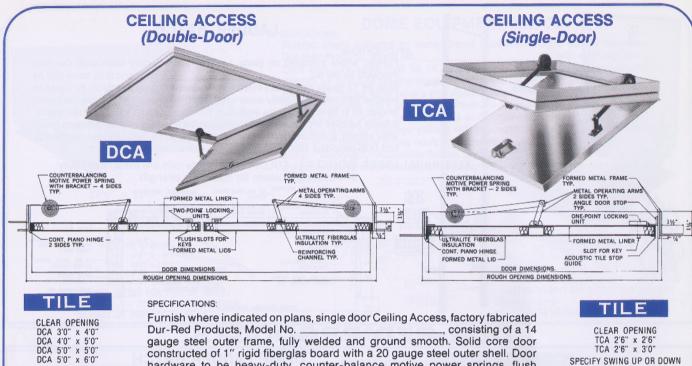




DUR-RED®PRODUCTS







SPECIFY SWING UP OR DOWN SWING DOWN SHOWN (When ordering specify TILE THICKNESS)

gauge steel outer frame, fully welded and ground smooth. Solid core door constructed of 1" rigid fiberglas board with a 20 gauge steel outer shell. Door hardware to be heavy-duty, counter-balance motive power springs, flush mounted slot latch and continuous steel hinges; prime painted with two coats of gray primer. **Note: when ordering specify thickness of acoustical tile and 'swing-up" or "swing-down" door requirements.

TCA 2'6" x 2'6" TCA 2'6" x 3'0"

SPECIFY SWING UP OR DOWN SWING DOWN SHOWN

(When ordering specify TILE THICKNESS)

DUR-RED®PRODUCTS



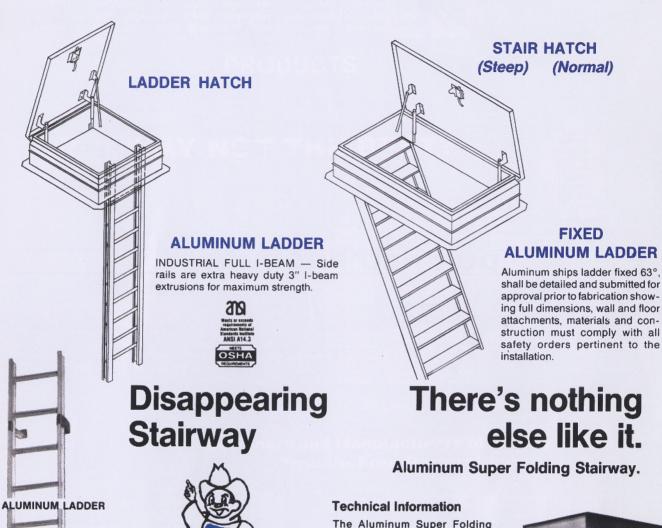
Disappearing Stairway Technical Information

Optional:

- (1) Special "deep" frames, up to 48" high, containing built-in steps and handrail, for use with dropped ceilings.
- (2) Special size openings.

SEE PAGE 15 FOR ADDITIONAL INFORMATION

When Quality Really Counts



The Aluminum Super Folding Stairway is designed for a 30" by 54" rough opening to make possible wider, easier access to roof areas.

Where 16 O.C. ceiling joists are used, simply cut one joist and put in headers.

Piano-hinged in its own steel frame for a 30" x 54" rough opening up to 10'0 and 30" x 64" for over 10'0 finished ceiling heights. Height of the 1/8" steel box frame is 5" when using aluminum door panel. Non-skid covered treads have risers of 9½". Unit is 500 lb. tested. Steel handrall on door-panel section. Stairway is operated via operating pole (included) with hook on one end to engage "eye" on the underside of the door panel for both opening and closing. Available for heights up to 12'0" using either door.



Simple and easy to operate — no adjustments necessary. Rugged and strong — manufactured of highest quality materials. All hardware fabricated of heavy galvanized steel. Double steel hinges.

ANGLE A = 26° 34' ANGLE B = 63° 26'

11%" -8'-9" model

20½" —9'-9" model 20½" —10'-9" model

-11'-9" model

ANGLE C = 90°

DISTANCE D:



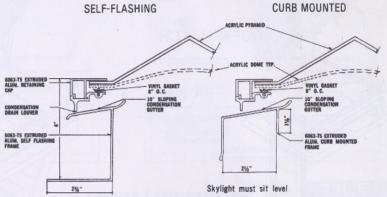
DIMENSIONS IN INCHES MODEL CURB 19 x 19 22¼ x 22¼ 30¼ x 30¼ RP2424 **RP2828** RP4242 37 x 37 46¼ x 46¼ RP6060 55 x 55 75 x 75 RP8080 RP3652 301/4 x 461/4 **RP3676** 301/4 x 691/2

NOTE: Double Dome Model RPDD Specify Single or Double Dome Clear Over White

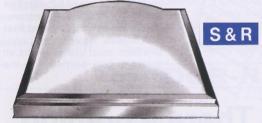
PYRAMID

SPECIFICATIONS:

Plastic skylights shall be standard units, Cat. No. as manufactured by Dur-Red Products. They shall be factory fabricated, each consisting of a one-piece acrylic plastic pyramid, extruded aluminum retaining frame and curb frame sloping condensation gutter for drainage. The retaining frame shall have a minimum thickness of .070. Skylights may be specified with either clear or white translucent acrylic.



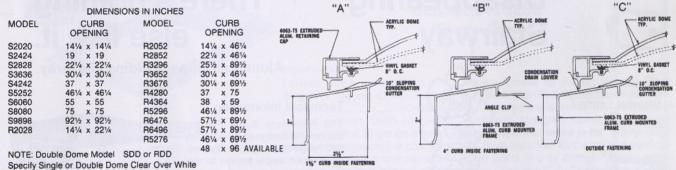
DUR-RED®PRODUCTS



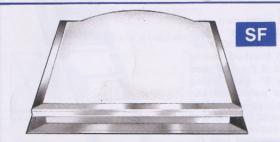
SPECIFICATIONS:

Plastic skylights shall be standard units, Cat. No. manufactured by Dur-Red Products. They shall be factory fabricated, each consisting of a one-piece acrylic plastic dome, extruded aluminum retaining frame and curb frame sloping condensation gutter for drainage. The retaining frame shall have a minimum thickness of .070. Skylights may be specified with either clear or white translucent acrylic dome.

CURB MOUNTED DOME



SKYLIGHT DOMES



SELF-FLASHING DOME

SPECIFICATIONS

Plastic skylights shall be Dur-Red Products, low silhouette Self Flashing as manufactured by Dur-Red Skylight Cat. No. Products. The skylight shall be factory assembled units each consisting of a one-piece acrylic plastic dome formed from white translucent or clear colorless acrylic material, self flashing curb frames with 234" roof flange ready to provide for political to seaf deals. to provide for nailing to roof deck.

SKYLIGHTS TO MATCH YOUR NEEDS!

The specifications on this sheet are given as general information and are not binding. Red Plastic Co., Inc., reserves the right to effect at any time without prior notice, those alterations to parts, fittings and accessory equipment which they may deem necessary for any reason whatsoever. Oversize doors may be spliced



Manufactured by Red Plastic Co., Inc.

Visit our website at: www.dur-red.com e-mail us at: dur4900@aol.com

- PLASTIC SKYLIGHTS
- **WIRE GLASS SKYLIGHTS** DISAPPEARING STAIRWAY ROOF HATCHES
- **SMOKE HATCHES**
- **CEILING ACCESS**
- PIT DOORS
- SIDEWALK DOORS
- METAL BUILDING CURBS . ROOF CURBS

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