



INDEPENDENT LOCK COMPANY

**COMBINED  
STOCK  
CATALOG  
No.  
25S**

LOCKWOOD HARDWARE MFG. CO.



GENERAL OFFICES: FITCHBURG, MASS.



## FOREWORD

This catalog marks a new milestone in the histories of Independent Lock Company and Lockwood Hardware Manufacturing Company.

Independent Lock Company was founded in 1917 — Lockwood Hardware Manufacturing Company in 1878. In 1931, Independent Lock Company purchased Lockwood Hardware Manufacturing Company and in 1932 merged the manufacturing facilities of both Companies into an expanded plant in Fitchburg, Mass. While the products of each company have retained their respective brand names and have been marketed by separate sales divisions over the years, new product development and product improvement have inevitably resulted in duplicate lines of certain stock items.

After careful review of all factors involved, it is clear that a greatly improved service, to customers of both Companies, will be effected by cataloging and packaging duplicate stock items under a single brand.

This COMBINED STOCK CATALOG NO. 25S, lists the stock items selected from each brand. In addition to items included in this catalog, key blanks and locksmith's supplies will continue under the ILCO brand.

The ultimate benefits of this consolidation of two outstanding brand names in the hardware industry will be shared by all.

Copyright 1961  
Independent Lock Co.  
Fitchburg, Mass.



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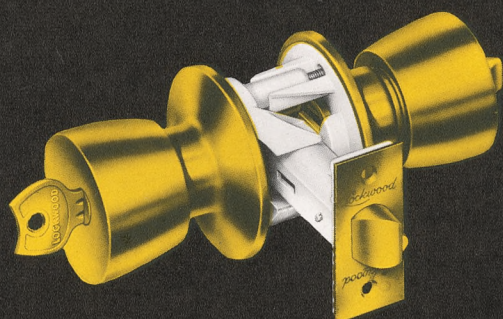
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# "R" SERIES

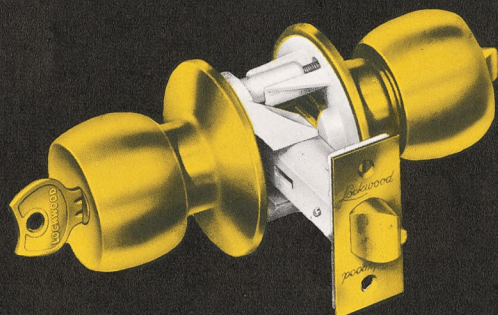
# LOCKWOOD RESIDENTIAL CYLINDRICAL LOCKSETS

## THUNDERBIRD DESIGN — SYMBOL RT



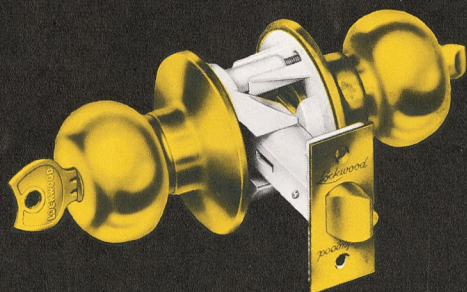
Knob, 1 7/8" diameter. Rose, 2 1/2" diameter. Projection, 2 1/8".

## STARFIRE DESIGN — SYMBOL RS



Knob, 1 7/8" diameter. Rose, 2 1/2" diameter. Projection, 2 1/8".

## DELMAR DESIGN — SYMBOL RD



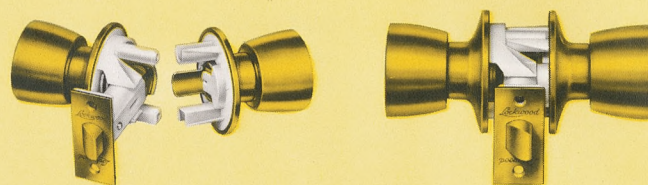
Knob, 1 7/8" diameter. Rose, 2 1/2" diameter. Projection, 2 1/8".

## FEATURES

REVOLUTIONARY DESIGN —  
FOR QUICK, TROUBLE-FREE INSTALLATION



Note round and square sleeves that mate with round and square grooves. These prevent accidental misassembly.



Outside unit slides onto latch case and its jaws engage the notches in upper and lower sides of case.

Inside unit slips easily into place with its round and square grooves engaging the round and square sleeves.

**SELF-ALIGNING LATCH** — Notches in latch case permit latch to swivel, yet function smoothly, even when door is improperly bored, or has a beveled edge.

**\*REVOLUTIONARY MATERIALS —**  
**INTERNAL PARTS OF INDUSTRIAL NYLON OFFER**  
**MANY EXCLUSIVE FEATURES**

**OUTWEARS SIMILAR METAL PARTS** — Laboratory and field tests prove this modern material outlasts and outperforms similar metal parts, by a wide margin.

**RUSTLESS—NEEDS NO LUBRICATION** — Withstands extremes of humidity, temperature and corrosive atmosphere. Low frictional drag assures continuous performance without lubrication.

**WON'T RATTLE LOOSE** — Elasticity of this modern miracle material keeps central assembly under tension and automatically adjusts to door shrinkage. Prevents throughbolts from vibrating loose.

**IDEAL REPLACEMENT SETS** — Fit 2" diameter hole — will replace most residential cylindrical locks.

## SPECIFICATIONS

**Cylindrical Mechanism** — Nylon, 1 5/16" diameter. Installs in 2" or 2 1/8" diameter hole.

**Backset** — Regularly furnished 2 3/8". \*Can be furnished 5" backset when so ordered. (See page 8).

†**Latch** — Nylon. Installs in 7/8" diameter holes. Front, 2 1/4" x 1".

†**Strike** — Size 2 1/4" x 1 13/16" with curved full lip 1 1/4" to center of hole.

Also available in all brass and steel construction — same designs, finishes and functions but with snap-on roses. See price list. In placing orders, prefix description with symbol "X". For example, XRT110X3.

**Cylinder** — Solid brass, 5 pin tumbler. Two keys No. 325.

**Keying** — Furnished keyed alike when so ordered. Can be masterkeyed with other 5 pin tumbler Lockwood locks having No. B 325 or No. B308 key.

**Door Thickness** — For doors 1 3/8" to 1 3/4" thick.

**Hand** — Non-cylinder sets are universal. Cylinder sets are reversible.

†Can be furnished round cornered fronts and strikes, or round fronts and strikes, when so ordered. See page 8.

\*Availability of 130 and 130DL functions and 5" backset latch in nylon to be announced.



# LOCKSETS

## DESCRIPTION OF FUNCTIONS

## DESIGNS AND SET NUMBERS

THUNDERBIRD



RT

STARFIRE



RS

DELMAR



RD

PACKED  
30 PER CASE  
WEIGHT, LBS.

Brass  
or  
Bronze

Alumi-  
num

### FOR PASSAGE DOORS

By Knob either side at all times.

No. RT110  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS110  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD110  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

32

24

### FOR CLOSET DOORS

By Knob outside, thumbturn inside at all times.

No. RT115  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS115  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD115  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

28

24

### FOR BATH AND BEDROOM DOORS

By Knob either side, except when outside knob is locked by push button. Turning inside knob or closing door automatically releases outside knob. Emergency key unlocks outside knob.

No. RT120  
\* Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS120  
\* Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD120  
\* Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

33

25

\*For bathroom specify — x 26 inside

### FOR PATIO OR PORCH DOORS

No. 123DL has deadlocking latch.  
No. 123 has plain latch.  
By knob either side, except when outside knob is locked by turnbutton in inside knob.

No. RT123DL  
or RT123  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS123DL  
or RS123  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD123DL  
or RD123  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

33

25

WITH TURN BUTTON

### FOR PATIO OR PORCH DOORS

No. 124DL has deadlocking latch.  
No. 124 has plain latch.  
By Knob either side, except when outside knob is locked by pushbutton in inside knob. Turning inside knob or closing door unlocks outside knob.

No. RT124DL  
or RT124  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS124DL  
or RS124  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD124DL  
or RD124  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

33

25

WITH PUSH BUTTON

### FOR EXTERIOR DOORS

No. 130DL has deadlocking latch.  
No. 130 has plain latch.  
By knob either side except when outside knob is locked by turnbutton, then by key outside.

No. RT130DL  
or RT130  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS130DL  
or RS130  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD130DL  
or RD130  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

40

32

WITH TURN BUTTON

### FOR VESTIBULE OR STORAGE DOORS

No. 134DL has deadlocking latch.  
No. 134 has plain latch.  
By knob inside at all times. Outside knob always rigid. Key retracts bolt.

No. RT134DL  
or RT134  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS134DL  
or RS134  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD134DL  
or RD134  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

40

32

### DUMMY TRIM

For use as door pull. Furnished with wood screws. Also with throughbolts, when so ordered.

No. RT10  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RS10  
Finishes —  
3 Bright Brass  
10 Dull Bronze  
26 Bright Chrome  
26D Dull Chrome

No. RD10  
Finishes —  
3 Bright Brass  
26 Bright Chrome  
26D Dull Chrome  
28 Satin Alum.

60 per case

28

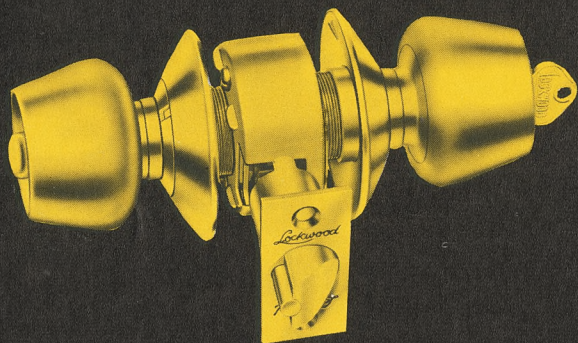
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## "S" SERIES

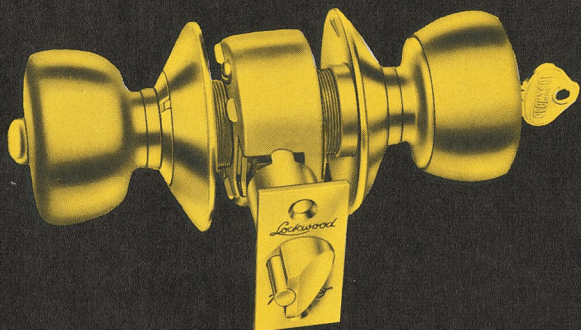
# LOCKWOOD STANDARD DUTY CYLINDRICAL LOCKSETS

### AMHERST DESIGN — SYMBOL SA



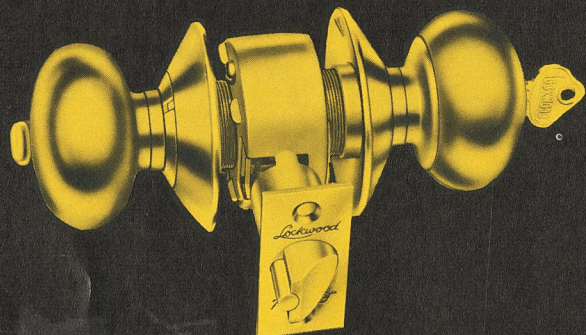
Knob, 2 1/4" diameter. Rose, 2 1/2" diameter.  
Projection, 2 7/16" on door 1 3/4" thick.

### ELDORADO DESIGN — SYMBOL SE



Knob, 2 1/8" diameter. Rose, 2 1/2" diameter.  
Projection, 2 1/4" on door 1 3/4" thick.

### DALLAS DESIGN — SYMBOL SD



Knob, 2 1/4" diameter. Rose, 2 1/2" diameter.  
Projection, 2 1/4" on door 1 3/4" thick.

## FEATURES

Lockwood standard duty cylindrical locksets are the result of a bold new engineering approach which has brought a degree of solidity, durability and smoothness of performance not previously available in locksets of this class. Manufactured to close tolerances on the most modern equipment and employing only highest grade, time-tested materials — brass, bronze, aluminum and steel, this series of locksets assures long, trouble-free performance. Some of its outstanding features are as follows.

**SCREW-ON ROSES** — See below.

**LONG BEARING KNOB SHANKS** — These are supported in extra-long sleeves eliminating knob-wobble.

**LONG THROW BOLT** — Solid brass with full 1/2" throw.

**ENDURING SECURITY** — Entry locks have solid brass 5 pin tumbler cylinder.

**SECURE MASTERKEYING** — Deep pin chamber permits secure masterkeying.

**PANIC-PROOF** — Inside knob is never locked.

**AUTOMATIC KICKOFF** — Prevents accidental lockout on bathroom and bedroom sets.

## SPECIFICATIONS

**Cylindrical Case** — Steel, dichromated, 2 1/16" diameter. Requires 2 1/8" diameter hole in door stile.

**Backset** — Regularly furnished 2 3/8". Can be furnished 5", 7" and 10" backset when so ordered.

To order, merely add backset wanted to set number. Example: No. SA130DL x 5"B.S. (See also page 8.)

**Latch** — Steel, dichromated case 27/32" diameter. Front, wrought brass, bronze or aluminum, 2 1/4" x 1". Regularly furnished flat front. Can be furnished beveled 1/8" in 2" when so ordered. Solid brass bolt with 1/2" throw. Requires 7/8" diameter hole in door.

**Strike** — Wrought brass or bronze, 2 3/4" x 1 1/8". Regularly furnished with curved lip 1 1/4" to center and with wrought box. Other length lips to order.

**Cylinder** — Solid brass, 5 pin tumbler. Two keys No. B308.

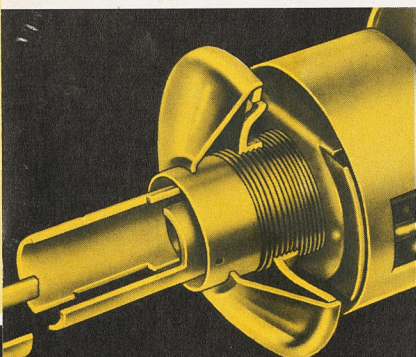
**Keying** — Furnished Keyed Alike, symbol KA when so ordered. Can be masterkeyed with other Lockwood locks having No. B308 key.

**Door Thickness** — For doors 1 3/8" to 1 3/4" thick.




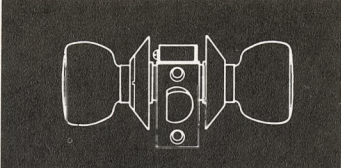
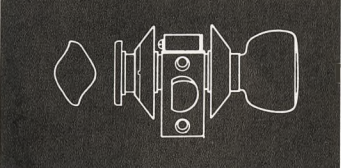
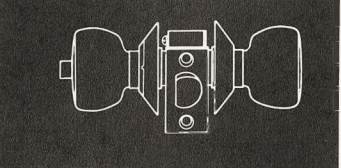
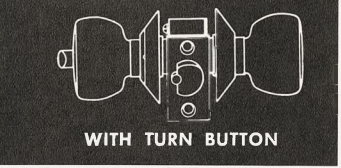
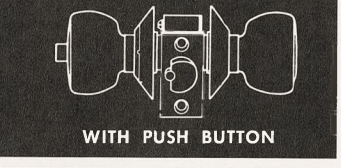
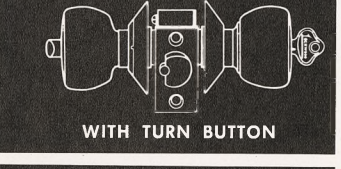
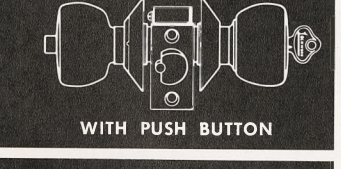
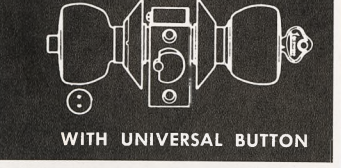
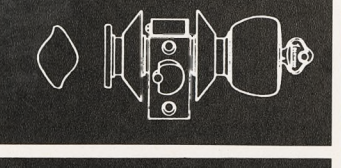
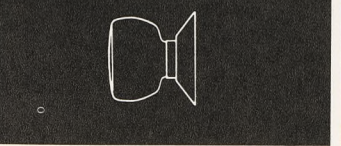
**Hand** — Non-cylinder sets are universal. Cylinder sets are reversible.

## FEATURES SCREW-ON ROSES

All "S" Series lock and latch sets have two screw-on roses as illustrated. These enable exact centering of the mechanism in the door with resulting equalized knob projection on both sides. The installation is unusually secure and later adjustment to compensate for door shrinkage is easily accomplished by merely tightening the inside rose with the spanner wrench furnished. No parts need be removed.





LOCKSETS	DESCRIPTION OF FUNCTIONS	DESIGNS AND SET NUMBERS			PACKED 20 PER CASE WEIGHT, LBS.	
		AMHERST  SA	ELDORADO  SE	DALLAS  SD	Brass or Bronze	Alumi- num
	<b>FOR PASSAGE DOORS</b> By knob from either side at all times.	No. SA110 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE110 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD110 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	32	27
	<b>FOR CLOSET DOORS</b> By knob outside, thumbturn inside at all times.	No. SA115 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE115 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD115 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	32	27
	<b>FOR BATH AND BEDROOM DOORS</b> By knob either side, except when outside knob is locked by pushbutton. Turning inside knob or closing door automatically releases outside knob. Emergency key unlocks outside knob *For bathroom specify — x26 inside.	No. SA120 *Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE120 *Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD120 *Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	33	28
 WITH TURN BUTTON	<b>FOR PATIO OR PORCH DOORS</b> By knob either side, except when outside knob is locked by turnbutton in inside knob.	No. SA123DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE123DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD123DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	33	28
 WITH PUSH BUTTON	<b>FOR PATIO OR PORCH DOORS</b> By knob either side, except when outside knob is locked by pushbutton in inside knob. Turning inside knob or closing door unlocks outside knob.	No. SA124DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE124DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD124DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	33	28
 WITH TURN BUTTON	<b>FOR EXTERIOR DOORS</b> Has deadlocking latch. By knob either side, except when outside knob is locked by turnbutton, then by key outside. Inside knob always free.	No. SA130DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE130DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD130DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	38	33
 WITH PUSH BUTTON	<b>FOR EXTERIOR DOORS</b> Has deadlocking latch. By knob either side, except when outside knob is locked by pushbutton. Then by key outside. Turning inside knob or key outside releases locking mechanism. Closing door does not.	No. SA137DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE137DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD137DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	38	33
 WITH UNIVERSAL BUTTON	<b>FOR MOTEL GUEST ROOM DOORS</b> Has deadlocking latch. By knob inside at all times. Outside knob always rigid. Pushing button projects indicator in cylinder. Then from outside by emergency key only. Turning inside knob, or closing door, releases button if merely pushed in, but not if pushed in and turned.	No. SA140DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE140DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD140DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	38	33
	<b>FOR CLOSET OR COMMUNICATING DOORS</b> Has deadlocking latch. By thumbturn inside at all times. Key locks knob only.	No. SA146DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE146DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD146DL Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	38	33
	<b>DUMMY TRIM</b> For use as door pulls. Furnished with mounting plate and screws.	No. SA10 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SE10 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	No. SD10 Finishes — 3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome 28 Satin Alum.	60 per case 27	22

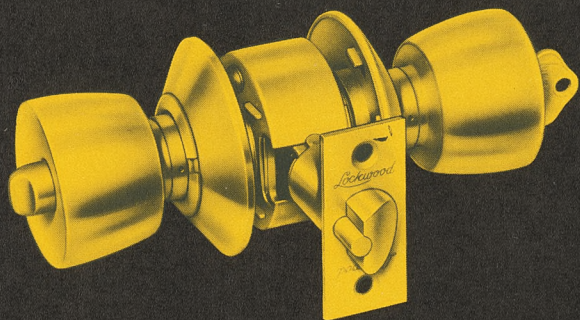
DECORATIVE TRIM PLATES — See pages 10 and 11.

Sets with deadlocking latch also available, with plain latch for installation where this additional security is not required. To order, merely omit DL from number. Example No. SD130.



## "D" SERIES

# LOCKWOOD CYLINDRICAL LOCKSETS



### TULARE DESIGN — SYMBOL DT

Knob, 1 7/8" diameter. Rose, 2 1/2" diameter.  
Projection, 2 1/8" on door 1 3/4" thick.

## SPECIFICATIONS

**Cylindrical Case** — Steel, dichromated, 2 1/16" diameter. Requires 2 1/8" diameter hole in door stile.

**Backset** — Regularly furnished 2 3/8". Can be furnished 5", 7" and 10" backset when so ordered. To order, merely add backset to set number. Example: No. DA130DLx5"B.S.

**Latch** — Steel, dichromated case 27/32" diameter. Front, wrought brass, bronze or aluminum, 2 1/4" x 1". Regularly furnished flat front. Can be furnished beveled 1/8" in 2" when so ordered. Solid brass bolt with 3/8" throw. Requires 7/8" diameter hole in door.

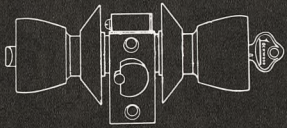
**Strike** — Wrought brass, bronze or aluminum, 2 1/4" x 1 13/16". Has curved, full lip 1 1/4" to center.

**Cylinder** — Die cast, 5 pin tumbler. Two keys No. B308.

**Keying** — Furnished Keyed Alike, symbol KA, when so ordered.

**Door Thickness** — For doors 1 3/8" to 1 3/4" thick.

**Hand** — Non-cylinder sets are universal. Cylinder sets are reversible.

LOCKSETS	DESCRIPTION OF FUNCTIONS	FINISHES	PACKED 20 PER CASE WEIGHT LBS.
 WITH TURN BUTTON	<b>FOR EXTERIOR DOORS</b> <b>No. DT130DL</b> has deadlocking latch. <b>No. DT130</b> has plain latch. By knob either side, except when outside knob is locked by turn button, then by key outside. Inside knob always free.	3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome	38
	<b>FOR EXTERIOR DOORS</b> <b>No. DT137DL</b> has deadlocking latch. <b>No. DT137</b> has plain latch. By knob either side, except when outside knob is locked by push button. Then by key outside.	3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome	38

## SPECIAL FRONTS AND STRIKES

### ROUND CORNERED FRONTS AND STRIKES —

Can be furnished with corners rounded to 1/2" radius, symbol NH, or 1/4" radius symbol RH. To order, add symbol to set number; example RT130DLxNH.

### ROUND FRONT — SURFACE TYPE

Can be furnished with 1" diameter front which is surface-mounted. Front is 1/16" thick and is beveled 1/8" in 2". Furnished with round strike. See below. To order, add symbol SR to set number; example RT130DLxSR.

### ROUND FRONT — MORTISE TYPE

Can be furnished with 1" diameter front which is mortised into edge of door. Front is 5/32" thick and is not beveled. Furnished with round strike. See below. To order, add symbol MR to set number; example RT130DLxMR.

### ROUND STRIKE

Furnished with round front latches. Requires mortise 1 3/4" diameter and 1/16" deep. Has curved lip 1 7/8" to center of opening. Has adjustable tab to prevent door rattle.

## LONG BACKSET LATCHES

### FOR "R" SERIES — 5" BACKSET

**No. R5DL** — Has deadlocking latch bolt.

**No. R5** — Has plain latch bolt.

Packed 12 per box, weight per box 4 lbs.

### FOR "S" AND "D" SERIES — 5", 7" AND 10" BACKSET

FOR FUNCTION	USE LATCH NO.		
	FOR 5" B.S.	FOR 7" B.S.	FOR 10" B.S.
110, 115	\$5	\$7	\$10
120	\$5P	\$7P	\$10P
123DL, 130DL, 146DL	\$5DL	\$7DL	\$10DL
124DL, 137DL, 140DL	\$5DLP	\$7DLP	\$10DLP

Packed 6 per box. Weight per box, 5" B.S., 2 lbs., 7" B.S., 3 lbs., 10" B.S., 3 1/2 lbs.

**To Order in Sets** — Merely add backset desired to set number. Example: RT130x5"B.S.

**Finishes** — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome, 28 Satin Aluminum.



# LOCKWOOD REMODELOR – DORGUARD

## LOCKWOOD REMODELOR

### REPLACEMENT SETS FOR MODERNIZING DOORS

FOR USE WITH "R", "S", and "D" SERIES CYLINDRICAL LOCKSETS

Each set consists of a pair of attractive escutcheon plates, lock front reinforcing and finishing plates, a strike plate, all necessary screws and complete instructions for installation.

**No. 466 REMODELER** consists of two escutcheons  $7\frac{1}{2}'' \times 3\frac{3}{8}''$ ; one lock front reinforcing plate  $6'' \times 1''$ ; one lock front finishing plate  $6'' \times 1''$ ; one strike  $3\frac{1}{2}'' \times 1\frac{7}{8}''$ ; all necessary screws.

**No. 467 REMODELER** consists of two escutcheons  $10'' \times 3\frac{1}{2}''$ ; one lock front reinforcing plate  $8'' \times 1''$ ; one lock front finishing plate  $8'' \times 1''$ ; one strike  $5\frac{1}{4}'' \times 1\frac{7}{8}''$ ; all necessary wood screws.

**No. 468 REMODELER** consists of one escutcheon  $10'' \times 3\frac{1}{2}''$ ; one escutcheon  $7\frac{1}{2}'' \times 3\frac{3}{8}''$ ; one lock front reinforcing plate  $8'' \times 1''$ ; one lock front finishing plate  $8'' \times 1''$ ; one strike  $5\frac{1}{4}'' \times 1\frac{7}{8}''$ ; all necessary screws.

Packed one set per box, 30 per carton.

Weight per carton, No. 466, 16 lbs.; No. 467, 25 lbs.; No. 468, 23 lbs.

Finishes — 3 Bright Brass, 10 Dull Bronze, 26D Dull Chrome.

**No. 466** also furnished split finish with 26 Bright Chrome inside, for bathroom doors.

## COMPONENT PARTS

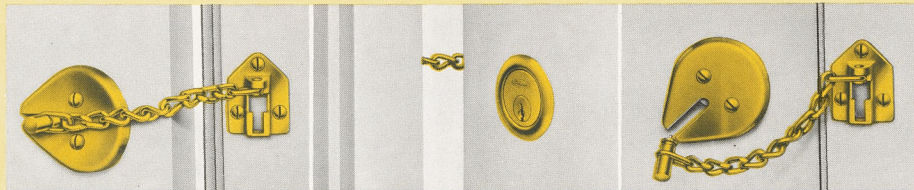
- |   |   |
|---|---|
| A. Escutcheon, $10'' \times 3\frac{1}{2}''$ .           | E. Lock front finishing plate, $8'' \times 1''$ .   |
| B. Escutcheon, $7\frac{1}{2}'' \times 3\frac{3}{8}''$ . | F. Lock front finishing plate, $6'' \times 1''$ .   |
| C. Lock front reinforcing plate, $8'' \times 1''$ .     | G. Strike, $5\frac{1}{4}'' \times 1\frac{7}{8}''$ . |
| D. Lock front reinforcing plate, $6'' \times 1''$ .     | H. Strike, $3\frac{1}{2}'' \times 1\frac{7}{8}''$ . |

QUICKLY AND EASILY INSTALLED WITH THE LOCKWOOD SPEEDRIL

## LOCKWOOD DORGUARD

FOR DOORS OPENING INWARD ONLY

PERMITS IDENTIFICATION OF VISITOR BEFORE ADMISSION.  
ALLOWS ENTRANCE BY KEY FROM OUTSIDE AT ANY TIME.



**COMPLETE SECURITY** — Chain permits door to open only slightly. Visitor cannot remove chain from outside.

**EASY TO OPERATE** — To release chain from inside, close door and slide pin from slot. From outside, a turn of the key rotates the slotted plate and ejects pin from slot.

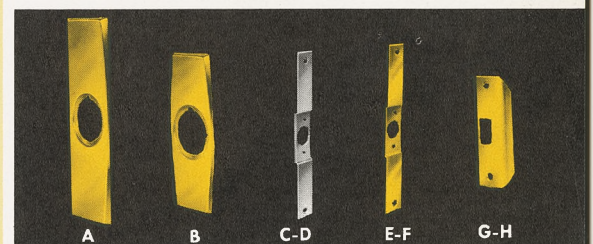
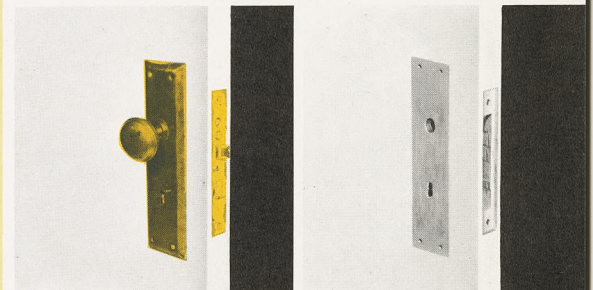
**No. 8120** Has Five Pin Tumbler, Solid Brass Cylinder and Two Keys. No. B308.

**No. 8121** Has Five Pin Tumbler, Pressure Cast Cylinder and Two Keys. No. B313.

**SIZES** — Slotted Plate,  $2\frac{3}{8}'' \times 2\frac{3}{4}''$ . Chain Hanger  $1\frac{7}{8}'' \times 1\frac{3}{8}''$ . Welded Link Chain  $6''$  long.



Sizes for  
Exterior and  
Interior Doors



## NEW SECURITY FOR THE WHOLE FAMILY

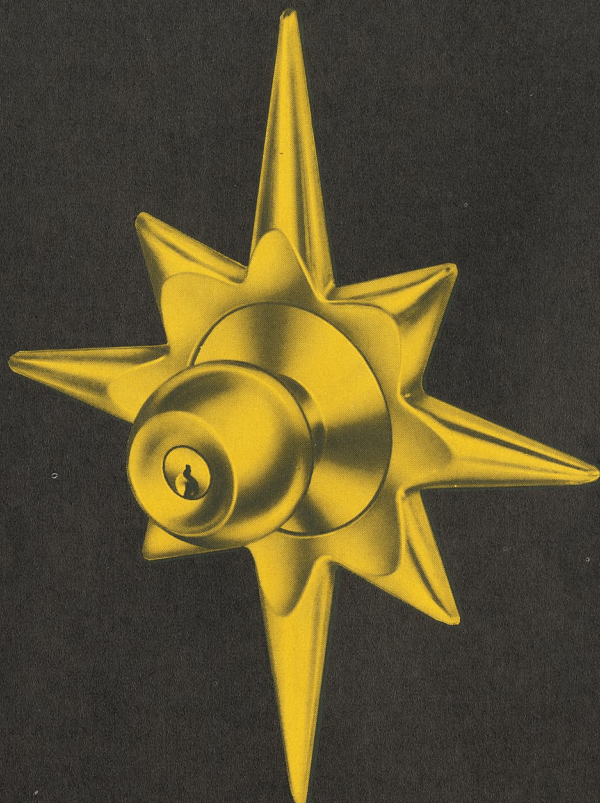




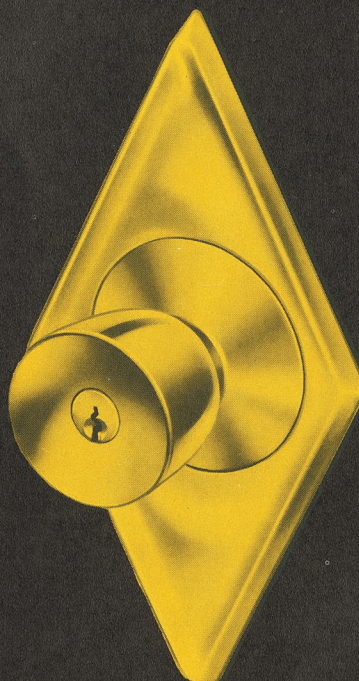
# LOCKWOOD DECORATIVE TRIM PLATES

FOR USE WITH "R", "S" AND "D" SERIES LOCKSETS

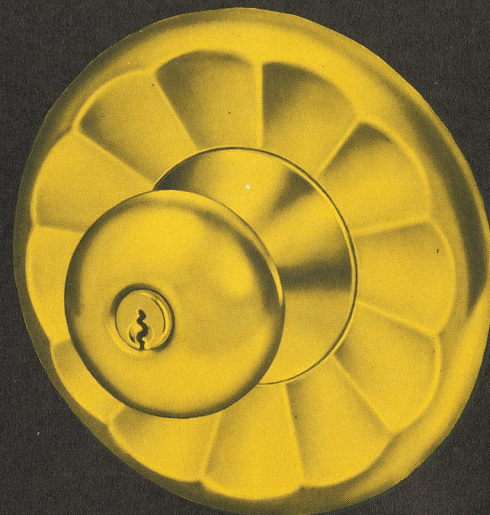
WROUGHT BRASS, BRONZE  
OR ALUMINUM



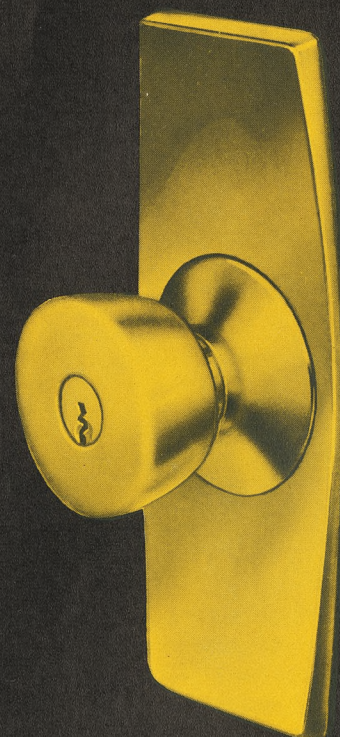
NO. 578  
Shown With  
STARFIRE DESIGN



No. 570  
Shown With  
THUNDERBIRD DESIGN



No. 571  
Shown With  
DALLAS DESIGN



No. 566  
Type of 567  
Shown With  
ELDORADO DESIGN

No.	Size	Minimum Backset	Per Box	Weight Per Box
*578	8 7/8" x 7 3/8"	5"	6	1 1/2 lbs.
571	5 1/2" dia.	5"	6	5/8 lb.
570	7 5/8" x 3 7/8"	5"	6	1 1/8 lbs.
566	7 1/2" x 3 1/8"	2 3/8"	6	1 lb.
567	10" x 3 1/2"	2 3/8"	6	1 3/4 lbs.

Finishes — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome, 28 Satin Finish Aluminum.

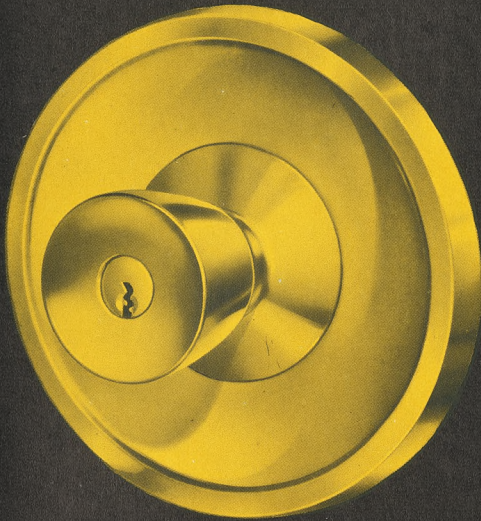
\*Not furnished in Aluminum



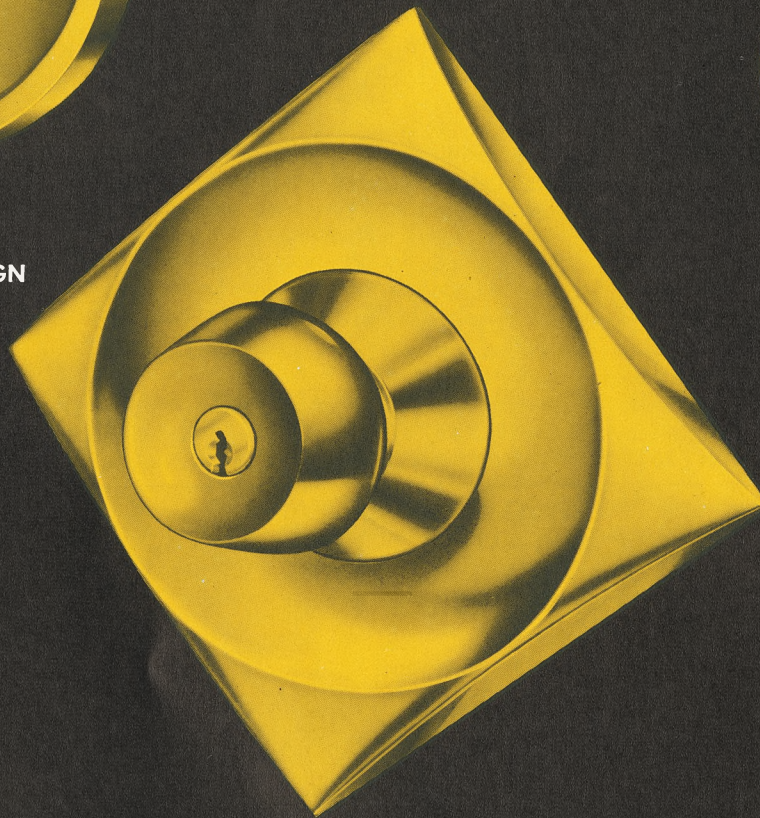
# LOCKWOOD DECORATIVE TRIM PLATES

FOR USE WITH "R", "S" AND "D" SERIES LOCKSETS

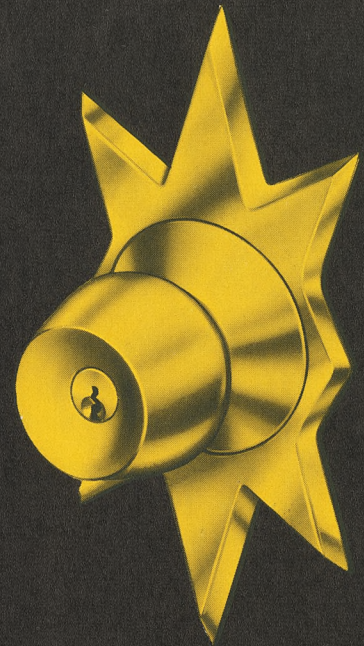
WROUGHT BRASS, BRONZE  
OR ALUMINUM



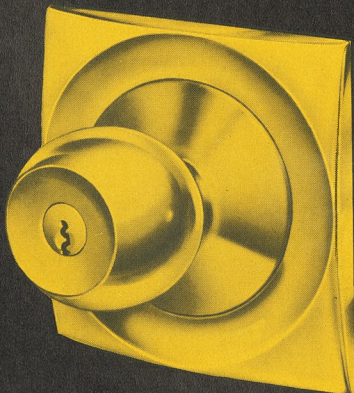
No. 572  
Shown With  
THUNDERBIRD DESIGN



No. 574  
Shown With  
AMHERST DESIGN



No. 579  
Shown With  
AMHERST DESIGN



No. 576  
Shown With  
STARFIRE DESIGN

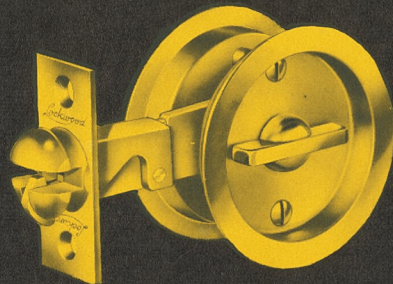
No.	Size	Minimum Backset	Per Box	Weight Per Box
572	5 1/2" dia.	5"	6	5/8 lb.
579	7 1/8" x 3 1/2"	5"	6	2 1/2 lbs.
574	5 1/2" x 5 1/2"	5"	6	5/8 lb.
Can be used on square or diamond				
576	3 3/4" x 3 3/4"	2 3/8"	6	1/2 lb.
Can be used on square with 2 3/8" backset or diamond with 5" backset				

Finishes — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome 26D Dull Chrome, 28 Satin Finish Aluminum.



# LOCKWOOD

## SLIDING DOOR HARDWARE—EXTENSION RING—SPEEDRIL KIT

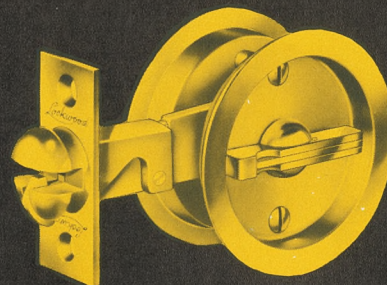


No. 721  
No. 723



### ADJUSTABLE STRIKE

Has adjustable box to compensate for sag of door



No. 721 1/4  
screws.  
No. 723 1/4

### SLIDING DOOR LATCHSET

**No. 721** For doors 1 3/8" thick. Furnished with wood screws.

**No. 723** For doors 1 3/4" thick. Furnished with wood screws.

**OPERATION** — Tee handle either side disengages catch from strike permitting door to be opened. In closing, catch in bolt automatically engages strike holding door tightly closed.

**Simple Installation** — A speedril may be used for rapid installation of the pull, on above locksets. They fit cylindrical lock mortise.

**Packed** one set per box, 30 per case. Weight per case 23 lbs.

**Finishes** — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome.

**Nos. 721 1/4 and 723 1/4** also furnished split finish with 26 inside for bathroom doors.

### SLIDING DOOR LOCKSET

**No. 721 1/4** For doors 1 3/8" thick. Furnished with wood screws.

**No. 723 1/4** For doors 1 3/4" thick. Furnished with wood screws.

**OPERATION** — Tee handle either side disengages catch from strike permitting door to be opened, except when locking bar in inside handle is depressed. Then both handles are rigid. Pressing opposite end of locking bar releases both handles. Emergency key outside also releases handles. Catch housing serves as pull when door is in pocket.

### DESCRIPTION OF PARTS

**Material** — Pressure cast rustless alloy. **Cup escutcheons** — 2 1/16" diameter. Requires 2 1/8" diameter bored hole. **Latch Body** — 3/4" diameter. Requires 7/8" diameter bored hole. **Latch front** — 2 1/4" x 1". **Backset** — 2 3/8".

**Bolt projection** — 7/16". **Hand** — Reversible. **Strike** — 2 3/4" x 1 1/8". Has adjustable box to compensate for sag of door.

### SLIDING DOOR PULL



**No. 700** One pair pulls, with through bolts.

**No. 701** Single pull, with wood screws.

**Packed** 30 per carton, Weight per carton, No. 700, 10 lbs.; No. 701, 5 lbs.

**Finishes** — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome.

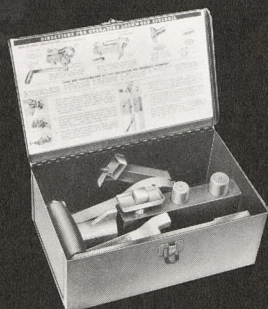
### EXTENSION RING No. 6

**Wrought Brass, Bronze, or Aluminum**



For use as shim on unusually thin doors, or to increase rose diameter where oversize hole has been bored. Fits 2 1/2" diameter roses. Outside diameter 2 3/4". Packed 12 per box. Weight per box 1/2 lb.

**Finishes** — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome, 28 Satin Aluminum.



### SPEEDRIL CARRYING CASE No. 564

(Case Only)

This sturdy, steel case is designed to hold the standard or 5 in. backset units with all accessories. It keeps the tools in good order and protects them against damage. Ideal for rental units — or that "plus sale" when selling a Speedril. Size, 10 1/2" x 6 1/2" x 4 3/8".

**Finish** — Dark mottled gray enamel with name "LOCKWOOD SPEEDRIL" in orange letters on cover. Packed one per box.

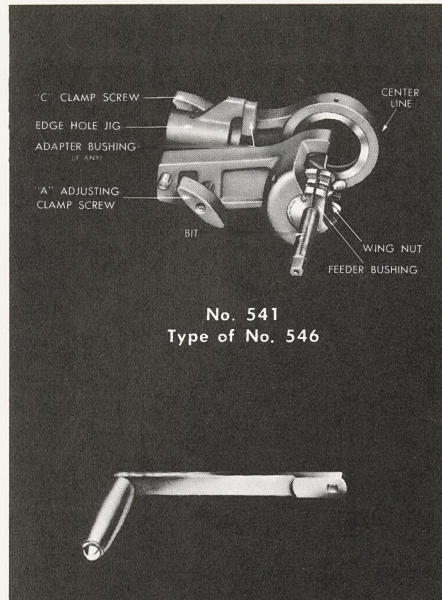
Also available as complete Kit consisting of Speedril, Bit, Mortising Chisel, Strike Centering Punch. To order state numbers of components wanted. Example: No. 541 x 542 x 564.



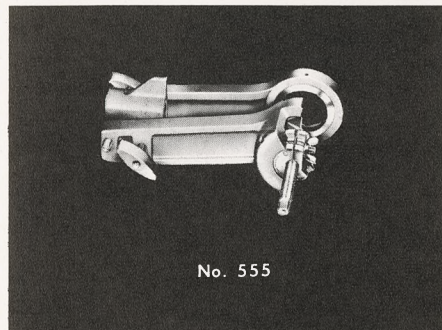
# LOCKWOOD SPEEDRILS

Patent No. 2,792,797

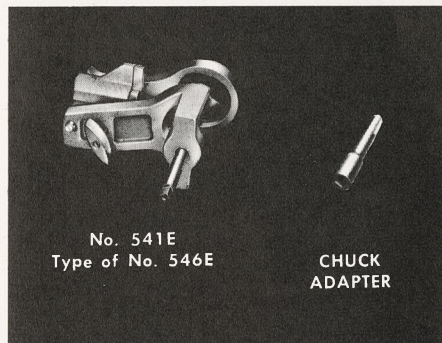
FOR INSTALLING LOCKWOOD CYLINDRICAL, SLIDING DOOR AND REMODELOR SETS



No. 541  
Type of No. 546

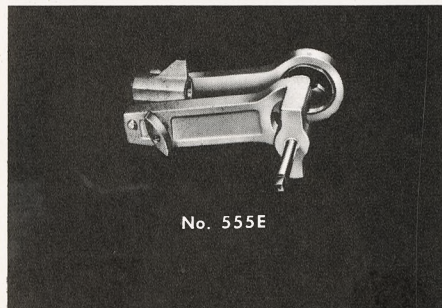


No. 555



No. 541E  
Type of No. 546E

CHUCK  
ADAPTER



No. 555E



No. 547  
THREADED SHANK  
For all hand  
operated  
units

No. 547E  
PLAIN SHANK  
For all power units  
2 1/8" dia. hole

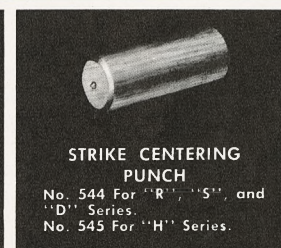


No. 557  
BREAKTHROUGH RING  
For all hand or power  
operated units



FACE  
MORTISING  
CHISELS

No. 542 For "R", "S", and  
"D" Series.  
No. 543 For "H" Series.



STRIKE  
CENTERING  
PUNCH

No. 544 For "R", "S", and  
"D" Series.  
No. 545 For "H" Series.

**REDUCE INSTALLATION TIME, GUARANTEE CLEAN-CUT HOLES, IN PERFECT ALIGNMENT. MAKE LIGHT WORK OUT OF HARD LABOR.**

## HAND OPERATED UNITS

**No. 541** For "R", "S", "D" and "H" Series. Adaptable to 2 3/8" or 2 3/4" backset by means of Adapter Bushing.

**No. 546** For "R", "S" and "D" Series only at 2 3/8" backset.

**No. 555** Bores at 5" backset for "R", "S", "D" and "H" Series. Has removable edge hole bushing for 1" or 7/8" diameter hole.

All above units include Bit, Handle, Breakthrough Ring and Strike Centering Punch.

Packed one per box. Weight, Nos. 541 and 546, 5 1/2 lbs., No. 555, 5 3/4 lbs.

## TO OPERATE

1. Clamp onto door with Adjusting Screw which automatically centers Edge Hole Jig in door thickness. Tighten firmly with "C" Clamp Screw.
2. Insert threaded shank bit into Feeder Bushing. Close Feeder Bushing and secure it with wing nut.
3. Slip handle onto bit and bore hole entirely through stile. Breakthrough Ring prevents "splintering out."
4. Slip handle off, open Feeder Bushing and push bit out through bored hole.
5. Using standard auger and brace, bore edge hole through jig.
6. Remove Speedril.
7. Use Face Mortising Chisel of proper size to cut outline of mortise for latch face.
8. Using standard wood chisel, remove wood from face mortise.

**TO LOCATE STRIKE** — Insert centering punch into edge hole, close door and press punch. Punch mark shows vertical center line of latch front and horizontal center line of strike.

## UNITS FOR USE WITH POWER TOOL

**No. 541E** For "R", "S", "D" and "H" Series. Adaptable to 2 3/8" or 2 3/4" backset by means of Adapter Bushing.

**No. 546E** For "R", "S" and "D" Series only at 2 3/8" backset.

**No. 555E** Bores at 5" backset for "R", "S", "D" and "H" Series. Has removable edge hole bushing for 7/8" or 1" diameter hole.

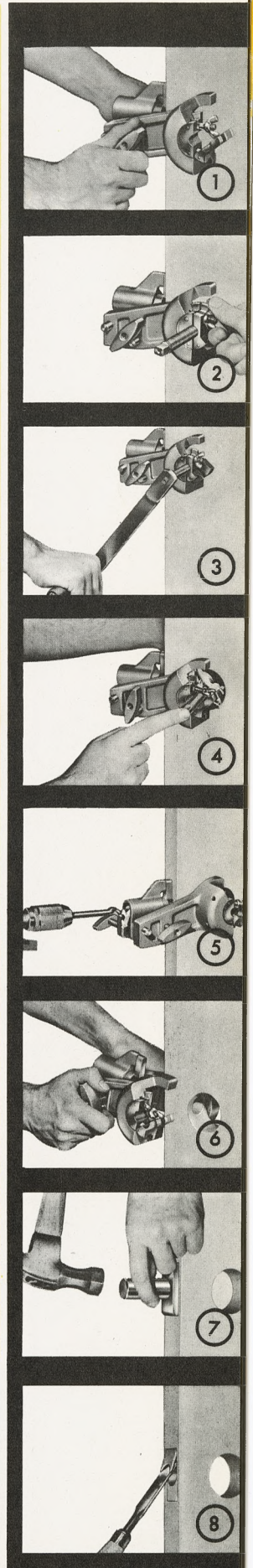
All above units include Chuck Adapter, Bit, Breakthrough Ring and Strike Centering Punch.

Packed one per box. Weight, Nos. 541E and 546E, 4 1/2 lbs., No. 555E, 5 lbs.

## TO OPERATE

The bit is inserted before clamping to door. The Chuck Adapter chucked in power tool, slips easily over shank end of No. 547E Bit. A standard auger bit is used for edge hole.

**REPLACEMENT INSTALLATION** — To alter original boring to receive a new set, Speedril can produce the correct openings as quickly and easily as on new doors.



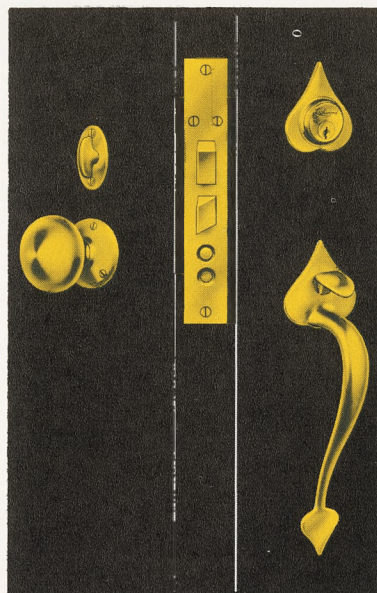


# LOCKWOOD MADISON DESIGN LOCKSETS

TRIM	TYPE	NUMBER AND DESCRIPTION	FINISHES	PER CASE	WGT. LBS.
		<b>FOR ENTRANCE DOORS — WROUGHT BRASS OR BRONZE</b> <b>No. MD4010</b> Has 8" x 2 1/2" escutcheon outside, 7" x 2 1/4" inside. <b>No. MD4011</b> Has 10" x 2 3/4" escutcheon outside, 7" x 2 1/4" inside. <b>OPERATION</b> — Latch bolt by knob inside at all times. Stop button locks outside knob. Then by key only outside. Dead bolt by key outside, turnknob inside. Knobs, 2 1/4" dia., Lock case 5 5/8" x 3 3/4" x 3/4". Front forged brass, 7 11/16" x 1". Backset 2 1/2". Cylinder, 5 pin tumbler. Two keys No. B308. Reversible.	3 Bright Brass 4 Dull Brass 10 Dull Bronze 26D Dull Chrome	6	29
		<b>FOR VESTIBULE DOORS — WROUGHT BRASS OR BRONZE</b> <b>No. MD4010 1/2</b> Has 8" x 2 1/2" escutcheon outside, 7" x 2 1/4" inside. <b>No. MD4011 1/2</b> Has 10" x 2 3/4" escutcheon outside, 7" x 2 1/4" inside. <b>OPERATION</b> — Latch bolt by knob inside at all times. Stop button locks outside knob. Then by key only. Knobs, 2 1/4" dia., Lock case 5 5/8" x 3 3/4" x 3/4". Front forged brass, 7 11/16" x 1". Backset 2 1/2". Cylinder, 5 pin tumbler. Two keys No. B308. Reversible.	3 Bright Brass 4 Dull Brass 10 Dull Bronze 26D Dull Chrome	6	27
		<b>FOR PASSAGE DOORS</b> <b>No. MD4211</b> Wrought Brass or Bronze. <b>No. MD6204</b> Wrought Steel, Plated. <b>No. MD6210</b> Wrought Steel, Plated. <b>OPERATION</b> — By knob or key either side. Knobs, brass, 2" dia.; steel, 2 1/4" dia. twopiece. Escutcheons, 7" x 2 1/4". Lock case, 3 7/8" x 3 1/4" x 5/8". Front, 5 5/8" x 7/8". No. MD6210, 3 tumbler, others one tumbler. Backset, 2 3/8". Reversible. Nos. MD4211, MD6204, have one key No. 401N. No. MD6210 has one key No. 150SB.	For MD4211 3 Bright Brass 4 Dull Brass 10 Dull Bronze 26D Dull Chrome For MD6204 or MD6210 4 Dull Brass	30	64
		<b>FOR BATH OR BEDROOM DOORS</b> <b>No. MD4211 1/4</b> Wrought Brass or Bronze. <b>No. MD6204 1/4</b> Wrought Steel, Plated. <b>OPERATION</b> — Latch bolt by knob either side. Deadbolt by turn knob inside. Emergency Key furnished at extra cost. Knobs, brass, 2" dia.; Steel, 2 1/4" dia. twopiece. Escutcheons, 7" x 2 1/4". Lock case, 3 7/8" x 3 1/4" x 5/8". Front 5 5/8" x 7/8". Backset 2 3/8". Hand, reversible.	For MD4211 1/4 3, 4, 10, 26D or 3x26, 4x26, 10x26, 26Dx26 For MD6204 1/4 4 or 4x14 (Dull Nickel inside)	30	69
		<b>FOR COMMUNICATING DOORS</b> <b>No. MD4221</b> 3/8 Wrought Brass or Bronze. <b>OPERATION</b> — Latch bolt by knob either side. Split deadbolt by turnknob either side. Knobs, 2" dia. Escutcheons, 7" x 2 1/4". Lock case, 3 13/16" x 3 5/16" x 5/8". Front, 5 5/8" x 7/8". Backset, 2 3/8". Reversible.	3 Bright Brass 4 Dull Brass 10 Dull Bronze 26D Dull Chrome	30	70
		<b>LATCH SET — FOR PASSAGE OR CLOSET DOORS</b> <b>No. MD4211 3/8</b> Wrought Brass or Bronze. <b>OPERATION</b> — By knob from either side. Knobs, 2" dia. Escutcheons, 7" x 2 1/4". Latch case, 1 11/16" x 3 5/16" x 5/8". Front, 3 3/8" x 1 5/16". Backset, 2 9/16".	3 Bright Brass 4 Dull Brass 10 Dull Bronze 26D Dull Chrome	30	53
		<b>FOR FRONT DOOR</b> <b>No. MD6104</b> Wrought Steel, Plated. <b>OPERATION</b> — Latch bolt by knob inside at all times. Stop button locks outside knob. Then by key only outside. Deadbolt by key either side. Knobs, 2 1/4" dia. twopiece. Escutcheons inside 7" x 2 1/4". Outside 10" x 2 3/4". Lock case, 5 1/4" x 3 5/16" x 5/8". Front, 7 1/4" x 1". Backset, 2 7/16". Reversible. Two keys No. 403.	4 Dull Brass	6	20



# LOCKWOOD RESIDENCE AND STORE DOOR HANDLE LOCKSETS

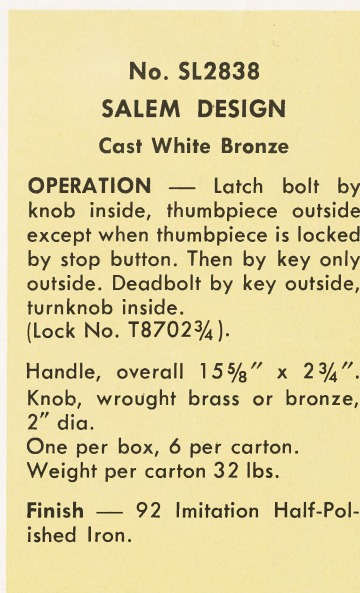


**No. BA2838  
BARKLEY DESIGN**  
Cast Brass or Bronze

**OPERATION** — Latch bolt by knob inside, thumbpiece outside except when thumbpiece is locked by stop button. Then by key only outside. Deadbolt by key outside, turnknob inside.  
(Lock No. T8702 3/4).

Handle, overall 16 3/8" x 2 1/2".  
Knob, wrought brass or bronze, 2" dia.  
One per box, 6 per carton.  
Weight per carton 31 lbs.

**Finishes** — 3 Bright Brass, 10 Dull Bronze, 26 Bright Chrome, 26D Dull Chrome.

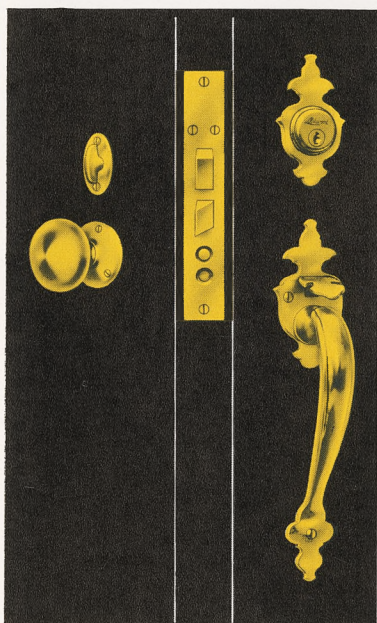


**No. SL2838  
SALEM DESIGN**  
Cast White Bronze

**OPERATION** — Latch bolt by knob inside, thumbpiece outside except when thumbpiece is locked by stop button. Then by key only outside. Deadbolt by key outside, turnknob inside.  
(Lock No. T8702 3/4).

Handle, overall 15 5/8" x 2 3/4".  
Knob, wrought brass or bronze, 2" dia.  
One per box, 6 per carton.  
Weight per carton 32 lbs.

**Finish** — 92 Imitation Half-Polished Iron.

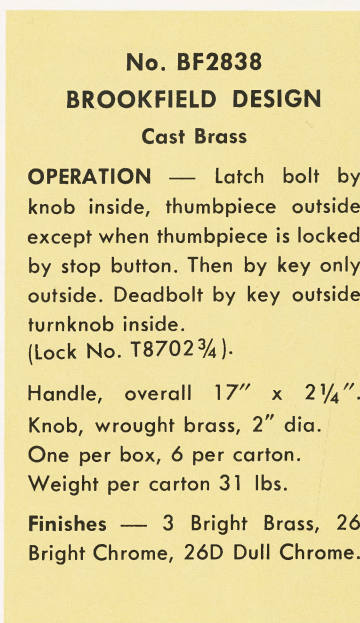


**No. SM2838  
SOMERSET DESIGN**  
Cast Brass

**OPERATION** — Latch bolt by knob inside, thumbpiece outside except when thumbpiece is locked by stop button. Then by key only outside. Deadbolt by key outside turnknob inside.  
(Lock No. T8702 3/4).

Handle, overall 16 1/8" x 2 1/4".  
Knob, wrought brass, 2" dia.  
One per box, 6 per carton.  
Weight per carton 33 lbs.

**Finishes** — 3 Bright Brass, 26 Bright Chrome, 26D Dull Chrome.



**No. BF2838  
BROOKFIELD DESIGN**  
Cast Brass

**OPERATION** — Latch bolt by knob inside, thumbpiece outside except when thumbpiece is locked by stop button. Then by key only outside. Deadbolt by key outside turnknob inside.  
(Lock No. T8702 3/4).

Handle, overall 17" x 2 1/4".  
Knob, wrought brass, 2" dia.  
One per box, 6 per carton.  
Weight per carton 31 lbs.

**Finishes** — 3 Bright Brass, 26 Bright Chrome, 26D Dull Chrome.

## DESCRIPTION OF LOCKS

Nos. T8702 3/4 and T8705 — Case, 5 1/2" x 3 3/4" x 3/4". Front, 8" x 1 1/4". Backset, 2 1/2". Bolts, cast brass 1/2" throw. Hand, reversible. Cylinder, solid brass, 5 pin tumbler. Keys, two No. B308. Can be masterkeyed with other Lockwood locks having No. B308 key.

## ALTERNATE KNOB DESIGNS

The Residence Handle locksets listed above are available with knobs and roses to match "R" Series cylindrical lock designs. To order, add the design symbol to the handle set number.  
Example: No. BA2838RT Knob.

**No. MD4848  
MADISON DESIGN**  
Wrought Brass

**OPERATION** — Latch bolt by thumbpiece either side. Deadbolt by key either side. (Lock No. T8705). Plates, 14 1/2" x 3".

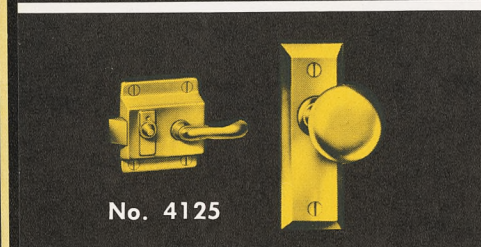
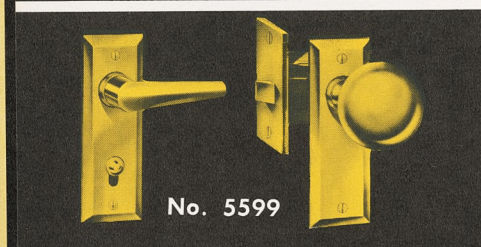
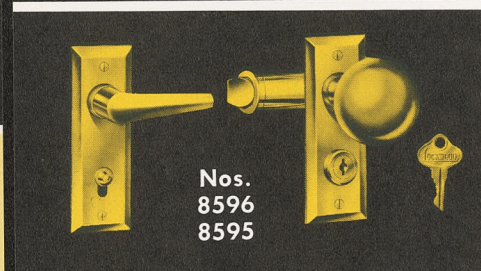
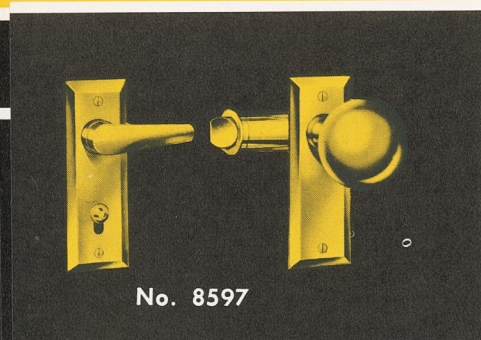
One per box, 6 per carton.  
Weight per carton 41 lbs.

**Finish** — 3 Bright Brass 26 Bright Chrome.





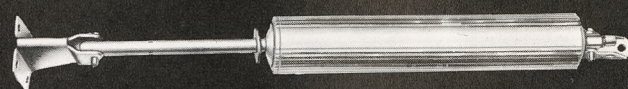
# LOCKWOOD SCREEN AND STORM DOOR HARDWARE



NUMBER AND DESCRIPTION	FINISHES	PER CASE	WGT. LBS.
<b>No. 8597</b> For doors 1 1/8" to 1 3/8" thick. Wrought Brass, Bronze or Aluminum. <b>OPERATION</b> — By knob outside or lever inside, except when both are locked by slide-stop. Double compression spring gives light bolt action, firm knob and lever action. Knob, 1 3/4" dia. Projection, 1 15/16". Lever, 1 7/8" long. Projection, 1 3/8". Escutcheons, 4" x 1 3/8". Case, 3/4" x 2 5/8". Backset, 1 3/4".	3 Bright Brass 10 Dull Bronze  28 Satin Alum.	60  60	50  35
<b>No. 8596</b> For doors 1 1/8" thick. <b>No. 8595</b> For doors 1 3/8" thick. Wrought Brass, Bronze or Aluminum. <b>OPERATION</b> — By knob outside or lever inside, except when both are locked by key or slide-stop. Double compression spring gives light bolt action, firm knob and lever action. Knob, 1 3/4" dia. Projection, 1 15/16". Lever, 1 7/8" long. Projection, 1 3/8". Escutcheons, 4" x 1 3/8". Case, 3/4" x 2 5/8". Backset, 1 3/4". Two keys No. B350.	3 Bright Brass 10 Dull Bronze  28 Satin Alum.	60  60	56  40
<b>No. 5599</b> For doors 1 1/8" thick. Wrought Steel, Plated. <b>OPERATION</b> — By knob outside or lever inside, except when both are locked by slide-stop. Knob, 1 3/4" dia. Projection, 1 15/16". Lever, 1 7/8" long. Projection, 1 3/8". Escutcheons, 4" x 1 3/8". Case, 1 3/8" x 1 3/4" x 1/2". Front, 2 5/8" x 1 1/16". Backset, 1 1/4".	4 Dull Brass	60	46
<b>No. 4125</b> For doors 7/8" to 1 3/8" thick, opening out. Wrought Steel, Plated. <b>OPERATION</b> — By knob outside or lever inside, except when both are locked by slide-stop. Knob, 1 3/4" dia. Projection, 1 15/16". Lever, 1 7/8" long. Projection, 1 3/8". Escutcheons, 4" x 1 3/8". Case, 2 1/4" x 2". Backset, 1 1/4".	3 Bright Brass	60	43
<b>No. 4120</b> For doors 1 1/8" to 1 3/8" thick. Die Cast Alloy, Plated. <b>OPERATION</b> — Pushing handle inside or pulling outside disengages latch. Slide-stop locks both. Automatic kickoff prevents accidental lockout. Levers, 2 3/4" long. Projection, 1 7/8". Plates, 2 1/8" x 2 1/16".	3 Bright Brass	30	33



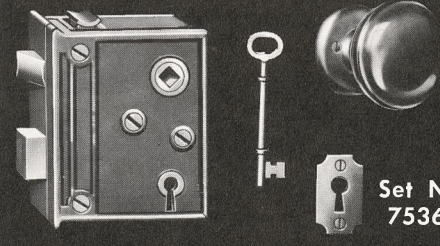
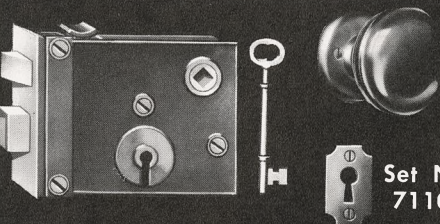


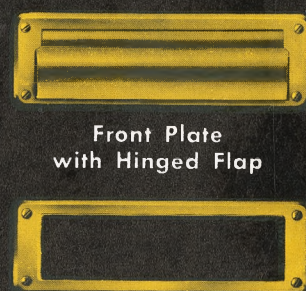
**DESCRIPTION:** Size overall 17 1/4". Seamless, corrosion free aluminum tube, 1 1/2" diameter provides 20% more air cushion. Extra powered torsion spring with bumper spring to absorb shock when slammed open. Double ratchet provides right or left hand installation. Nylon bearing surfaces never need lubrication. Hold-open ring holds door open at any desired angle.  
**Finish** — Satin aluminum.  
**Packed** — 1 Doz. per case, Weight 24 lbs.



**DESCRIPTION:** Size overall 17 1/4". One-piece forged aluminum tube, 1 1/2" diameter provides 20% more air cushion. Heavy, concealed compression type spring. Universal for right or left hand doors. Nylon bearing surfaces never need lubrication. Precision speed control. Hold-open ring holds door open at any desired angle.  
**Finish** — Satin aluminum.  
**Packed** — 1 Doz. per case, Weight 15 lbs.

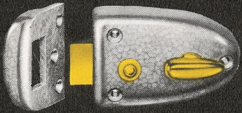
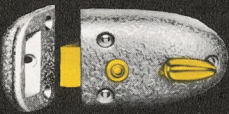
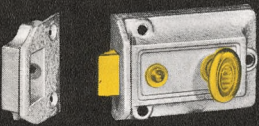






# LOCKWOOD RIM LOCKSETS AND DOOR ACCESSORIES

	NUMBER AND DESCRIPTION	FINISHES	PER CASE	WGT. LBS.
 <p>Set No. 7536S</p>	<p><b>No. 7536S</b> Cast Iron Lock, Steel Trim.</p> <p><b>OPERATION</b> — Latch bolt by knob either side, except when deadlocked by stop on case. Dead bolt by key either side. Knobs, 2 1/4" dia., twopiece. Rose 2" dia. Escutcheon, 1 3/4" x 3/4". Lock case, 3 7/8" x 3 1/8". Backset, 2 3/8". Reversible. One per box.</p>	Japanned	30	54
 <p>Set No. 7110S</p>	<p><b>No. 7110S</b> Cast Iron Lock, Steel Trim.</p> <p><b>OPERATION</b> — Latch bolt by knob either side, except when deadlocked by stop on case. Dead bolt by key either side. Knobs, 2 1/4" dia., twopiece. Rose 2" dia. Escutcheon, 1 3/4" x 3/4". Lock case, 3 1/4" x 4 1/8". Backset, to keyhole, 2 3/8", to knob, 3 5/8". Reversible. One per box.</p>	Japanned	30	53
 <p>No. 8111</p>	<p><b>EXTENSION FLUSH BOLT</b></p> <p><b>No. 8111</b> Cast Brass, Bronze or Aluminum. Lengths 8", 12", 18", 24". State length. Length is measured from center of lever to end of bolt when retracted. Plate, 6 5/8" x 1 1/4". Bolt head 1/2" square, 7/8" throw.</p>	<p>3 Bright Brass 10 Dull Bronze 26D Dull Chrome 28 Satin Aluminum</p>	<p>30  30</p>	<p>24  18</p>
 <p>No. 8969      No. 8967</p> <p>No. 8970</p>	<p><b>DOOR KNOCKERS</b></p> <p><b>No. 8969</b></p> <p>Overall size 7 3/8" x 4". Cast brass. Individually packed in a plastic top box.</p> <p><b>No. 8967</b></p> <p>Overall size 6 1/2" x 3 1/2". Cast brass. Individually packed in a plastic top box.</p> <p><b>No. 8970</b></p> <p>Overall size 8 1/8" x 2 1/2". Cast brass. Individually packed in a plastic top box.</p>	<p>3 Bright Brass  3 Bright Brass  3 Bright Brass</p>	<p>6  6  6</p>	<p>15  14  17</p>
 <p>Front Plate with Hinged Flap</p> <p>Backplate</p>	<p><b>LETTER DROP</b></p> <p><b>No. 8278</b></p> <p>Wrought brass or bronze. Plates 2 7/8" x 9". Opening 1 1/2" x 7". Packed complete with screws in one box.</p>	<p>3 Bright Brass 10 Dull Bronze</p>	6	7 1/2

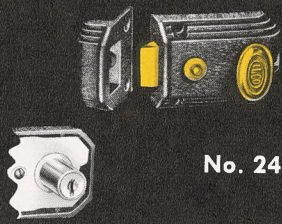

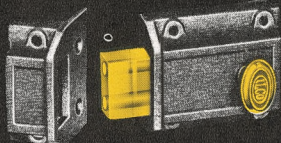
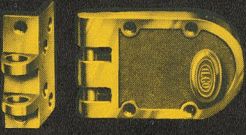
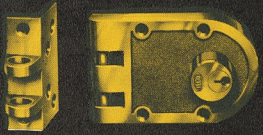

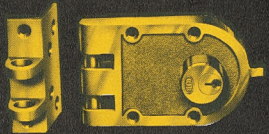


# ILCO NIGHT LATCHES

TYPE	NUMBER & FINISH	DESCRIPTION	PER CASE	WGT. LBS.
 <p>Nos. 263GY, 264GY</p>	<p>No. 263GY No. 264GY Gray Mottle</p>	<p><b>Cylinder</b> — 263GY, Die Cast, 5 pin tumbler, 2 keys No. X1054F, 264GY, Solid Brass, 5 pin tumbler, 2 keys No. X1054K. <b>Case</b> — Die Cast, 3 3/4" x 2 5/8" x 1 1/8", standard 2 3/8" backset. Brass turnknob. Reversible. Die Cast bolt, brass plated. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, which holds latch bolt retracted until key is withdrawn, from inside by knob. Bolt may be held back by stop in case.</p>	30	42
 <p>No. 265</p>	<p>No. 265 Brown Pebble</p>	<p><b>Cylinder</b> — Solid Brass, 5 pin tumbler, 2 keys No. X1054K. <b>Case</b> — Cast Iron, 3 3/4" x 2 5/8" x 1 1/8", standard 2 3/8" backset. Brass turnknob. Reversible. Cast Iron bolt, Brass plated. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, which holds latch bolt retracted until key is withdrawn, from inside by knob. Bolt may be held back by stop in case.</p>	30	55
 <p>No. D218C</p>	<p>No. D218C Gold Bronze Wrinkle</p>	<p><b>Cylinder</b> — Die Cast, 5 pin tumbler, 2 keys No. X1054F. <b>Case</b> — Die Cast, 2 1/2" x 3 5/8" x 1", standard 2 3/8" backset. Brass turnknob. Reversible. Die Cast bolt, brass plated. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, from inside by knob. Bolt may be deadlocked by stop from inside so that key will not turn. Bolt may also be held back by stop in case.</p>	30	36
 <p>Nos. 218, 219, 201, 218C, 219C, 0201B</p>	<p>No. 218 No. 219 No. 201 Black Wrinkle No. 218C No. 219C Gold Bronze Wrinkle No. 0201B Natural Bronze</p>	<p><b>Cylinder</b> — Nos. 218, 218C Die Cast, 5 pin tumbler, 2 keys No. X1054F. Nos. 219, 219C, 201, 0201B solid brass. 5 pin tumbler, 2 keys No. X1054K. <b>Case</b> — Cast Iron, (except 0201B which is cast bronze) 2 1/2" x 3 5/8" x 1". Backset 2 3/8". Brass turnknob. Reversible. Cast Iron bolt, brass plated, (except Nos. 201, 0201B which is solid brass). For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, from inside by knob. Bolt may be held back by stop in case. Nos. 201, 0201B bolt may also be deadlocked by stop from inside so that key will not turn.</p>	30	50
 <p>Nos. D220, D221</p>	<p>No. D220 No. D221 Rose Gold</p>	<p><b>Cylinder</b> — Die Cast, 5 pin tumbler, 2 keys No. X1054F. <b>Case</b> — Die Cast, 2 1/2" x 3 5/8" x 1", standard 2 3/8" backset. Brass turnknob. Reversible. Die Cast bolt, brass plated. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, from inside by knob. Bolt may be held back by stop in case. No. D221 bolt may also be deadlocked by stop from inside so that key will not turn.</p>	30	36
 <p>Nos. 210, 210S, 210B, 210Y</p>	<p>No. 210 No. 210S No. 210Y Black Wrinkle No. 210B Gold Bronze Wrinkle</p>	<p><b>Cylinder</b> — Nos. 210, 210B, Die Cast, 5 disc tumbler. 2 keys No. M1054B. No. 210S, Die Cast, 5 pin tumbler, 2 keys No. X1054F. No. 210Y, Solid Brass, 5 pin tumbler, 2 keys No. X1054K. <b>Case</b> — Cast Iron, 2 1/4" x 3 1/8" x 1". Narrow 2 1/8" backset. Brass turnknob. Reversible. Cast Iron bolt, brass plated. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, from inside by knob. Bolt may be held back by stop in case.</p>	30	42
 <p>No. 250</p>	<p>No. 250 Black Wrinkle</p>	<p><b>Cylinder</b> — Solid Brass, 5 pin tumbler, 2 keys No. X1054K. <b>Case</b> — Cast Iron, 2 1/4" x 2 3/4" x 1". Short 1 5/8" backset. Brass turnknob. Reversible. Cast Brass bolt. For doors 1 1/4" to 2 1/2" thick. <b>Operation</b> — From outside by key, from inside by knob. Bolt may be held back by stop in case.</p>	30	42



# ILCO NIGHT LATCHES — DEADLOCKS — JIMMYPROOF LOCKS

TYPE	NUMBER & FINISH	DESCRIPTION	PER CASE	WGT. LBS.
 <p>No. 241B</p>	No. 241B Gold Bronze Wrinkle	<p><b>Cylinder</b> — Die Cast, 5 disc tumbler, 2 keys No. 1054LB.</p> <p><b>Case</b> — Cast Iron, 2 1/4" x 3 1/8" x 7/8". Narrow 2 1/8" backset. Brass turnknob. Reversible. Cast Iron bolt, brass plated. For doors up to 1 5/8" thick.</p> <p><b>Operation</b> — From outside by key, from inside by knob. Bolt may be held back by stop in case.</p>	30	40
 <p>Nos. 203, D203, 203C, D203C</p>	No. 203 No. D203 Black Wrinkle No. 203C No. D203C Gold Bronze Wrinkle	<p><b>Cylinder</b> — 203, 203C, Solid Brass, 5 pin tumbler, 2 keys No. X1054K. D203, D203C, Die Cast, 5 pin tumbler, 2 keys No. X1054F.</p> <p><b>Case</b> — Cast Iron, 2 1/2" x 3 5/8" x 1". Standard 2 3/8" backset. Brass turnknob. Reversible. Solid Brass bolt, 1 1/16" throw. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — From outside by key, from inside by knob.</p>	30	55
 <p>Nos. 6391C D6391C</p>	No. 6391C No. D6391C Gold Bronze Wrinkle	<p><b>Cylinder</b> — 6391C, Solid Brass, 5 pin tumbler, 2 keys No. X1054K. D6391C, Die Cast, 5 pin tumbler, 2 keys No. X1054F.</p> <p><b>Case</b> — Cast Iron, 3" x 3 1/2" x 1 1/4". Standard 2 3/8" backset. Brass turnknob. Reversible. Die Cast bolt, reinforced with two hardened steel, saw proof inserts, 1" throw. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — From outside by key, from inside by knob.</p>	30	65
 <p>Nos. 401, D401, D401Y</p>	No. 401 Dull Bronze No. D401 Sprayed Bronze No. D401Y Polished Bronze	<p><b>Cylinder</b> — 401, Solid Brass, 5 pin tumbler, 2 keys No. X1054K. D401, D401Y — Die Cast, 5 pin tumbler, 2 keys No. X1054F.</p> <p><b>Case</b> — Die Cast, 2 7/8" x 4 1/2" x 7/8". Backset, 2 1/2" for doors opening in. Bronze turnknob. Reversible. Die Cast bolt. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — From outside by key, from inside by knob.</p>	12	24
 <p>No. 401C</p>	No. 401C Dull Bronze	<p><b>Cylinders</b> — Two Solid Brass, 5 pin tumbler, 2 keys No. X1054K.</p> <p><b>Case</b> — Die Cast, 2 7/8" x 4 1/2" x 7/8". Backset, 2 1/2" for doors opening in. Reversible. Die Cast bolt. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — By key either side.</p>	12	33
 <p>No. 466B</p>	No. 466B Natural Bronze	<p><b>Cylinder</b> — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.</p> <p><b>Case</b> — Cast Bronze, 2 7/8" x 4 1/2" x 1 1/16". Backset 2 1/2" for doors opening in. Bronze turnknob. Features automatic shutter which closes spindle hole for maximum security. Reversible. Forged bronze bolt. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — From outside by key, from inside by knob.</p>	12	30
 <p>No. 466C</p>	No. 466C Natural Bronze	<p><b>Cylinders</b> — Two Solid Brass, 5 pin tumbler, 2 keys No. X1054K.</p> <p><b>Case</b> — Cast Bronze, 2 7/8" x 4 1/2" x 1 1/16". Backset 2 1/2" for doors opening in. Features automatic shutter which closes spindle hole for maximum security. Reversible. Forged bronze bolt. For doors 1 1/4" to 2 1/2" thick.</p> <p><b>Operation</b> — By key either side.</p>	12	39

NOTE: Above ILCO items having solid brass cylinders, can be furnished masterkeyed, or keyed alike with LOCKWOOD locks having No. B308 or No. B325 key. To order, prefix symbol L to Ilco number.



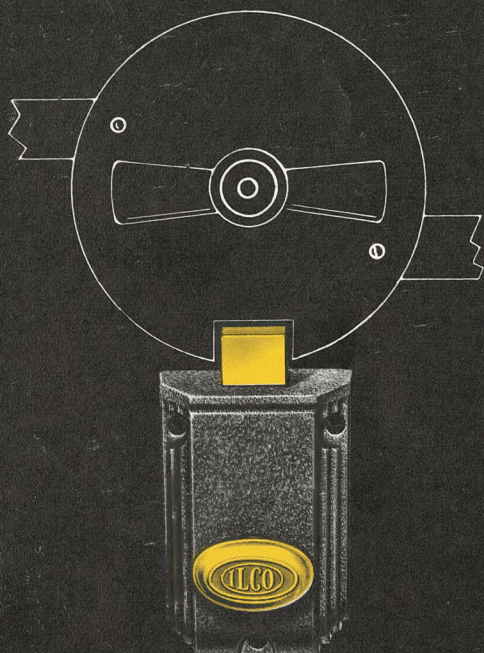
# ILCO GARAGE DOOR LOCKS

## TYPE

## DESCRIPTION

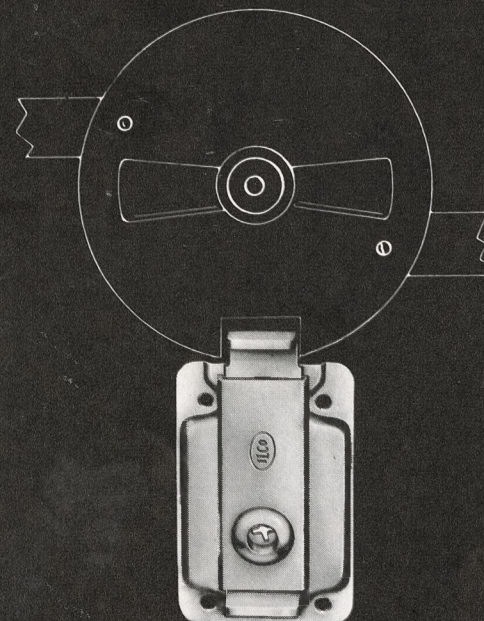
## PER CASE

## WGT. LBS.



with Hold-Back Feature  
Nos. 246, 247, 248

without Hold-Back  
Nos. 243, 244, 245



with Automatic Hold-Back  
Nos. 236, 237, 238

with Manual Hold-Back  
Nos. 226, 227, 228

without Hold-Back  
Nos. 233, 234, 235

### WITH HOLD-BACK FEATURE

#### CYLINDER

No. 246 — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.

No. 247 — Die Cast, 5 pin tumbler, 2 keys No. X1054F.

No. 248 — Die Cast, 5 disc tumbler, 2 keys No. M1054B.

**OPERATION** — From outside by key, from inside by knob.  
Bolt may be held retracted by knob from inside.

**FINISH** — Black Wrinkle.

30

37

### WITHOUT HOLD-BACK

#### CYLINDER

No. 243 — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.

No. 244 — Die Cast, 5 pin tumbler, 2 keys No. X1054F.

No. 245 — Die Cast, 5 disc tumbler, 2 keys No. M1054B.

**OPERATION** — From outside by key, from inside by knob.

**FINISH** — Black Wrinkle.

**MATERIALS—DIMENSIONS** — Case, Cast Iron, 2 1/4" x 3 1/8" x 1". Backset, 2 1/8". Bolt, Cast Iron, brass plated. Turnknob, brass. For doors 1 1/4" to 2 1/2" thick.

30

37

### WITH AUTOMATIC HOLD-BACK

#### CYLINDER

No. 236 — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.

No. 237 — Die Cast, 5 pin tumbler, 2 keys No. X1054F.

No. 238 — Die Cast, 5 disc tumbler, 2 keys No. M1054B.

**OPERATION** — From outside by key, from inside by finger bolt. Hold-back catch engages automatically for one-hand operation.

**FINISH** — Bright zinc.

30

17

### WITH MANUAL HOLD-BACK

#### CYLINDER

No. 226 — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.

No. 227 — Die Cast, 5 pin tumbler, 2 keys No. X1054F.

No. 228 — Die Cast, 5 disc tumbler, 2 keys No. M1054B.

**OPERATION** — From outside by key, from inside by finger bolt. Hold-back catch is manually operated.

30

17

### WITHOUT HOLD-BACK CATCH

#### CYLINDER

No. 233 — Solid Brass, 5 pin tumbler, 2 keys No. X1054K.

No. 234 — Die Cast, 5 pin tumbler, 2 keys No. X1054F.

No. 235 — Die Cast, 5 disc tumbler, 2 keys No. M1054B.

**OPERATION** — From outside by key, from inside by finger bolt.

**FINISH** — Bright zinc.

**MATERIALS—DIMENSIONS** — Case, Wrought Steel, 2" x 3 1/4". Backset, 2 1/8". Bolt, Wrought Steel, zinc plated. For doors 1 1/4" to 2 1/2" thick.

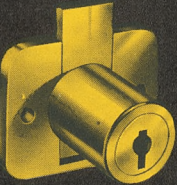
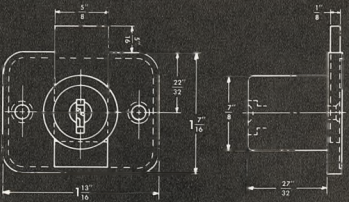
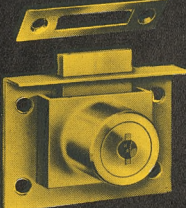
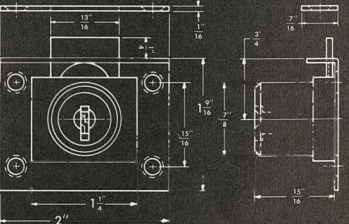
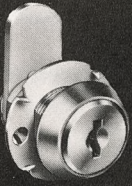
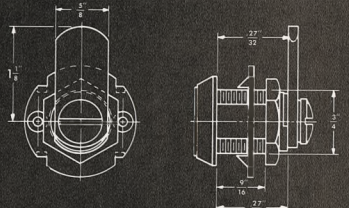

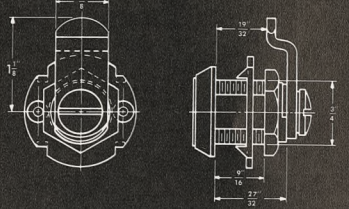

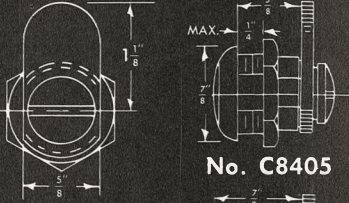
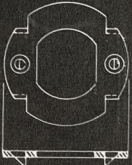

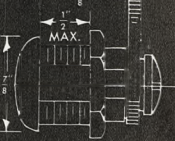
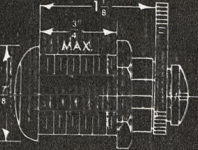
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**NOTE:** Above ILCO items having solid brass cylinders, can be furnished masterkeyed, or keyed alike with LOCKWOOD locks having No. B308 or No. B325 key. To order, prefix symbol L to Ilco number.



# ILCO MISCELLANEOUS LOCKS

TYPE	DESCRIPTION	PER CASE	WGT. LBS.
 <p>No. 4068 4068PB</p> 	<p><b>GENERAL PURPOSE, CABINET AND DRAWER LOCK</b>  <b>No. 4068 Dull brass finish</b>  <b>No. 4068PB Bright brass finish</b></p> <p><b>CYLINDER:</b> Die cast, 5 disc tumbler†, 250 changes, 2 Keys, No. M1054B.  <b>MATERIALS:</b> Case, die cast. Bolt, steel.  <b>OPERATION:</b> By 180° turn of key.</p>	12	2 ¾
 <p>No. 4054</p> 	<p><b>GENERAL PURPOSE, CABINET AND DRAWER LOCK</b>  <b>No. 4054 Dull brass finish</b></p> <p><b>CYLINDER:</b> Die cast, 5 disc tumbler†, 250 changes, 2 Keys, No. M1054B.  <b>MATERIALS:</b> Case, brass plated, die cast housing. Bolt, die cast.  <b>OPERATION:</b> By 180° turn of key.</p>	12	3
 <p>No. 4750</p> 	<p><b>WOOD LOCKER, COIN MACHINE LOCK</b>  <b>No. 4750 Bright nickel finish</b></p> <p><b>CYLINDER:</b> Die cast, 6 disc tumbler†, 3000 changes. 2 Keys, No. 1054P double bitted.  <b>MATERIALS:</b> Cam, steel, cadmium plated. Spur Washer, steel, cadmium plated. Nut, steel, cadmium plated, ¾" x 28 thread.  <b>OPERATION*:</b> By 90° turn of key to the right. Key removable in locked position only.</p>	12	3
 <p>No. 4750Y</p> 	<p><b>GUN CASE, COIN MACHINE LOCK</b>  <b>No. 4750Y Bright nickel finish</b></p> <p><b>CYLINDER:</b> Die cast, 6 disc tumbler†, 3000 changes. 2 Keys, No. 1054P double bitted.  <b>MATERIALS:</b> Offset Cam, steel, cadmium plated. Spur Washer, steel, cadmium plated. Nut, steel, cadmium plated, ¾" x 28 thread.  <b>OPERATION*:</b> By 90° turn of key to the right. Key removable in locked position only.</p>	12	3
 <p>No. C8405</p>   <p>Spur Washer No. 117</p>  <p>Cylinder Ring No. 121</p>  <p>No. C8505</p>  <p>No. C8605</p>	<p><b>CAM LOCKS</b>  <b>FOR METAL OR WOOD PANELS</b>  <b>Nos. C8405, C8505, C8605</b>  <b>Finish — 32, Bright stainless steel</b></p> <p><b>CYLINDER:</b> Die cast, 5 disc tumbler, 250 changes. 2 Keys, No. H1054L.  <b>MATERIAL:</b> Cam, steel, cadmium plated. Spur Washer, steel, cadmium plated. Cylinder Ring, brass, chrome plated.  <b>OPERATION:</b> Packed with two stop washers which can be applied to give 90° turn, right or left with key removable in locked position only; or 180° turn, right or left with key removable in locked and unlocked position.</p> <p><b>For wood panel —</b> Suffix Spur Washer and/or Cylinder Ring number to item number thus, C8505x117x121xfn.</p>	12	2 ½

\*Can be furnished with 180° turn, key removable in both positions, when so ordered.  
†Can be furnished keyed alike with one key per lock. Not furnished masterkeyed.



# ILCO PADLOCKS



382 — 385B



352 — 354B

## SOLID BRASS — PIN TUMBLER

**Material:** Case, solid forged brass.

**Finish:** Natural brass, satin finish.

**Shackle:** Steel or Brass (see below). Steel shackles are case hardened, bright zinc plated.

**Mechanism:** Nos. 382, 382B four pin

tumbler. All others five pin tumbler.

**Key Changes:** Nos. 382, 382B-1600 changes. Others practically unlimited.

**Keys:** Two, brass.

**\*Masterkeying:** Can be master keyed in groups, or keyed alike.

No.	CASE		SHACKLE			† Available with chain	Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening				
382	1 1/8"	1 1/8"	Steel	7/32"	9/16"	Steel	X1054JK	12	3 lbs
382B	1 1/8"	1 1/8"	Brass	7/32"	9/16"	Brass	X1054JK	12	3 lbs
383	1 1/2"	1 5/16"	Steel	9/32"	7/8"	Steel	X1054JA	12	5 1/8 lbs
383A	1 1/2"	1 5/16"	Steel	9/32"	1 1/2"	Steel	X1054JA	12	5 1/4 lbs
383B	1 1/2"	1 5/16"	Brass	9/32"	7/8"	Brass	X1054JA	12	5 1/8 lbs
383N	1 1/2"	1 5/16"	Steel	9/32"	2"	Steel	X1054JA	6	2 3/8 lbs
383NB	1 1/2"	1 5/16"	Brass	9/32"	2"	Brass	X1054JA	6	2 3/8 lbs
383W	1 1/2"	1 5/16"	Steel	9/32"	2 1/2"	Steel	X1054JA	6	2 3/8 lbs
383WB	1 1/2"	1 5/16"	Brass	9/32"	2 1/2"	Brass	X1054JA	6	2 3/8 lbs
384	1 3/4"	1 5/8"	Steel	1 1/32"	1"	Steel	X1054K	6	4 1/8 lbs
384A	1 3/4"	1 5/8"	Steel	1 1/32"	2"	Steel	X1054K	6	4 3/8 lbs
384B	1 3/4"	1 5/8"	Brass	1 1/32"	1"	Brass	X1054K	6	4 1/8 lbs
385	2"	1 5/8"	Steel	3/8"	1 5/16"	Steel	X1054K	6	5 1/8 lbs
385B	2"	1 5/8"	Brass	3/8"	1 5/16"	Brass	X1054K	6	5 1/8 lbs

## SOLID BRASS — DEADLOCKING TYPE

**Material:** Case, solid forged brass.

**Finish:** Natural brass, satin finish.

**Shackle:** Steel or Brass (see below). Steel shackles are case hardened, bright zinc plated.

**Mechanism:** Deadlocking type. Double locking bolt. Nos. 352, 352B four pin tumbler. All others

five pin tumbler. Key may be removed in locked position only.

**Key Changes:** Nos. 352, 352B-1600 changes. Others practically unlimited.

**Keys:** Two, brass.

**\*Masterkeying:** Can be master keyed in groups, or keyed alike.

No.	CASE		SHACKLE			† Available with chain	Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening				
352	1 1/8"	1 1/8"	Steel	7/32"	5/8"	Steel	X1054JK	12	3 lbs
352B	1 1/8"	1 1/8"	Brass	7/32"	5/8"	Brass	X1054JK	12	3 lbs
353	1 1/2"	1 1/4"	Steel	9/32"	1 3/16"	Steel	X1054JA	12	5 lbs
353B	1 1/2"	1 1/4"	Brass	9/32"	1 3/16"	Brass	X1054JA	12	5 lbs
353WB	1 1/2"	1 1/4"	Brass	9/32"	2 1/2"	Brass	X1054JA	6	2 3/8 lbs
354	1 3/4"	1 1/2"	Steel	1 1/32"	2 7/32"	Steel	X1054K	6	4 lbs
354B	1 3/4"	1 1/2"	Brass	1 1/32"	2 7/32"	Brass	X1054K	6	4 lbs

## †PADLOCKS WITH CHAIN



Any of above padlocks can be furnished with 9 in. galvanized steel or brass chain (see above) attached to case by a clevis as shown. To specify in ordering, merely add 1/2 to number, thus: 382 1/2 or 382 1/2 B.

## PADLOCKS TO GOVERNMENT SPECIFICATIONS

### GOVERNMENT SPECIFICATION NO. FF-P-101C

Gov't. Type	Size	Ilco No.	Gov't. Type	Size	Ilco No.	Gov't. Type	Size	Ilco No.	Gov't. Type	Size	Ilco No.
EPB	1 1/8"	382	EPB	1 1/2"	383	EPB	1 3/4"	384	EPB	2"	385
†EPB	1 1/8"	382 1/2	†EPB	1 1/2"	383 1/2	†EPB	1 3/4"	384 1/2	†EPB	2"	385 1/2
EPE	1 1/8"	382B	EPE	1 1/2"	383B	EPE	1 3/4"	384B	EPE	2"	385B
†EPE	1 1/8"	382 1/2 B	†EPE	1 1/2"	383 1/2 B	†EPE	1 3/4"	384 1/2 B	†EPE	2"	385 1/2 B

†With Chain

### GOVERNMENT SPECIFICATIONS NO. MS35647

Stamped "U. S." in accordance with government specifications

MS35647-1	—	352 1/2 B	MS35647-3	—	353 1/2 B	MS35647-5	—	353 1/2 WB	MS35647-7	—	354 1/2 B
MS35647-2	—	352B	MS35647-4	—	353B	MS35647-6	—	353WB	MS35647-8	—	354B

### GOVERNMENT SPECIFICATIONS NO. MIL-P-17802

Stamped "U. S." in accordance with government specifications

I	1 1/8"	382B	I	1 1/2"	383B	II	1 1/8"	382 1/2 B	II	1 1/2"	383 1/2 B
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\*Can be furnished masterkeyed, or keyed alike with Lockwood locks having No. B308 or B325 key. To order, prefix symbol L to Ilco number.



# ILCO PADLOCKS

## CAST BRONZE — PIN TUMBLER

**Material:** Case and insert, heavy cast bronze.

**Finish:** Natural bronze, satin finish.

**Shackle:** Steel, case hardened, bright zinc plated. (Except Nos. 309B and 310B which have solid brass shackle.) Locks both toe and heel.

**Mechanism:** Five pin tumbler. Double locking rotary bolt.

**Key Changes:** Practically unlimited.

**Keys:** Two, brass.

**\*Masterkeying:** Can be master keyed in groups, or keyed alike.

## PADLOCKS WITH LOOSE RIVETS

All above padlocks can be furnished with loose rivets for the convenience of the locksmith in changing combinations, masterkeying, etc. In such cases, lock serial number is omitted and blank keys are furnished. When ordering, specify 309 x loose rivets, etc. Prices on request.

No.	CASE		SHACKLE			†Available with chain	Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening				
309	1 3/4"	1 3/4"	Steel	5/16"	1"	Steel	X1054K	6	4 lbs
309A	1 3/4"	1 3/4"	Steel	5/16"	2 7/16"	Steel	X1054K	6	4 1/2 lbs
309B	1 3/4"	1 3/4"	Brass	5/16"	1"	Brass	X1054K	6	4 lbs
310	2"	1 3/4"	Steel	3/8"	1 3/16"	Steel	X1054K	6	5 lbs
310A	2"	1 3/4"	Steel	3/8"	2 1/2"	Steel	X1054K	6	5 1/4 lbs
310B	2"	1 3/4"	Brass	3/8"	1 3/16"	Brass	X1054K	6	5 lbs

## SOLID BRASS — PIN TUMBLER

**Material:** Case, solid forged brass.

**Finish:** Natural brass, satin finish.

**Shackle:** See below. Steel shackles are case hardened, bright zinc plated.

**Mechanism:** Five pin tumbler.

**Key Changes:** Practically unlimited.

**Keys:** Two, brass.

**\*Masterkeying:** Can be master keyed in groups, or keyed alike.

No.	CASE		SHACKLE			†Available with chain	Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening				
373	1 1/2"	1 3/8"	Steel	5/32"	7/8"	Steel	X1054JA	12	4 1/2 lbs
373A	1 1/2"	1 3/8"	Steel	5/32"	1 1/2"	Steel	X1054JA	12	4 3/4 lbs
373B	1 1/2"	1 3/8"	Brass	5/32"	7/8"	Brass	X1054JA	12	4 1/2 lbs
373N	1 1/2"	1 3/8"	Steel	5/32"	2"	Steel	X1054JA	6	2 3/4 lbs
373NB	1 1/2"	1 3/8"	Brass	5/32"	2"	Brass	X1054JA	6	2 3/4 lbs
373W	1 1/2"	1 3/8"	Steel	5/32"	2 1/2"	Steel	X1054JA	6	3 lbs
373WB	1 1/2"	1 3/8"	Brass	5/32"	2 1/2"	Brass	X1054JA	6	3 lbs

## MARINE PADLOCK PROMOTION

**No. 60MPA** — Padlock Nos. 382B, 384B, 373B, 373NB, 373WB, 373 1/2 WB are available packed three of each, plus a point-of-purchase display, in a carton. See Marine Padlock Display on page 39. Weight per carton 9 1/3 lbs.

## †PADLOCKS WITH CHAIN

Any of above padlocks can be furnished with 9 in. galvanized steel or brass chain (see above) attached to case by a clevis as shown. To specify in ordering, merely add 1/2 to number, thus: 382 1/2 or 382 1/2 B.



## WROUGHT STEEL CASE — PIN TUMBLER

**Material:** Wrought Steel case, bolt and operating cam. Phosphor bronze springs. Insert, special cast alloy.

**Finish:** Case, synthetic brass. Base, brass plated.

**Shackle:** Steel, case hardened and bright zinc plated. Locks both toe and

heel.

**Mechanism:** Four pin tumbler. Double locking rotary bolt.

**Key Changes:** 1600.

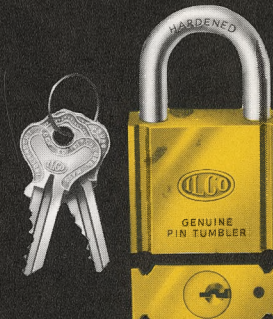
**Keys:** Two, brass.

**\*Masterkeying:** Can be master keyed in groups, or keyed alike.

No.	CASE		SHACKLE			Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening			
317	1 1/2"	1 3/8"	Steel	1/4"	7/8"	B1054	12	4 1/2 lbs
317A	1 1/2"	1 3/8"	Steel	1/4"	1 1/2"	B1054	12	4 3/4 lbs
317E	1 1/2"	1 3/8"	Steel	1/4"	2 1/2"	B1054	6	2 1/2 lbs



309 — 310B



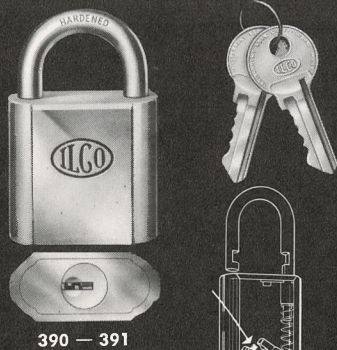
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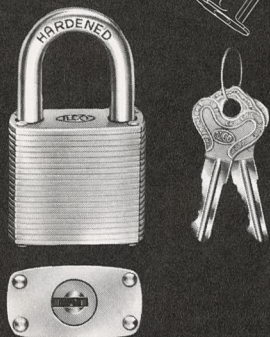
317 — 317E



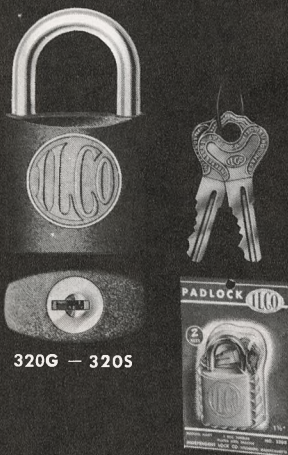
# ILCO PADLOCKS



390 — 391



Nos. 343, 344, 346



320G — 320S



324 — 324C

## DIE CAST CASE — PIN TUMBLER

**Material:** Case, special cast alloy of high tensile strength.

**Color:** Gun metal gray.

**Shackle:** Steel, case hardened, bright zinc plated. Locks both heel and toe.

**Mechanism:** 5 Pin tumbler. Double locking rotary bolt.

**Key Changes:** Practically unlimited.

**Keys:** Two, brass.

**Masterkeying:** Can be master keyed in groups, or keyed alike.

**SERVICE FEATURE** — Back out set screw to release retaining-pin. Entire lock mechanism can be pushed out for servicing, master-keying, etc.

No.	CASE		SHACKLE			Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening			
390	1 1/2"	1 7/16"	Steel	1/4"	7/8"	1154G	12	4 lbs
391	1 3/4"	1 5/8"	Steel	5/16"	1"	1054F	6	3 lbs

## PLYLOK — LAMINATED PADLOCKS

**Material:** Case, laminated steel.

**Finish:** Cadmium Plated.

**Shackle:** Steel, case hardened, bright zinc plated. Locks both heel and toe, except the ward type which locks on toe only.

**Mechanism:** No. 343, 4 pin tumbler.  
No. 344, 5 disc. tumbler  
No. 346, ward type.

**Key Changes:** No. 343, 1600 changes.  
No. 344, 200. No. 346, 16.

**Keys:** Two.

**Masterkeying:** No. 343, can be master keyed in groups. All can be keyed alike.

No.	CASE		SHACKLE			Key Blank No.	Packed Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening			
343	1 1/2"	1 5/16"	Steel	3/32"	1"	X1054JK	12	5 1/2 lbs.
344	1 1/2"	1 5/16"	Steel	3/32"	1"	M1054B	12	5 1/4 lbs.
346	1 1/2"	1"	Steel	3/32"	1"	1286	12	5 lbs.

## DIE CAST CASE — DISC TUMBLER

**Material:** Case, special cast alloy of high tensile strength. Phosphor bronze springs.

**Finish:** Nos. 320G, 320GA Green Case; gold bronze nameplate. Nos. 320S, 320SBUB. silver bronze.

**Shackle:** Steel, bright zinc plated.

**Mechanism:** Five disc tumbler, non-spill type.

**Key Changes:** 200.

**Keys:** Two, aluminum.

**Masterkeying:** Not furnished master keyed. Can be furnished keyed alike.

No.	CASE		SHACKLE			Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening			
320G	1 1/2"	1 1/2"	Steel	1/4"	3/4"	M1054B	12	4 1/2 lbs
320GA	1 1/2"	1 1/2"	Steel	1/4"	1 1/2"	M1054B	12	4 3/8 lbs
320S	1 1/2"	1 1/2"	Steel	1/4"	3/4"	M1054B	12	4 1/2 lbs
320SBUB.	1 1/2"	1 1/2"	Steel	1/4"	3/4"	M1054B	6	2 1/4 lbs

## PLASTIC BUBBLE PACKAGING

The popular No. 320SBUB. Padlock described above is available packed with keys in a clear plastic "bubble" for self-service merchandising. The bubble permits clear visibility of the product, creates impulse sales, increases turnover.

## DIE CAST CASE — DISC TUMBLER

**Material:** Case, special cast alloy of high tensile strength.

**Finish:** Nos. 324, 324BUB. Green case; gold bronze nameplate. No. 324C Bright chrome.

**Shackle:** Steel, case hardened, bright zinc plated.

**Mechanism:** Five disc tumbler, non-spill type.

**Key Changes:** 200.

**Keys:** Two, brass.

**Masterkeying:** Not furnished master keyed. Can be furnished keyed alike.

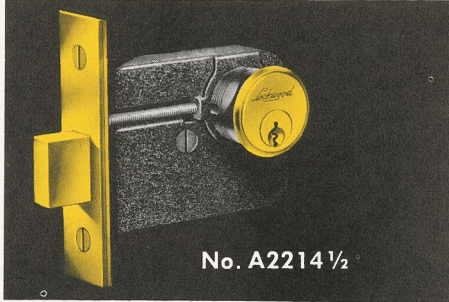
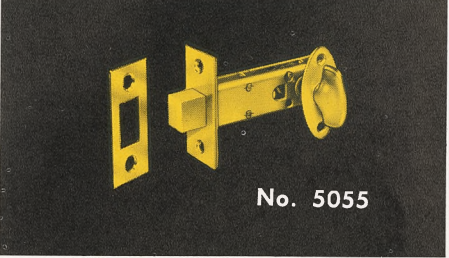
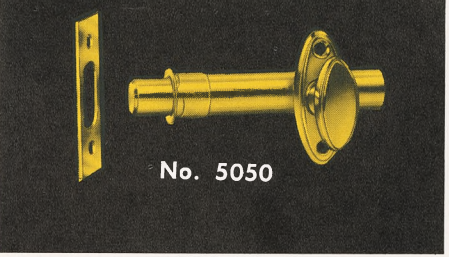
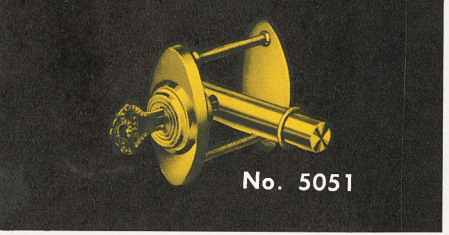

No.	CASE		SHACKLE			Key Blank No.	Packing Per Box	Weight Per Box
	Width	Height	Metal	Dia.	Opening			
324	1 5/16"	1"	Steel	3/16"	1 7/32"	1154C	12	1 3/4 lbs
324C	1 5/16"	1"	Steel	3/16"	1 7/32"	1154C	12	1 3/4 lbs
324BUB.	1 5/16"	1"	Steel	3/16"	1 7/32"	1154C	6	7/8 lbs

## PLASTIC BUBBLE PACKAGING

This small, all purpose padlock No. 324BUB. described above is available packed in a clear plastic "bubble" for self-service merchandising. Popular for mail boxes, bags, chests, etc. Ideal for impulse sales and increased profits.



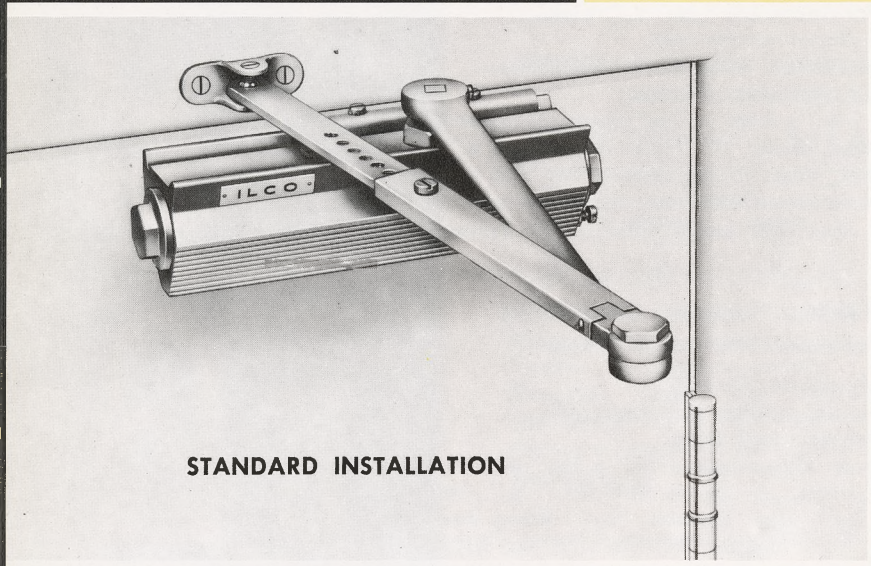
# DEADLOCKS, MORTISE BOLTS, SECRET GATE CATCH

ITEM	NUMBER AND DESCRIPTION	FINISHES	PER CASE	WGT. LBS.
 <p>No. A2214 1/2</p>	<b>LOCKWOOD MORTISE DEADLOCKS</b> <b>For doors 1 3/8" to 1 3/4" thick</b> <b>No. A2214</b> Has cylinder outside only. <b>No. A2214 1/2</b> Has cylinder outside, turnknob inside. <b>No. A2214 3/4</b> Has cylinders both sides. <b>Case</b> , cast iron, 2 1/2" x 3 3/8" x 1 3/16". <b>Front</b> , brass armored, 4 1/8" x 1 1/16", flat. <b>Bolt</b> , brass, 1 1/16" throw. <b>Backset</b> , 2 1/2". Brass turnknob. <b>Cylinder</b> , brass, 5 pin tumbler with two keys No. B308. Can be masterkeyed with other Lockwood locks having No. B308 key. Can be keyed alike. Add symbol KA. Reversible.	3 Bright Brass 10 Dull Bronze 26D Dull Chrome	12	22 23 26
	<b>LOCKWOOD TUBULAR DEADLOCKS</b> <b>For doors 1 3/8" to 1 3/4" thick</b> <b>No. 2220</b> Has cylinder outside only. <b>No. 2221</b> Has cylinder outside, turnknob inside. <b>No. 2222</b> Has cylinders both sides. <b>Case</b> , wrought steel, dichromated, 1 5/16" x 3 3/16". <b>Front</b> , brass, 2 1/4" x 1". <b>Bolt</b> , brass, 1/2" throw. <b>Backset</b> , 2 3/8". <b>Cylinder Collar</b> , brass, 2 1/16" dia. Projects 1 5/16". Brass turnknob. <b>Cylinder</b> , brass, 5 pin tumbler with two keys No. B308. Can be masterkeyed with other Lockwood locks having No. B308 key. Can be keyed alike. Add symbol KA. Reversible.	3 Bright Brass 10 Dull Bronze 26D Dull Chrome	30	30 32 36
 <p>No. 5055</p>	<b>No. 5055 ILCO MORTISE BOLT</b> <b>For doors 1 3/8" to 1 3/4" thick</b> <b>Operation</b> — By turnknob one side only. <b>Case</b> , wrought steel, dichromated, 1 5/16" x 3 3/16". <b>Front</b> , brass, 2 1/4" x 1". <b>Bolt</b> , brass, 1/2" throw. <b>Backset</b> , 2 3/8". Brass turnknob. Universal. One per box.	3 Bright Brass 10 Dull Bronze 26 Bright Chrome 26D Dull Chrome	12	3
 <p>No. 5050</p>	<b>No. 5050 ILCO MORTISE BOLT</b> <b>For doors 1" to 2 1/8" thick</b> <b>Operation</b> — By turnknob one side only. <b>Case</b> , wrought brass, 5/8" x 2 15/16". <b>Front</b> , 1 1/16" dia. <b>Bolt</b> , steel, plated 1/2" dia. 5/8" throw. <b>Backset</b> , 2". <b>Turnknob</b> , die cast, plated. Universal. Six per box.	4 Dull Brass	144	37
 <p>No. 5051</p>	<b>No. 5051 ILCO LOCKING MORTISE BOLT</b> <b>For doors 1 1/4" to 1 3/4" thick</b> <b>Operation</b> — By key outside ONLY. <b>Case</b> , wrought brass, 5/8" x 2 15/16". <b>Front</b> , 1 1/16" dia. <b>Bolt</b> , steel, plated, 1/2" dia. 5/8" throw. <b>Outside plate</b> , die cast, 2 3/8" x 1 1/4". <b>Inside plate</b> , steel, 2 3/8" x 1 1/4". <b>Backset</b> , 2". <b>Cylinder</b> , die cast, 5 disc tumbler. Two keys No. M1054B. Can be keyed alike. Add symbol KA to number. One per box.	4 Dull Brass	60	25
 <p>Secret Gate Catch No. GL11</p>	<b>No. G11 ILCO SECRET GATE CATCH</b> <b>Operation</b> — Pressure on trip, under case, retracts latch bolt. <b>Case</b> , cast iron 2 1/8" x 2 1/2" x 1 1/16". <b>Strike</b> , 2 1/8" x 7/8" x 1 1/16". Cast iron bolt, brass plated. Brass knob. One per box.	Gold Bronze Wrinkle	12	7



# ILCO "50" SERIES DOOR CLOSERS

## STANDARD INSTALLATION ON FLUSH SIDE OF DOOR



STANDARD INSTALLATION

### FEATURES:

**Versatile Closer — Modern Design.** Its sturdy streamlined case contains a rugged, precision-built mechanism for most efficient door control.

**Heavy Compression Spring — Ample Power.** Designed to provide sufficient power for dependable performance, yet to allow easy opening of door. Checking action simultaneously controls the spring power upon release of opened door and prevents unexpected quick closing swing regardless of the angle of opening.

**Single Valve Gives Dual Speed Control.** Full turns of the valve controls the closing speed to the latch. Fractional turns control latching speed.

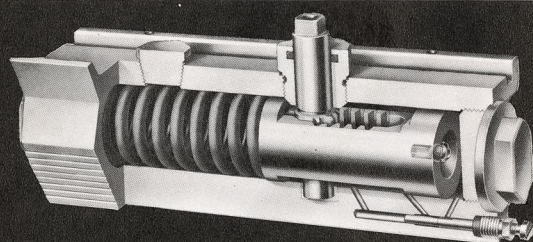
**Hand —** Non Holder Arm Closers only, can be installed on right or left hand doors without change, by alternate application of arm to closer. Closers with holder arms are handed and must be ordered for right or left hand application.

## PRECISION BUILT — HIGHEST QUALITY MATERIAL

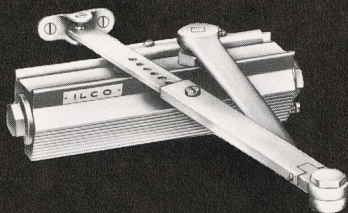
- Case:** Sturdy cast iron alloy.
- Arms:** Dropped forged steel for high tensile strength and resistance to bending.
- Rack:** Precision broached to close tolerance to ensure efficient checking action.
- Pinion:** Heat treated alloy steel to minimize wear and maintain the close tolerance.
- Spring:** Highly tempered chrome silicon alloy, cold set and peened to increase fatigue resistance.
- Climatic Liquid:** For good lubrication and minimum wear. Non-Gumming and maintains its viscosity under extremes of temperature.

### 90°-125° HOLDER ARM

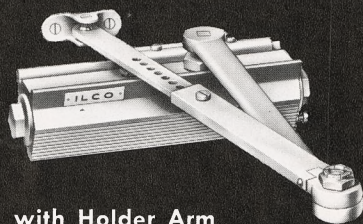
The automatic holding mechanism at the joint of the main and forked arms can be adjusted to hold the door open at any desired degree of opening up to 125°. In ordering, state hand. Example: A15ORH.



Precision Rack and Pinion  
Powerful Spring



with Non-Holder Arm



with Holder Arm



For use with "50" Series  
Closers

Closer Nos.		For Door Size	Packed Per Case	Average Weight Per Case
*With Non- Holder Arm	With 90°-125° Holder Arm			
A50	A150	2'2" x 7'	6	38
B50	B150	2'6" x 7'	6	40
C50	C150	3'0" x 7'	6	46
D50	D150	3'6" x 7'	6	47

Above closers require minimum top rail 1½" wide.

### "50" SERIES BRACKET

**No. 854** — For installation of "50" Series Closers on recessed side of door when overhead surface door holders are also used.

\*Regularly furnished with 9" arms which permit opening to 125°. Can be furnished with 11" arms to order, permitting opening up to 140°. To specify closer with 11" arms order thus: C50 x 11".



# ILCO "50" SERIES DOOR CLOSERS

## PARALLEL ARM INSTALLATION ON RECESSED SIDE OF DOOR

When closers are to be installed on recessed side of door, but the lack of sufficient headroom makes the use of a bracket undesirable, parallel arm closers may be used. In this application, the closer is attached directly to the recessed side of door and the arms stand parallel to the door when closed. Thus, when door is swung open, the closer is carried out of the opening, leaving headroom free.

### 90°-125° HOLDER ARMS

The automatic holding mechanism at the joint of the main and forked arms can be adjusted to hold the door open at any desired degree of opening up to 125°. In ordering, state hand. Example: A1150RH.

### 90°-180° HOLDER ARMS

Where door is to be held open at any point between 125°-180° a slightly different arm is provided. The holding device is located at the joint of the arm and soffit bracket. In ordering, state hand. Example: A1250RH.

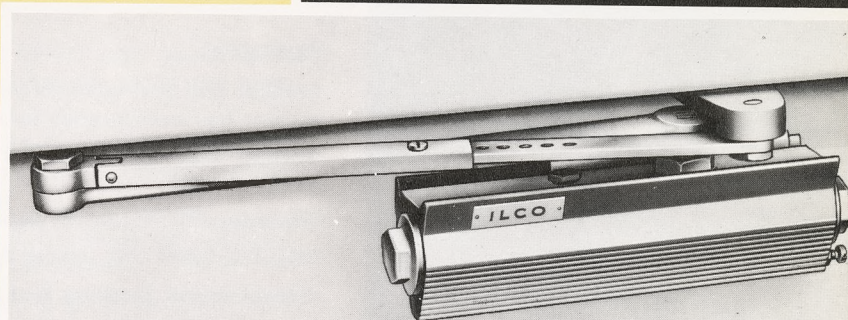
### 90°-180° FUSIBLE LINK HOLDER ARM

Designed to release the holding mechanism and automatically cause the door to close in case of fire. A link of fusible metal retains the frictional holding members in operating position in normal temperatures. When the temperature rises to 160° the link fuses, releasing the hold-open mechanism and the door quickly closes under power of the spring. In ordering, state hand. Example: C2350RH.

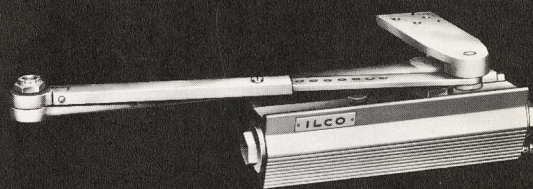
CLOSER NOS.				DOOR SIZE	Packed Per Case	Average Weight Per Case
*With Non-Holder Arm	With 90°-125° Holder Arm	With 90°-180° Holder Arm	With Fusible Link Arm			
A850	A1150	A1250		2'2" x 6'6"	6	39
B850	B1150	B1250		2'2" x 7'	6	41
C850	C1150	C1250	C2350	2'6" x 7'	6	47
D850	D1150	D1250	D2350	3'0" x 7'	6	48

\*Permits opening to 180°.

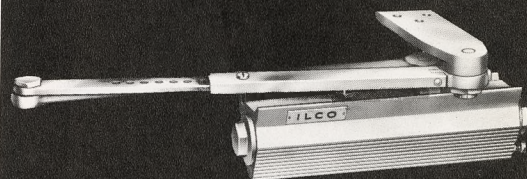
All above closers require minimum top rail 2 3/4" wide, plus thickness of stop.



PARALLEL ARM INSTALLATION  
with Non-Holder Arm



with 90°-125° Holder Arm



with 90°-180° Holder Arm



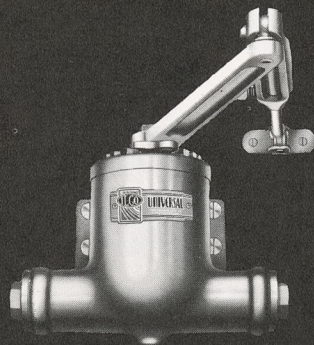
with 90°-180° Fusible Link  
Holder Arm

**FINISHES:** Regularly furnished in Silver Bronze (SB). Can also be furnished Sprayed Dull Bronze (BZ), or Brown Lacquer (BL), when so specified. To order merely add finish symbol to number. Example: No. A850BZ.

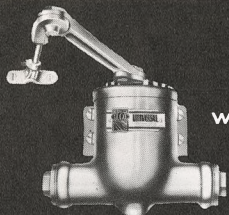
**HOW TO ORDER:** Select sizes of closer desired for various types and sizes of doors from tables above. Give specific closer number to indicate size and type of arm. Specify finish if other than standard SB. Specify each size in case quantities as shown above. Furnished with wood and machine screws.



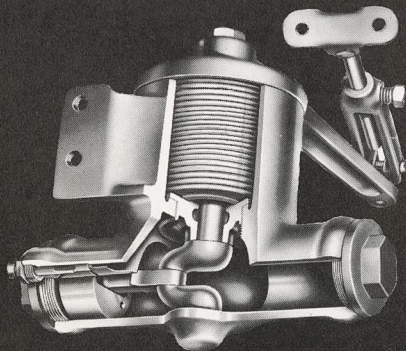
# ILCO UNIVERSAL DOOR CLOSERS



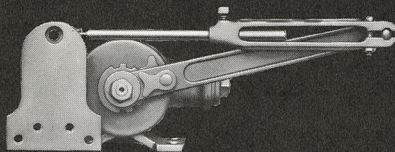
with Non-Holder Arm



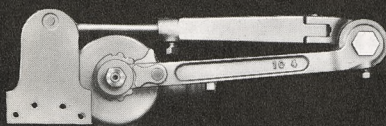
with Holder Arm



Has Automatic Reversing Spring Mechanism



with Parallel Arm



with Parallel Holder Arm

## FOR RIGHT OR LEFT HAND DOORS WITHOUT CHANGE

### FEATURES:

**Helical Coil Spring** which permits the use of an entirely automatic reversing mechanism, so that the closer is ready for right or left hand doors without change.

**Forged Steel Crankshaft** is a heavy one-piece alloy-steel, drop forged to withstand severe usage.

**Precision-Fit Piston** for dependable checking action.

**Welded Steel Link** joining the piston to the crankshaft.

**Combination Packing Nut and Gland** eliminates leakage.

**One Control Valve** regulates both closing and latching speeds.

## CLOSER NUMBERS WITH REGULAR ARMS

Numbers		Door Size (Maximum)		Packed Per Case	Average Weight Per Case
With Non-Holder Arm	With 90°-135° Holder Arm	Exterior	Interior		
21	—	Screen or Storm door 1 1/8" x 2'6" x 6'6"	1 3/8" x 2'6" x 6'6"	6	42 lbs.
22	—	Screen or Storm door 1 3/8" x 2'8" x 7'0"	1 3/8" x 3'0" x 7'0"	4	41 lbs.
23	123	1 3/4" x 2'6" x 7'0"	1 3/4" x 3'4" x 7'0"	4	50 lbs.
24	124	2 1/4" x 3'0" x 7'6"	2 1/4" x 4'0" x 7'6"	4	62 lbs.
25	125	Extra heavy or subject to strong drafts		4	83 lbs.

## WITH PARALLEL ARM FOR INSTALLATION TO RECESSED SIDE OF DOOR — WITHOUT BRACKET

In this installation the closer is attached directly to the recessed side of the door and the arms stand parallel to the door when closed. Thus, when door is swung open, the closer is carried out of the opening, leaving headroom free.

## CLOSER NUMBERS WITH PARALLEL ARMS (Arm is reversible)

Numbers		Door Size (Maximum)		Packed Per Case	Average Weight Per Case
With Non-Holder Arm	With 90°-135° Parallel Holder Arm	Exterior	Interior		
821	—		Extra light doors	6	42 lbs.
822	—	Screen or Storm door 1 1/8" x 2'6" x 6'6"	1 3/8" x 2'6" x 6'6"	4	41 lbs.
823	1123	1 3/8" x 2'8" x 7'0"	1 3/8" x 3'0" x 7'0"	4	50 lbs.
824	1124	1 3/4" x 2'6" x 7'0"	1 3/4" x 3'4" x 7'0"	4	62 lbs.
825	1125	2 1/4" x 3'0" x 7'6"	2 1/4" x 4'0" x 7'6"	4	83 lbs.

**FINISHES** — Regularly furnished Brown Lacquer finish. Can also be furnished Sprayed Dull Bronze (BZ), or Silver Bronze (SB), when so specified. To order, merely add finish symbol to number. Example: No. 23BZ.



# ILCO BALL BEARING RACK AND PINION DOOR CLOSERS

## FOR TOP PERFORMANCE — MINIMUM ATTENTION

### FEATURES:

**Permits Opening Door With Minimum Effort** — Internal friction and resistance to opening is reduced to absolute minimum by the use of ball-bearings at the two main bearing points of the shaft.

**Immediate Checking Control At Any Angle** — Sturdy, one-piece precision made rack and pinion mechanism has no "dead center" and the spring power is simultaneously under control of the checking action upon release of the door.

**Extra Power For Any Installation** — Extra powered spring is capable of sufficient reserve force to close any door against the most extreme draft conditions.

**Leakproof Construction — All-Weather Liquid** — The packing gland design defeats the principle of capillary creeping and eliminates all leakage. Ilco's Climatic Liquid is unaffected by extreme temperature changes, is non-gumming and contributes much to trouble-free performance.

### CLOSER NUMBERS WITH VARIOUS TYPE ARMS

Types & Numbers				Door Size (Maximum)		Packed Per Case	Weight Per Case
With Non-Holder Arm	With 90°-135° Holder Arm	With Parallel Non-Holder Arm	With Parallel 90°-135° Holder Arm	Exterior	Interior		
B30	B130	B830	B1130	Screen or Storm 1 3/8" x 3'0" x 7'0"	1 3/8" x 2'8" x 7'0"	4	48 lbs.
C30	C130	C830	C1130	1 3/4" x 2'6" x 7'0"	1 3/4" x 3'4" x 7'0"	4	63 lbs.
D30	D130	D830	D1130	2 1/4" x 3'0" x 7'6"	2 1/4" x 4'0" x 7'6"	4	75 lbs.
E30	E130	E830	E1130	3" x 3'6" x 7'6"		4	110 lbs.
F30	F130	F830	F1130	Extra heavy, refrigerators, etc.		4	110 lbs.

### WITH PARALLEL ARM FOR INSTALLATION ON RECESSED SIDE OF DOOR — WITHOUT BRACKET

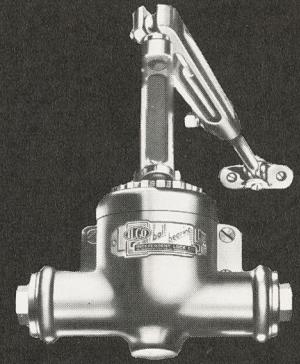
Where closers are to be installed on recessed side of door, but brackets are undesirable due to lack of sufficient headroom, parallel arm closers may be used. In this installation, the closer is attached directly to recessed side of door and the arms stand parallel to the door when closed. Thus when door is swung open, the closer is carried out of the opening, leaving headroom free.

### FOR MOUNTING CLOSERS ON RECESSED SIDE OF DOOR

Bracket Number	For Closer Size		Weight each
	Universal	Ball-Bearing	
912	21 and 22	—	2 1/2 lbs.
B893	23	B	2 1/2 lbs.
C894	24	C	3 lbs.
D895	25	D	3 lbs.
E896	—	E and F	4 1/4 lbs.

**FINISHES** — Regularly furnished Brown Lacquer finish. Can also be furnished Sprayed Dull Bronze (BZ), or Silver Bronze (SB), when so specified. To order, merely add finish symbol to number. Example No. 912BZ.

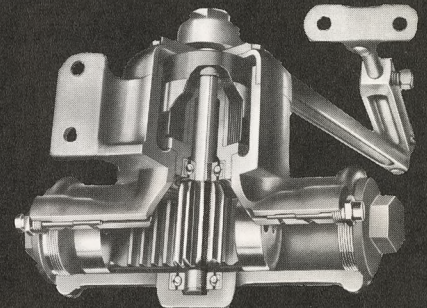
**HOW TO ORDER** — Select sizes of closers desired for various types and sizes of doors from table above. Give specific closer number to indicate size and type of arm. Specify finish if other than standard Brown Lacquer. Specify each size in case quantities as shown above. Furnished with wood and machine screws.



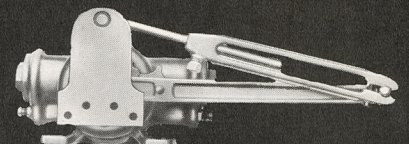
with Non-Holder Arm



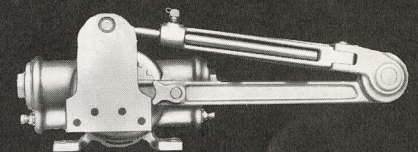
with Holder Arm



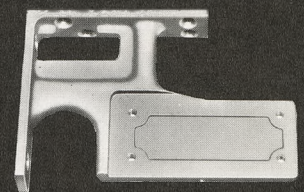
Ball Bearing Reduces Friction and Wear



with Parallel Arm



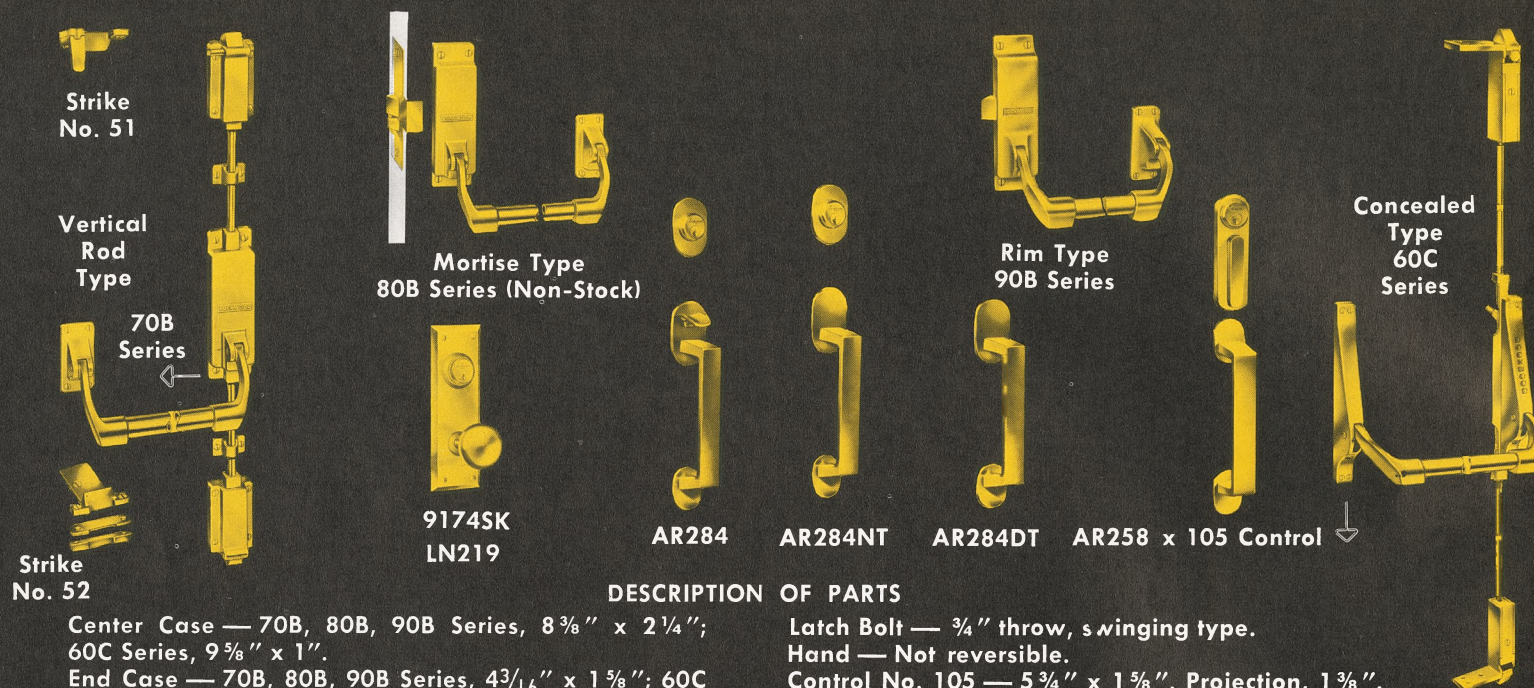
with Parallel Holder Arm



for use with Universal and Ball-Bearing Closers



# LOCKWOOD MAKES A FULL LINE OF PANIC EXIT DEVICES



## DESCRIPTION OF PARTS

Center Case — 70B, 80B, 90B Series,  $8\frac{3}{8}$ " x  $2\frac{1}{4}$ "; 60C Series,  $9\frac{5}{8}$ " x 1".  
 End Case — 70B, 80B, 90B Series,  $4\frac{3}{16}$ " x  $1\frac{5}{8}$ "; 60C Series,  $9\frac{5}{8}$ " x 1".  
 Crossbar — 1" diameter tubing.  
 Top and Bottom Cases — 70B Series, 4" x  $2\frac{1}{4}$ "; 60C Series,  $4\frac{7}{8}$ " x 1" wide x  $1\frac{3}{8}$ " thick.  
 Vertical Rod —  $\frac{3}{8}$ " diameter.

Latch Bolt —  $\frac{3}{4}$ " throw, swinging type.  
 Hand — Not reversible.  
 Control No. 105 —  $5\frac{3}{4}$ " x  $1\frac{5}{8}$ ". Projection,  $1\frac{3}{8}$ ".  
 Outside Trim — Knob 9174SK,  $2\frac{1}{4}$ " dia. Escutcheon LN219, 8" x  $2\frac{1}{2}$ ".  
 Handles AR284 and AR284NT, 16" x 2", Pull AR284DT, 10" x 2".

## ACCESSORIES

### STRIKES

**No. 68** — Strike regularly furnished with 90B Series Rim Devices for use on single doors. Cast bronze. Size  $3\frac{3}{8}$ " x  $1\frac{1}{4}$ ". Projection  $\frac{3}{4}$ ".

**No. 45** — Mullion strike, adjustable type for use with 90B Series Rim Devices. Cast Bronze. Size  $4\frac{5}{8}$ " x  $1\frac{3}{8}$ ".  $\frac{1}{4}$ " adjustment.

**No. 43** — Strike regularly furnished with 80B Series Mortise Lock Devices (non-stock). Cast bronze. Size  $4\frac{3}{4}$ " x  $1\frac{1}{2}$ ". Lip to center,  $1\frac{1}{4}$ ". For single doors.

**No. 66** — Strike used with 90B Series Rim Devices when used in combination with Vertical Rod Devices. Cast bronze. Size  $3\frac{1}{8}$ " x  $1\frac{3}{4}$ ".

### REMOVABLE MULLION

**No. 780** — Size  $2\frac{3}{8}$ " x  $2\frac{3}{8}$ ". 8' long. Wrought steel. Permits the use of Rim Devices on a double door opening. Mullion may be easily removed at any time to permit passage of large objects. **Finish** — Prime Coat.

### CO-ORDINATOR

**No. 770** — Cast brass or bronze. Case size 13" x  $1\frac{1}{2}$ " x  $\frac{5}{8}$ ". For pairs of doors with over-lapping astragal, or rabbeted edge. Prevents active door from closing before inactive door. Can be mortised into stop or surface mounted as desired. Reversible for active door of either hand. **Carry open finger**, cast brass or bronze, size  $1\frac{1}{2}$ " x  $2\frac{3}{8}$ ". **Buffer plate**, 1" wide,  $1\frac{1}{2}$ " long.

### SEX BOLTS

**For 70B Series** — 16 per package.

**For 80B and 90B Series** — 8 per package.

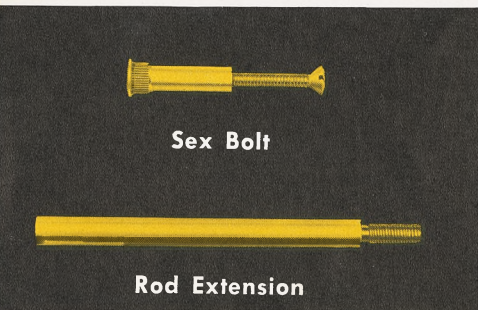
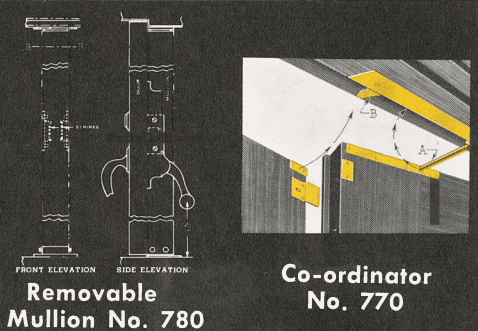
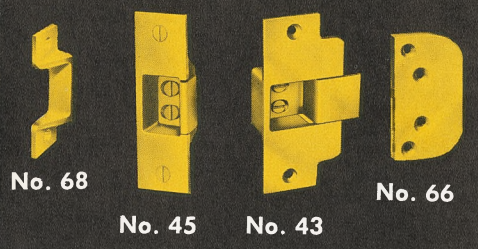
**Finishes** — 10, Dull bronze and 26D, Dull chrome.

### ROD EXTENSIONS

To increase rod length of 70B Series vertical rod devices when door height requires a rod longer than standard stock size.

**Sizes** — 2", 4", 6" lengths.

**Finishes** — 10 Dull bronze, 26D Dull chrome.





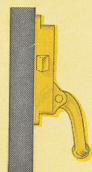
# THESE DEVICES ARE IN STOCK FOR IMMEDIATE DELIVERY

## RIM LOCK DEVICES — SS90B SERIES —



Furnished to fit doors 3'6" wide. Crossbar can be easily cut to fit doors of narrower width. Push on crossbar retracts latch at all times. Crossbar can be dogged down to permit push-pull operation of door.

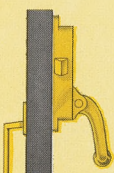
### WITH NO OUTSIDE TRIM



**No. SS90B** x Fin. x Hand

For doors up to 3'6" wide and any thickness. Furnished with adjustable strike No. 68.

### WITH PULL OUTSIDE

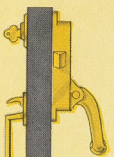


**No. SS94B** x Fin. x Hand

For doors up to 3'6" wide and any thickness. Furnished with adjustable strike No. 68.

### WITH THUMBLATCH AND CYLINDER OUTSIDE

Thumbpiece retracts latch except when locked by key.

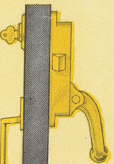


**No. SS92B** x Fin. x Hand

For doors up to 3'6" wide and 1 1/4" to 1 3/4" thick. Furnished with adjustable strike No. 68.

### WITH PULL AND CYLINDER OUTSIDE

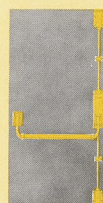
Key retracts latch.



**No. SS93B** x Fin. x Hand

For doors up to 3'6" wide and 1 1/4" to 1 3/4" thick. Furnished with adjustable strike No. 68.

## VERTICAL ROD DEVICES — SS70B SERIES —



Furnished to fit doors 3'6" x 7'0". Crossbar and vertical rods can be cut to fit doors of smaller dimensions. Push on crossbar retracts top and bottom bolts at all times. Crossbar can be dogged down to permit push-pull operation of doors. See Rod Extensions, page 30.

### WITH NO OUTSIDE TRIM

**No. SS70B** x Fin. x Hand

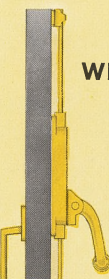
For doors up to 3'6" x 7'0" and any thickness. Furnished with strikes Nos. 51 and 52.



### WITH PULL OUTSIDE

**No. SS74B** x Fin. x Hand

For doors up to 3'6" x 7'0" and any thickness. Furnished with strikes Nos. 51 and 52.

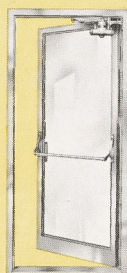


### WITH KNOB AND CYLINDER OUTSIDE

Knob retracts top and bottom bolts, except when locked by key.

**No. SS71B** x Fin. x Hand

For doors up to 3'6" x 7'0" and 1 1/4" to 1 3/4" thick. Furnished with strikes Nos. 51 and 52.



## CONCEALED VERTICAL ROD DEVICES — SS60C SERIES

Furnished to fit doors 3'6" x 7'0" having hollow stiles with internal dimensions not less than 1" wide and 1 3/8" thick. Crossbar and vertical rods can be cut to fit doors of smaller dimensions.

Push on-crossbar retracts top and bottom bolts at all times. Crossbar can be dogged down to permit push-pull action of door.

Furnished with Strike when specified.

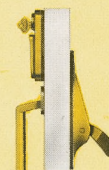
See Mullions, opposite page.



**No. SS60C**  
x Fin. x Hand  
No outside trim



**No. SS64C**  
x Fin. x Hand  
With pull outside



**No. SS61C**  
x Fin. x Hand  
With pull  
\*Tee-lever & Cylinder out.

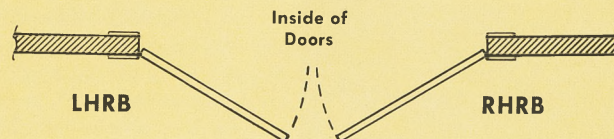
\*Tee-Lever retracts top and bottom bolts, except when locked by key.

**FINISHES:** Dull Bronze, symbol 10 — Dull Chrome, symbol 26D.

**HAND:** Right Hand Reverse Bevel, symbol RHRB.  
Left Hand Reverse Bevel, symbol LHRB.

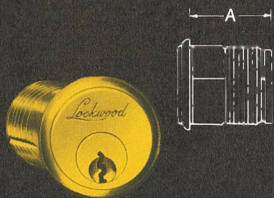
**IN ORDERING:** Suffix symbols for Finish and Hand to catalog number.

**EXAMPLE:** No. SS90B x 10 x RHRB.





# CYLINDERS – KEYING KITS



No. 951

## LOCKWOOD MORTISE LOCK CYLINDER 5 pin tumblers

**No. 951** — Furnished in  $\frac{1}{8}$ " length variation from 1" to 1  $\frac{1}{2}$ ". See dimension "A" which indicates length. Solid Brass, standard diameter and thread. Included are two keys No. B308 and two rings  $\frac{1}{4}$ " and  $\frac{1}{8}$ " high. Can be furnished keyed alike, (symbol KA), or masterkeyed, (symbol MK) when so ordered. Indicate length when ordering. Example: 951x1  $\frac{1}{8}$ ".

**Finishes** — Regularly furnished 4 Dull Brass. Can also be furnished 3 Bright Brass, 10 Dull Bronze, or 28 Satin Aluminum at no extra charge; or 26 Bright Chrome and 26D Dull Chrome at an extra charge. Packed one per box, 12 per carton. Weight from 4  $\frac{1}{2}$  lbs. (1") to 7  $\frac{1}{2}$  lbs. (1  $\frac{1}{2}$ ").

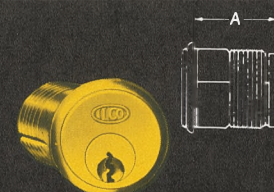


No. 956

## LOCKWOOD RIM LOCK CYLINDER 5 pin tumblers

**No. 956** — Includes two keys No. B308, one ring, back plate and two connecting screws. Solid Brass. Can be furnished keyed alike (symbol KA), or masterkeyed, (symbol MK) when so ordered.

**Finishes** — Regularly furnished 4 Dull Brass. Can also be furnished 3 Bright Brass or 10 Dull Bronze, at no extra charge; or 26 Bright Chrome and 26D Dull Chrome at an extra charge. Packed one per box, 120 per carton. Weight, 45 lbs.



Nos. 4001, 4001  $\frac{1}{2}$ , 4002, 4002  $\frac{1}{2}$ , 4003

## ILCO MORTISE LOCK CYLINDERS 5 pin tumblers

Solid Brass, standard diameter and thread. Included are two keys No. X1054K and two rings  $\frac{1}{4}$ " and  $\frac{1}{8}$ " high.

No.	Size Dim. A
4001	1"
4001 $\frac{1}{2}$	1 $\frac{1}{8}$ "
4002	1 $\frac{1}{4}$ "
4002 $\frac{1}{2}$	1 $\frac{3}{8}$ "
4003	1 $\frac{1}{2}$ "

**Finishes** — Regularly furnished 4 Dull Brass. Can also be furnished 3 Bright Brass, 10 Dull Bronze, or 28 Satin Aluminum, at no extra charge; or 26 Bright Chrome and 26D Dull Chrome at an extra charge. Packed one per box, 12 per carton. Weight from 4  $\frac{1}{2}$  lbs. (1") to 7  $\frac{1}{2}$  lbs. (1  $\frac{1}{2}$ ").



Nos. 4014, 4019, 4038

## ILCO RIM LOCK CYLINDERS

**No. 4014** — Die cast, 5 disc tumbler. Two keys No. M1054B.

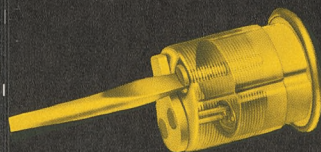
**No. 4019** — Solid brass, 5 pin tumbler. Two keys No. X1054K.

**No. 4038** — Die cast, 5 pin tumbler. Two keys No. X1054F.

All above complete with back plate, one ring and two connecting screws.

**Finishes** — 4014, 4038, 4 Dull Brass only. 4019 regularly furnished 4 Dull Brass. Can also be furnished 3 Bright Brass or 10 Dull Bronze at no extra charge; or 26 Bright Chrome and 26D Dull Chrome at an extra charge.

**Packed** — One per box, 120 per carton. Weight, 45 lbs.



No. 4004

## ILCO ADJUSTABLE MORTISE LOCK CYLINDER Adjustable from 1 $\frac{1}{4}$ " to 1 $\frac{3}{4}$ " Solid Brass. Standard Diameter and Thread

No.	Type	Two Keys	Adjustable Ring	Weight Dozen
4004	5 pin tumbler	No. X1054K, brass	No. 4058	5 $\frac{1}{4}$ lbs.

Packed one per box, 12 per carton.

**Finishes** — Regularly furnished 4 Dull Brass. Can also be furnished 3 Bright Brass, 10 Dull Bronze or 28 Satin Aluminum at no extra charge; or 26 Bright Chrome or 26D Dull Chrome at an extra charge.

## KEYING KITS

### No. RK59 — For General Use

**Contents** — 1 gross each assorted Pins A115, B102, C095, D115, E102, F095, M115, M102, M095, and springs, 50, 50  $\frac{1}{2}$ , 51. 1 gross each flat head Machine Screws,  $\frac{1}{4}$  x 4-36,  $\frac{5}{16}$  x 3-48. 1 gross round head Screws,  $\frac{7}{32}$  x 3-48. 1 dz. each Retainers No. 15, 20, 22. 1 Following Tool 19 Ft. 1 pair small Tweezers. Weight 1  $\frac{3}{4}$  lbs.

### No. 930 — For "R", "S" and "D" Series Only

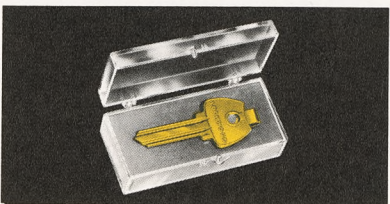
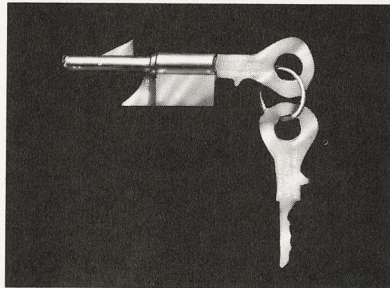
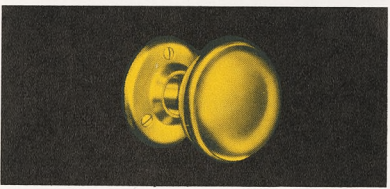
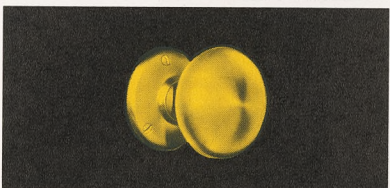
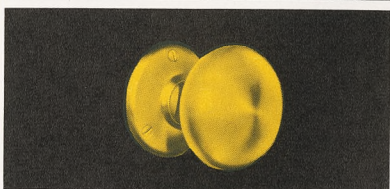
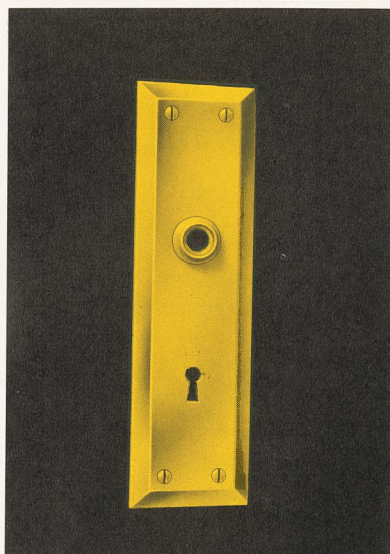
**Contents** —  $\frac{1}{2}$  gross each Bottom Pins Nos. 0, 1, 2, 3, 4, 5, 6, 7. 2 dz. each Master Pins Nos. 2, 3, 4, 5, 6, 7, 8, 9.  $\frac{1}{2}$  gross each Top Pins, sizes A, B, C.  $\frac{1}{2}$  gross Springs No. 364. 2 dz. Retainers. 6 only Pick-Emergency Keys. 1 Tweezer. 1 No. 19FT Following Tool.  $\frac{1}{2}$  dz. each Key Blanks Nos. B325 and B326. Weight, 1  $\frac{1}{2}$  lbs.



Nos. 930, RK59



# REPLACEMENT PARTS — TYKEES — MISCELLANEOUS LOCKS



## ILCO ESCUTCHEONS Wrought Steel, Plated

No.	Size	Description
RP4	10" x 2 3/4"	Complete as shown, with thimble and keyhole. Spacing 3 1/8" (center of knob hole to center of key post hole).
RP3	10" x 2 3/4"	Has keyhole only. No thimble; or thimble hole.
RP2	10" x 2 3/4"	Has thimble and thimble hole (assembled). No keyhole.
RP1	10" x 2 3/4"	Has knob hole only. No thimble. No keyhole.
RP5	10" x 2 3/4"	Has no holes (except screwholes).
RP14	7" x 2 1/4"	Complete as shown, with thimble and keyhole. Spacing 2 3/16" (center of knob hole to center of key post hole).
RP7	7" x 2 1/4"	Has thimble and turn knob.
RF1	1 1/8" O.D. x 1/16" hole	Thimble only. Brass, dull finish.

All above escutcheons furnished with four 1" x 6 O.H. wood screws.  
Finish — 4 Dull brass.

## ILCO DOOR KNOBS Wrought Brass

No. KN3	One pair knobs with spindle and roses.
No. KN4	One pair knobs with spindle, no roses.
Knob — 2" dia.	Projection — 2 1/2". Rose — No. R01, 2" dia.

No. KN1	One pair knobs with spindle and roses.
No. KN2	One pair knobs with spindle, no roses.
Knob — 2 1/4" dia.	Projection — 2 3/8". Rose — No. R01, 2" dia.

Packed 6 pair per box, 60 pair per carton. Weight per carton 32 lbs.  
Finishes — 3 Bright Brass, 4 Dull Brass, 10 Dull Bronze, 26 Bright Chrome.

### Wrought Steel Two Piece Top

No. KN5	One pair knobs with spindle and one rose.
No. KN6	One pair knobs with spindle, no roses.

Knob — 2 1/4" dia. Projection — 2 3/8". Rose — 2" dia.

Packed: KN6-12 spindled pair per special compartmented carton. 48 pair per large carton. Weight 23 lbs.

KN5 — one dozen per carton. Weight 5 1/4 lbs.

Finishes — KN6, 4 Dull Brass; KN5, Japanned.

## ILCO KEYHOLE LOCK

### Gives Pin Tumbler Security to Any Bit-Key Lock

No. 444 — Just push it into the keyhole of any bit-key lock, with hook up (after locking with regular key). Spring hook catches in lock case and LOCKS IN, blocking keyhole and preventing picking or unlocking with a skeleton key.

To remove from keyhole, merely insert key with smooth edge up, give key one-half turn and pull device out of keyhole.

Packed one dozen per box. Weight per box 3/4 lb.

## TELEPHONE DIAL LOCK

### PROTECTION AGAINST UNAUTHORIZED TOLL CALLS

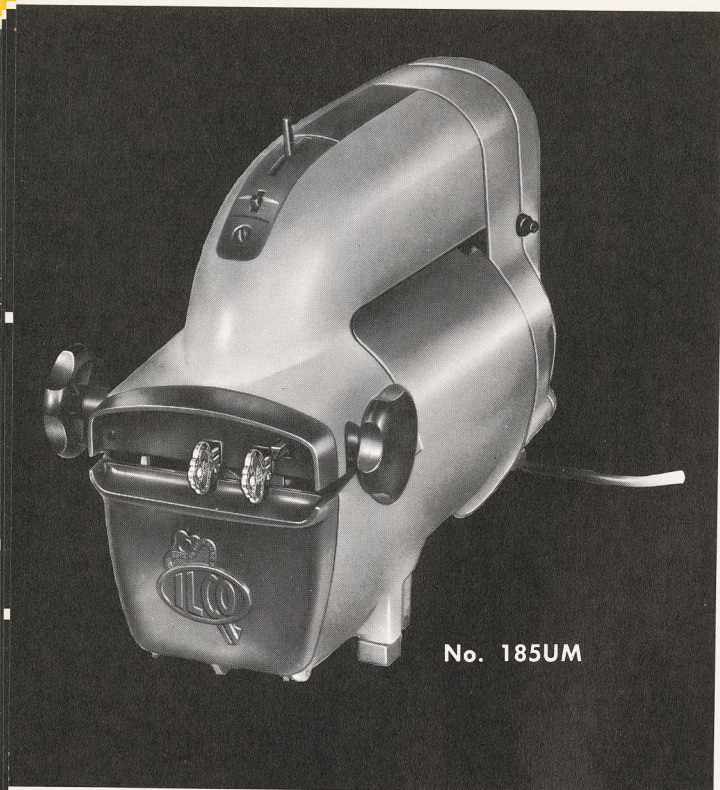
No. 4760 — Protects subscriber against unauthorized use of phone. Locks into first opening of dial, thereby prevents dialing number or operator. Can be furnished keyed alike. Regularly furnished 12 in clearview envelopes on attractive display card, lustrous hammertone lacquer finish.

## LOCKWOOD TIE CLASP OR MONEY CLIP

No. 616B — An attractive personal accessory with a highly practical value. Whether used as a tie clasp or money clip, this is a usable key, when cut to fit a Lockwood lock with No. B308 or No. B325 key. This can be done on any key cutting machine. The gold plated key-clasp is mounted on a wine colored, simulated suede platform. The box sparkling clear plastic.



# ILCO KEY CUTTING MACHINES



No. 185UM

## ULTRAMATIC . . .

### ILCO'S ANSWER TO THE "PUSH BUTTON AGE"

#### FOOLPROOF OPERATION —

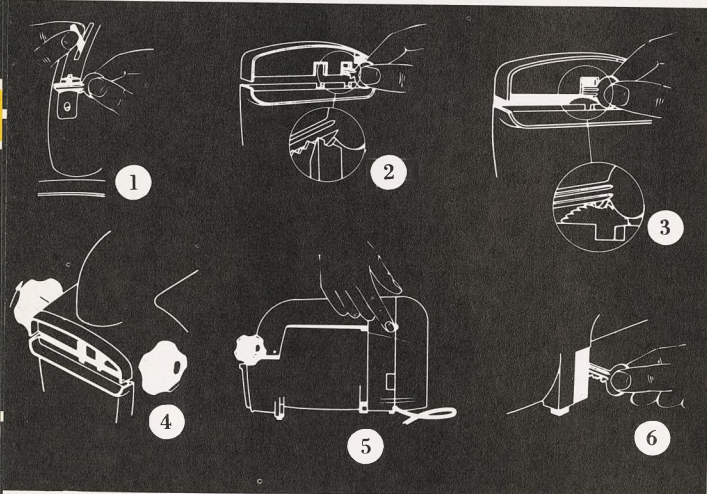
The most revolutionary key cutting machine advance in twenty years — no guesswork, — everything is automatic — practically impossible to cut a key incorrectly. Cuts all cylinder keys, including the tricky 1307A double sided key.

**PRECISION ADJUSTMENT SYSTEM** — Ingenious gauge mechanism sets the guide to exactly the proper height in seconds.

**MINIMUM MAINTENANCE** — Never needs oil. Nylon to steel contact points, oil-impregnated bearings, eliminate need for lubrication.

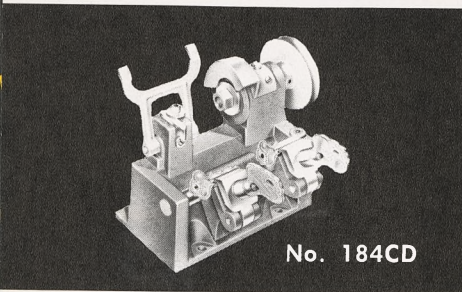
**LIGHTWEIGHT** — Just 22 lbs. Pick it up by the built-in carrying handle and you are ready to go to a construction site or re-keying job and cut keys on the spot.

**No. 185UM** Complete with 110 Volt, 60 Cycle, Single Phase AC Motor, Cutter, Cord, Plug and operating instructions. Shipping weight 27 lbs.



#### FROM BLANK TO FINISHED KEY IN 6 EASY STEPS

1. Set cutter to proper width of key blank using width gauge at top of machine.
2. With both knobs loose, insert sample key into right hand slot as far as it will go until shoulder of the key rests snugly against guide.
3. In same manner, insert key blank into left hand slot using cutter blade as a guide against the shoulder.
4. Tightening left hand knob secures both sample key and key blank in position.
5. Push the switch and ULTRAMATIC does all the work automatically.
6. Once key has been cut, release left hand knob, take out key and remove burrs on the handy scrape plate on right leg.



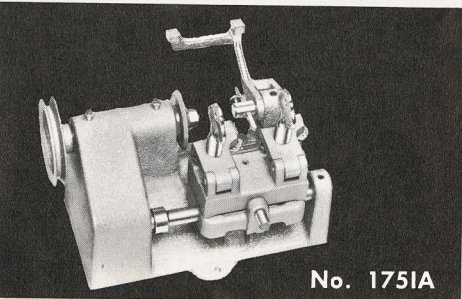
No. 184CD

## "MONITOR" KEY CUTTING MACHINE

**No. 184CD (without motor). No. 2184CD (with motor)**

Simple, compact key duplicator for cylinder keys only. Features adjustable key guide; large thumb screws on key clamps for positive vise-like gripping; swivel type carriage; improved type rotary cutter and positive key gauge for accurate alignment.

Motor for No. 2184CD is 1/20 H.P., 110 Volt, 60 Cycle, Single Phase AC, 1725 RPM. Weight, No. 184CD, 12 1/2 lbs.; No. 2184CD, 29 lbs.



No. 175IA

## "IMPROVED MINUTE" KEY CUTTING MACHINE

**No. 175IA (without motor). No. 2175IA (with motor)**

Duplicates cylinder and flat steel keys. This machine is widely used where volume of key cutting is not heavy and runs largely to cylinder and flat steel keys. Included are one Rotary File No. 5RF for cylinder keys and one Rotary Slotter No. 3FS for flat steel keys. Motor for No. 2175IA is 1/4 H.P., 110 Volt, 60 Cycle, Single Phase AC, with switch, cord and plug. Mounted on base 17" x 12", ready to operate. Weight, No. 175IA, 28 lbs.; No. 2175IA, 59 lbs.



# ILCO KEY CUTTING MACHINE OUTFITS

## ROTARY KEY BLANK DISPLAY

Complete with 102 popular key blank numbers  
No. 10KBA

This eye-catching, revolving display board is attractively finished with a dark blue background and yellow trim. It has six panels with 21 hooks on each panel (126 hooks in all). Each hook holds 1 dozen key blanks. On 5 panels the hooks are marked with a key blank number and the make of lock the key fits. These numbers correspond to the 59KBA key blank assortment consisting of 1/2 dozen each of 102 of the most popular key blanks. The cylinder is 10" dia. x 19 1/4" high. It is furnished with a stand 10 1/2" wide with two screw holes for fastening to counter. The entire assembly stands 34" high and takes only 12" x 12" counter space.

Packed in individual carton complete with stand, pipe support, 126 hooks and 59KBA key blank assortment. Weight 30 lbs.

## DISPLAY ONLY

No. 2RKB

Same as No. 10KBA described above, but without key blanks.

Packed one per carton complete with stand, pipe support, and 126 hooks. Weight 17 lbs.

## "ULTRAMATIC" KEY MACHINE AND DISPLAY

No. 4185UM (as illustrated)

Ultramatic key machine and the Ilco rotary key blank display described above, along with an assortment of quality Ilco key blanks. The key blank numbers correspond to the 59KBA assortment which consist of 1/2 dozen each of 102 most popular key blanks. The regular door lock key blanks are laid out alphabetically by make of lock on four panels. Automotive key blanks are all on the fifth panel and the sixth panel is left blank to allow for additions. Complete package consists of No. 185UM key machine, rotary display, complete with stand and 59KBA assortment. Weight 57 lbs.

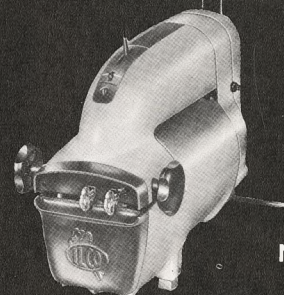
## "MONITOR" KEY MACHINE AND DISPLAY

No. 5184CD (as illustrated)

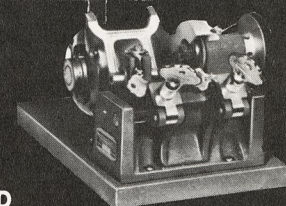
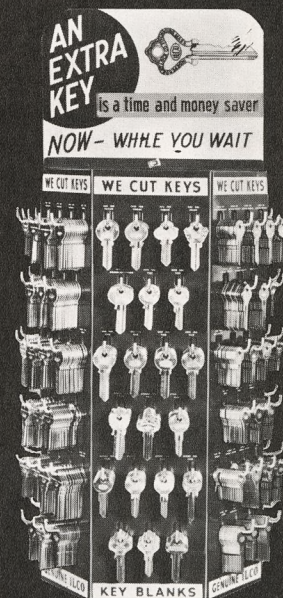
This outfit consists of a rotary key blank display, No. 184CD "Monitor" key cutting machine complete with 110 Volt, 60 Cycle, Single Phase AC motor, mounted on a heavy cast iron base 13 5/8" x 8 3/8"; key blank assortment 59KBA which consists of one-half dozen each of 102 popular key blanks; 126 hooks with a capacity for one dozen key blanks each. Shipping weight complete 63 lbs.

No. 3184CD

Same as No. 5184CD, except that no key blanks are included. Shipping weight complete 50 lbs.



No. 4185UM



No. 5184CD



# MERCHANDISERS

No. DP57 LOCK MERCHANDISER  
 "IMPULSE SALES" INCREASE VOLUME ON 24 STANDARD STOCK ITEMS



## INCLUDES ONE EACH OF THE FOLLOWING ITEMS

Cat. No.	Description
<b>LEFT PANEL (Left to right)</b>	
210B	2 1/8" B.S. Night Latch
D220	Standard Night Latch
219C	Night Latch
263GY	Streamlatch
D401	Jimmyproof Deadlock
203C	Deadlock
<b>CENTER PANEL (Left to right)</b>	
320G	1 1/2" Disc Tumbler Padlock
324	1" Disc Tumbler Padlock
390	1 1/2" Pin Tumbler Padlock
391	1 3/4" Pin Tumbler Padlock
373	1 1/2" Brass Padlock
373A	Long Shackle Padlock
384	1 3/4" Brass Padlock
385	2" Brass Padlock
4054	Desk Lock
4068	Cabinet Lock
KN1x3	Brass Knob
KN6x4	Steel Knob, brass plated
<b>RIGHT PANEL (Top to bottom)</b>	
2221x3	Tubular Mortise Deadlock
MD6204x4	Bit Key Inside Lockset
444	Keyhole Lock
RT110x3	Cylindrical Passage Lockset
RT120x3x26	Cylindrical Privacy Lockset
RT130x3	Cylindrical Entrance Lockset



## COLORFUL

The revolving wing panels are a brilliant, eye catching red. The center panel is a lustrous navy blue. Base and frame are attractive hardwood, finished in gleaming natural color. The sign is done in red, yellow, blue and white.

Against this colorful backdrop the sparkling finishes of the products present a most compelling appeal.

## COMPACT

As shown in the inset, the 24 products displayed have been arranged to require a surprisingly small space — actually less than two square feet of counter space. The base is 40" x 6". Overall height, to top of sign, is 22 3/4".

## SALES BOOSTER

The 24 standard stock items included in No. DP57 LOCK MERCHANDISER were carefully selected after field tests to determine their qualities as "impulse purchase" items. Setting them out into full view of store traffic, in this eye catching compact form has proven highly profitable to dealers throughout the country by means of substantially increased sales volume.

Packed one per carton. Weight 48 lbs.



# MERCHANDISERS

## No. DP65 NIGHT LATCH ASSORTMENT AND FREE MERCHANDISING UNIT SOLVES THE INSTALLATION PROBLEM FOR "DO-IT-YOURSELFERS"

This unique ILCO night latch merchandiser has dramatically demonstrated the terrific power of the "Do-It-Yourself" sales approach by providing the answer to the well known installation bugaboo—how to bore the cylinder hole. Two boring tools are furnished with each merchandising unit. They are "loaned" as needed on a \$2.00 deposit.

Result; a frequent sales killer has been eliminated and a customer has been made happy by an "extra service".

No. DP65 includes five packaged and one mounted of each of the following popular night latches, Nos. D220, 263GY and 219C; two boring tools; one counter display as illustrated.

All items packed in a carton. Weight 33 lbs.

## A SUPER-SALESMAN IN JUST FOUR SQUARE FEET OF FLOOR SPACE

No. 6000 Holds 21 fast moving Lockwood items for easy self-selection.

Attractively grained, full thickness hardwood panels rotate freely and accent the beauty of each piece.

Sturdy tubular frame with handsome bronze-tone finish.

Ample free literature for each item displayed.

Field tested and proven in major markets.

### CONTAINS 21 FAST-MOVING LOCKWOOD ITEMS

#### Top Row — Left to Right

##### Mount "A"

RT130x3x576.....For exterior doors  
RT120x3.....For bedroom doors  
RT130xR5x574x3..For exterior doors  
RT110x3.....For passage doors  
RT120x3x26.....For bathroom doors  
Chrome inside, brass outside.

##### Mount "B"

SM2838x3.....Classic Colonial design in a maximum security exterior door lock

##### Mount "C"

DT130DLx3  
DT130x26D  
DT130DLxS5DL  
x572x574x3  
DT137DLx3  
DT137x26D

For exterior doors

#### Bottom Row—Left to Right

##### Mount "D"

(Front)  
3006 { Lockwood screen and  
3007 { Storm door closers

(Back)

8970x3 Knocker. 5 Popular padlocks for fast turnover Nos. 320S, 324C, 373, 373A and 385.

##### Mount "E"

D220.....Popular night latch  
8597x3.....Screen door latch knob lever combination.

### SUBSTITUTION

This display stand is made to accommodate the specific mounts shown. Substitutions in design, finish, etc. of the products listed above can be made. For complete information contact our representative or write the factory direct.



### No. DP65

COLORFUL COUNTER DISPLAY OFFERING A UNIQUE SERVICE

The metal sign is attractively printed in six colors. Base is 11½" x 4". Overall height is 14½".



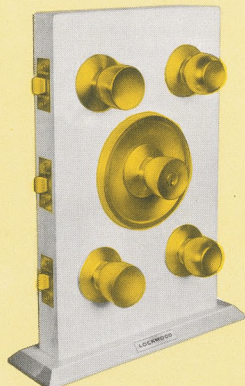
### No. 6000

Sturdy tubular frame with handsome bronze-tone finish. Height, overall 68", Width: 36", Depth: 16".



# SAMPLE MOUNTS

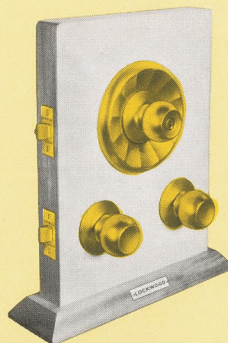
## FOR "R", "S" AND "D" SERIES CYLINDRICAL LOCKSETS



Accommodates five sets — four at 2 3/8" backset; one at 5" backset with trim plate, if desired.

**No. M1016**  
Block Size  
15 5/8" x 10" x 1 3/4"

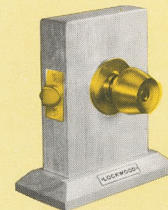
## FOR "R", "S" AND "D" SERIES CYLINDRICAL LOCKSETS



Accommodates three sets usually passage, bath-bedroom and entry with 5" backset and trim plate, if desired.

**No. M1013**  
Block Size  
13" x 10" x 1 3/4"

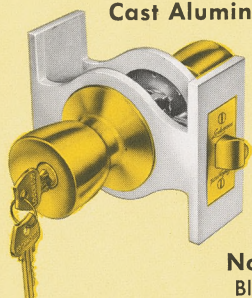
## FOR "R", "S" AND "D" SERIES CYLINDRICAL LOCKSETS



For displaying sets singly. Can accommodate No. 576 Trim Plate (on the square), if so desired.

**No. M238**  
Block Size  
6" x 4 3/4" x 1 3/4"

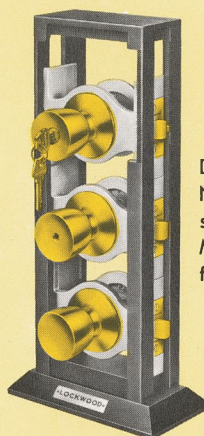
## FOR "R", "S" AND "D" SERIES CYLINDRICAL LOCKSETS Cast Aluminum, Satin Finish



To demonstrate internal as well as external lock parts in operation.

**No. M650**  
Block Size  
3 7/8" x 4 3/4" x 1 3/4"

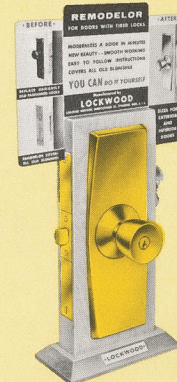
## PORTABLE DISPLAY RACK For use with No. M650 Mounts



Designed to hold three No. M650 mounts which slide in and out with ease. Made of hardwood and finished ebony black.

**No. M657**  
Block Size  
15 1/2" x 5 1/4" x 2 3/8"

## FOR REMODELOR SETS



Attractive display card in full color delivers the sales story at point-of-purchase. Produces impulse sales.

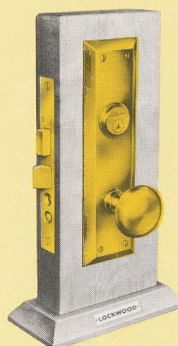
**No. M633**  
Block Size  
11 1/2" x 4 3/4" x 1 3/4"  
Card  
7" x 9 1/2" printed both sides

## FOR ENTRANCE HANDLE SETS



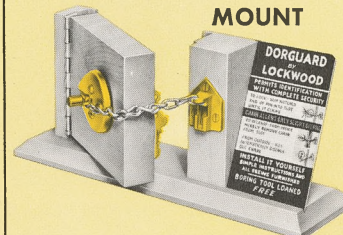
**No. M635**  
Block Size  
19" x 5 1/2" x 1 3/4"

## FOR MORTISE KNOB LOCKSETS



**No. M631**  
Block Size  
11 1/2" x 4 3/4" x 1 3/4"

## DORGUARD DEMONSTRATOR MOUNT

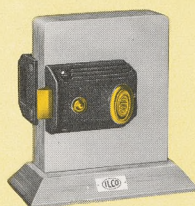


**No. M659**

Made of solid birch in natural finish. Colorful, illustrated card attached explains DORGUARDS purpose and operation at a glance.

Block Size  
14" x 4" x 6" high

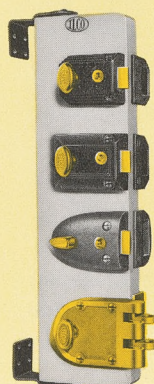
## FOR ILCO NIGHT LATCHES



Any night latch listed in this catalog is available mounted on this mount. In ordering, merely suffix latch number with MTD, thus: 265-MTD.

Block Size  
6" x 4 3/4" x 1 3/8"

## WALL MOUNT

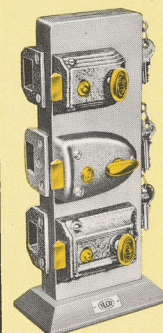


Four items included are Nos. 210, 218, 265, and 401 mounted on a block 17" x 4 3/4" x 1 3/8".

**No. 85MT**  
Same as above with the following four Night Latches, Nos. 241B, 210B, 219C and 265.

**No. 88MT**

## NIGHT LATCH MOUNT



Includes three Night Latches, Nos. 210B, 264GY and 218C.

**No. 84MT**  
Block Size  
11 1/2" x 4 3/4" x 1 3/8"



# SAMPLE MOUNTS

## FOR PUSH-PULL SCREEN DOOR SETS



Solid hardwood mount,  
natural finish.

**No. M655**

Block Size  
4 5/8" x 4 1/8" x 1 1/8"

## FOR SCREEN DOOR SETS

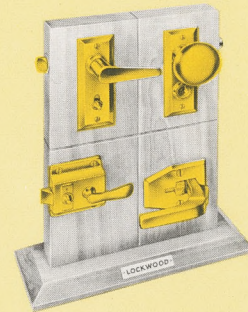


Individual mount for all  
screen door sets.

**No. M651**

Block Size  
3 1/4" x 5 1/2" x 1 1/8"

## FOR SCREEN-STORM DOOR SETS



Offers customer  
choice of four  
popular sets.

**No. M658**

Block Size  
10 1/2" x 7 1/4" x  
1 1/8"

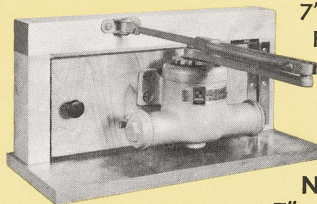
## SCREEN-STORM DOOR CLOSER DEMONSTRATOR



**No. M626**

For 3006 Closer  
Size 6 3/4" x 21" x 4"

## DOOR CLOSER DEMONSTRATOR



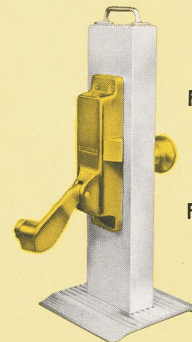
**No. M621**

Size  
7" x 16" x 17 1/2"  
For Nos. B30 or  
22 Closers

**No. M622**

7" x 24" x 11 1/2"  
For Nos. B830 or B1130  
Closers (Parallel arm).

## FOR PANIC EXIT DEVICES (Made of Aluminum)



**No. M645**

Block Size  
30" x 4" x 1 3/4".  
For vertical rod devices.

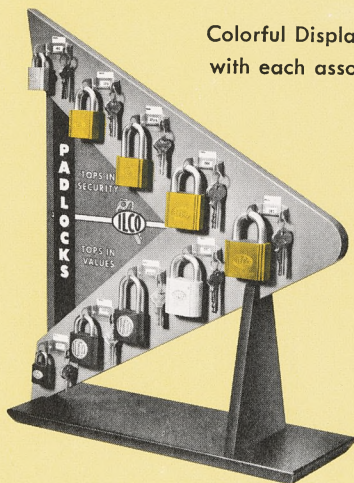
**No. M646**

Block Size  
21" x 4" x 1 3/4".  
For rim device with handle.

**No. M647**

Block Size  
16" x 4" x 1 3/4".  
For rim devices without  
handle.

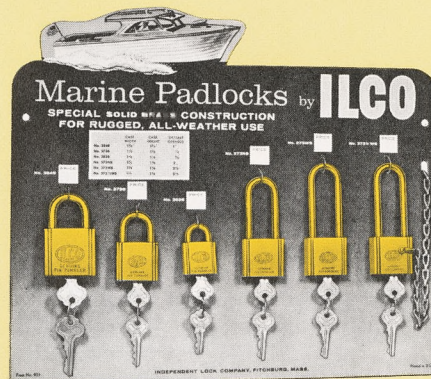
## PADLOCK ASSORTMENT



Colorful Display FREE  
with each assortment

**No. 59PA**

Assortment consists of nine popular padlock numbers in the following quantities; Six No. 324; Six No. 320G; Six No. 320GA; Six No. 373; Three No. 391; Two No. 385; Two No. 384; Two No. 373A; Two No. 382. Colorful Blue, Red and Yellow display quickly attracts attention and means extra sales. (See Pages 22 to 24 for description of padlocks.)



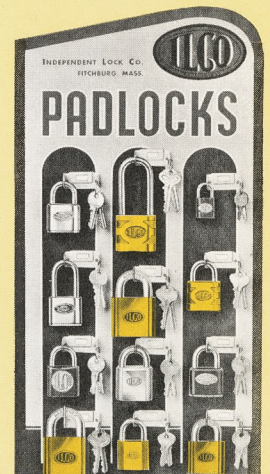
## MARINE PADLOCK ASSORTMENT

Including FREE Display Board

**No. 60MPA**

The boating market is booming and these padlocks offer you a chance to get a share of it. This handsome counter or wall display board is one sure-fire and easy way for you to cash in on America's No. 1 leisure pastime. Assortment consists of 3 each of the following six numbers — 384B, 373B, 382B, 373NB, 373 1/2 WB, 373WB. (See pages 22-24 for description of padlocks.)

## PADLOCK MERCHANDISER



FINISHED  
IN THREE  
ATTRACTIVE  
COLORS

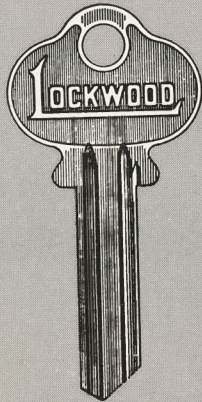
FREE  
display board  
with each  
assortment

**No. 21PA**

You'll want more than one of these ILCO Padlock Merchandisers to hang on your walls or stand on your counters and in your windows. Assortment includes one each of the following numbers; 391, 384, 385, 373, 317, 320GA, 390, 320G, 324, 309A, 317A, 383. Every lock a quick seller and top profit maker. (See Pages 22-24 for description of padlocks.)



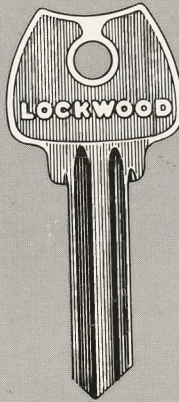
# ILCO KEY BLANKS



**1004**  
Same as  
B308



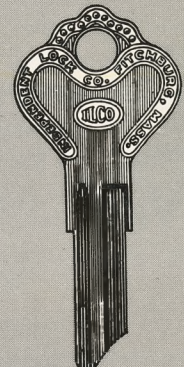
**1004J**  
Same as  
B350



**1004N**  
Same as  
B325



**B1054**



**M1054B**



**X1054F**



**X1054JA**



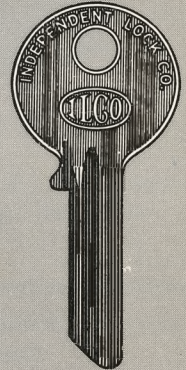
**X1054JK**



**X1054K**



**1154C**

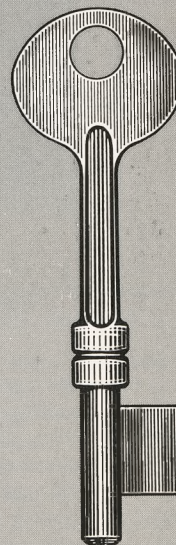


**1154G**

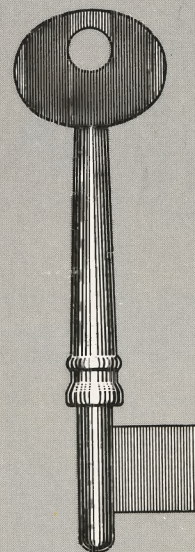
Blank  
No.

TO FIT

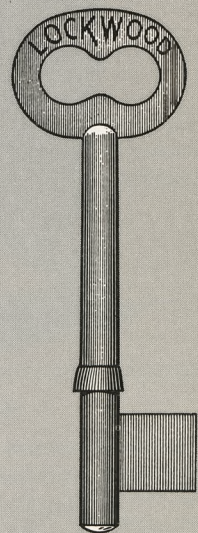
- 1004** All Lockwood 5 pin tumbler mortise lock and rim cylinders.
- 1004J** Screen and Storm door lock.
- 1004N** Same as 1004 with special bow for use with "R" Series cylindrical locks.
- B1054** Ilco Padlocks.
- M1054B** Ilco Die Cast, disc tumbler cylinders.
- X1054F** Ilco Die Cast, pin tumbler cylinders.
- X1054JA** Ilco Padlocks.
- X1054JK** Ilco Padlocks.
- X1054K** Ilco Solid Brass, 5 pin tumbler cylinders.
- 1154C** Ilco Padlocks.
- 1154G** Ilco Padlocks.
- 89B** Lockwood Rim Locks 7536S-7110S.
- 150SB** Lockwood three tumbler mortise locks.
- 401N-1 to 6** Lockwood Mortise Locks.



**89B**



**150SB**



**401N-  
1 to 6**