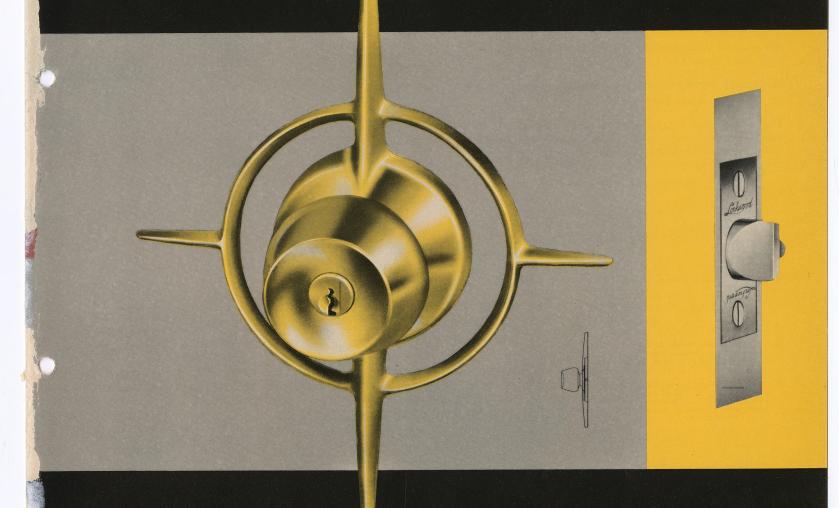
LOCKWOOD

finishing hardware



heavy duty "H" series	3, 4, 5, 8		
standard duty \\S'' series	6-8		
trim for mortise locks	9-13		
panic exit devices	14, 15		
closers	16-20		

LOCKWOOD HARDWARE MANUFACTURING CO.

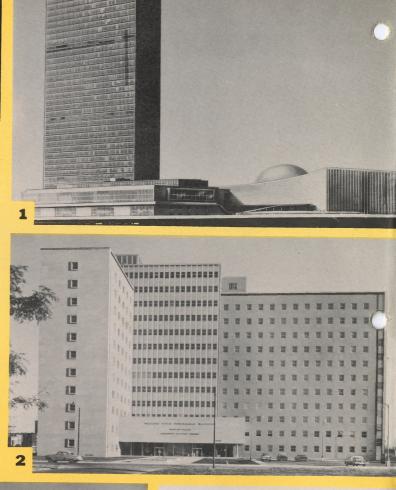
LOCKWOOD

a complete line of fine locks, door closers, panic exit bolts

This 1961 edition of Sweet's Architectural File, like its predecessors over the past many years, contains a selection of Lockwood products that are quite recognizably in accord with the current demands of the architectural profession and building industry. The specification of Lockwood builders' hardware provides a wide range of choice in design and function from the industry's most advanced lines of cylindrical and mortise locks, panic exit devices and door closers.

national acceptance as a standard of quality and service

The Lockwood equipped buildings illustrated on this page are concrete evidence of the high regard for Lockwood quality, reliability and service by men and firms at the top of their professions.



- United Nations Group, New York, United National N. Y.

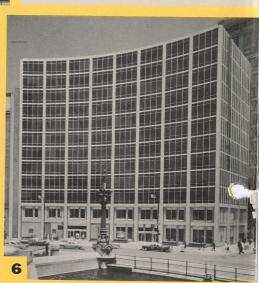
 Building project of the ages, dedicated to world peace and progress. *Director of Planning*: Wallace K. Harrison. Contractor: Fuller, Turner, Walsh, & Slattery, Inc.
- Illinois State Psychiatric Institution, Chicago, Illinois Architect: Shaw Metz & Associates Contractor: E. H. Marhoefer Jr. Co.
- 3 Denver Hilton, Denver, Colorado
 Architect: I. M. Pei & Associates
 Associate Architects: Rogers & Buttler
 Contractor: Webb & Knapp Marine
 Construction Co.



- Hotel Robert Meyer, Jacksonville, Florida Architect: William B. Tabler Contractor: Daniel Construction Co.
- National Bank of Commerce, San Antonio, Texas Architect: KENNETH FRANZHEIM Associate Architects: ATLEE B. AND ROBERT M. AYRES Contractor: HENRY C. BECK
- Fidelity Building, Indianapolis, Indiana
 Architect: Skidmore-Owings and
 Merrill
 Contractor: George A. Fuller Co.







cylindrical locksets

"H" SERIES

heavy duty locksets



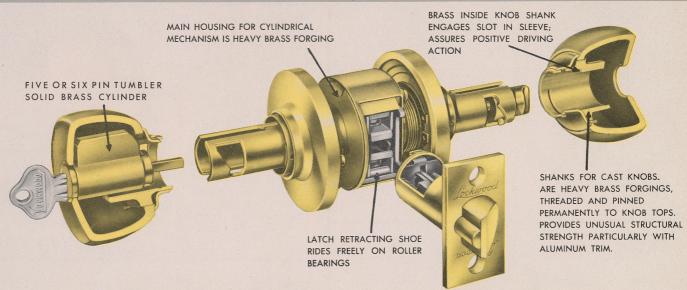
features

HEAVY CONSTRUCTION

Heavy brass forgings are used to form the main housing and structural chassis for the cylindrical mechanism. Thus, with this vital, basic element of design assuring complete rigidity after installation, binding of parts, undue wear and sluggish operation due to misalignment of parts is eliminated.

PRECISION MADE - - SMOOTH PERFORMANCE

All tolerances are unusually close for lock manufacture, resulting in a finely integrated assembly, superbly responsive and smooth in performance.



specifications

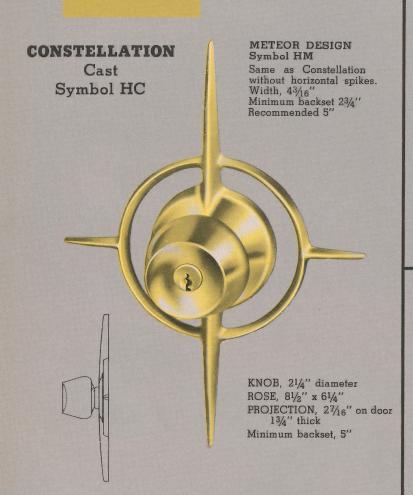
Approved by UNDERWRITERS' LABORATORIES, INC.

Cylindrical Case: Steel, dichromated, $2\frac{1}{16}$ " diameter. Requires $2\frac{1}{8}$ " diameter hole in door stile. Backset: Regularly furnished $2\frac{3}{4}$ ". Can be furnished $2\frac{3}{8}$ ", 5", 7" and 10". Longer to special order only. Latch: Case, steel, dichromated, $3\frac{1}{32}$ " diameter. Requires 1" diameter hole in door edge. Front: Wrought brass, bronze, aluminum or stainless steel, $2\frac{1}{4}$ " x $1\frac{1}{8}$ ". Regularly furnished beveled $\frac{1}{8}$ " in 2". Flat front furnished when so ordered. Latch Bolt: Solid Brass. Plain or deadlocking latch bolts have $\frac{1}{2}$ " throw. Anti-friction bolts, $\frac{3}{4}$ " throw. Strike: $\frac{23}{4}$ " x $\frac{11}{8}$ ". Regularly furnished with curved lip $\frac{11}{4}$ " to center and with wrought box. Other lengths when so ordered. Cylinders: Solid brass, 5 or 6 pin tumbler. Masterkeying: Can be masterkeyed with any other Lockwood 5 or 6 pin tumbler cylinder locks. Door Thickness: Regularly furnished for doors $\frac{13}{8}$ " to 2" thick.

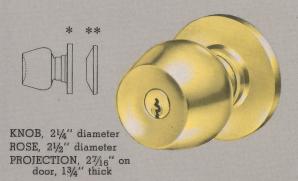
heavy duty locksets

"H" SERIES

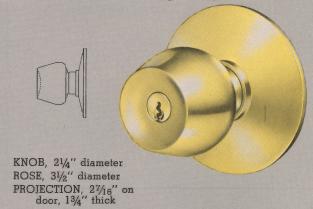
trim designs - - cast or wrought brass, bronze or aluminum; or stainless steel



ZEPHYR - - Cast, Symbol HZ* **ELMWOOD - -** Wrought, Symbol HAE**



YORK - - Cast, Symbol HY FRANKLIN - - Wrought, Symbol HAF

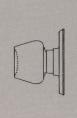


SUNDANCE Cast Symbol HS



KNOB, 3" diameter
ROSES, 3½", 5" or 8" diameter
PROJECTION, 2½6" on door
13¼" thick
Minimum backset, 2¾" with
3½" rose

VOGUE - - Cast, Symbol HV GOTHAM - - Wrought, Symbol HAG



KNOB, 214" diameter ROSE, 314" x 314" PROJECTION, 2516" on door 134" thick



REGENT - - Cast, Symbol HR*
EL PASO - - Wrought, Symbol HBE**



10



KNOB, 2½" diameter ROSE, 2½" diameter PROJECTION, 25½6" on door 1¾" thick PINEHURST - - Cast, Symbol HP*
DARBY - - Wrought, Symbol HCE**





KNOB, 2½" diameter ROSE, 2½" diameter PROJECTION, 2½6" on door 1¾" thick

NEPTUNE - - Cast, Symbol HN FIESTA - - Wrought, Symbol HBF



KNOB, 21/4" diameter ROSE, 31/2" diameter PROJECTION, 25/16" on door 13/4" thick



OMEGA - - Cast, Symbol HO KINGSTON - - Wrought, Symbol HCF



KNOB, 21/4" diameter ROSE, 31/2" diameter PROJECTION, 25/16" on door 13/4" thick



WILSHIRE - - Cast, Symbol HW GENEVA - - Wrought, Symbol HBG



KNOB, 2½" diameter ROSE, 3½" x 3½" PROJECTION, 25½6" on door 1¾" thick

0



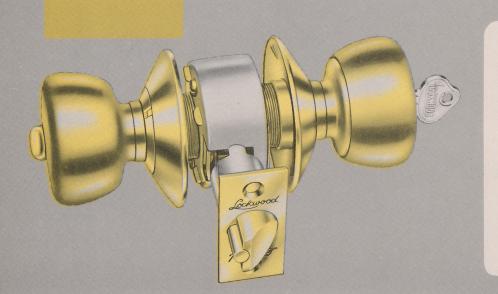
QUANTICO - - Cast, Symbol HQ HOLIDAY - - Wrought, Symbol HCG



KNOB, 2½" diameter ROSE, 3½" x 3½" PROJECTION, 2½16" on door 1¾" thick



standard duty locksets



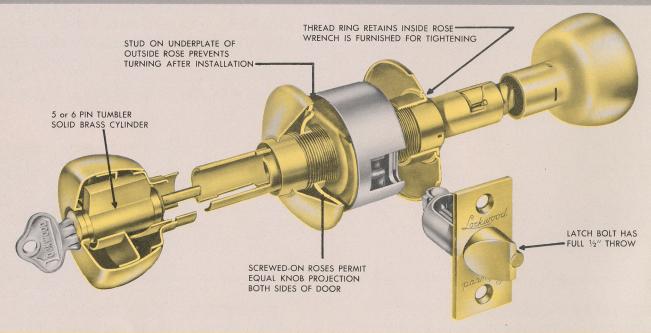
features

ADVANCED DESIGN

The bold new engineering approach applied to this series has been a long step in bringing to Standard Duty Cylindrical Locksets a degree of solidity and durability in performance not previously available in locksets of this class. Long bearings on the knob sleeves has eliminated excessive and annoying knobwobble. Screw-on roses on both sides permit equalized knob projection.

PRECISION MADE - - QUALITY MATERIALS

Manufactured to close tolerances on the most modern equipment, produces smoothness of function and assures long trouble-free performance.



specifications

Cylindrical Case: Steel, dichromated, $2\frac{1}{16}$ diameter. Backset: Regularly furnished $2\frac{3}{6}$. Can be furnished $2\frac{3}{4}$, 5", 7" and 10". Longer to special order only. Latch: Steel, dichromated case $2\frac{7}{32}$ diameter. Front: Wrought brass, bronze, or aluminum $2\frac{1}{4}$ " x 1". Regularly furnished flat front. Can be furnished beveled $\frac{1}{6}$ " in 2", when so ordered. Solid brass bolt with $\frac{1}{2}$ " throw. Strike: $2\frac{3}{4}$ " x $1\frac{1}{6}$ ". Regularly furnished with curved lip $1\frac{1}{4}$ " to center, and with wrought box. Other length lips to order. Cylinder: Solid brass, 5 or 6 pin tumbler. Masterkeying: Can be masterkeyed with any other Lockwood 5 or 6 pin tumbler cylinder locks. Door Thickness: For doors $1\frac{3}{6}$ " to $1\frac{3}{4}$ " thick.

trim designs - - wrought brass, bronze or aluminum

AMHERST - - Wrought, Symbol SA



1



KNOB, 21/4" diameter ROSE, 21/2" diameter PROJECTION, 27/16" on door 13/4" thick

ELDORADO - - Wrought, Symbol SE





KNOB, 21/8" diameter ROSE, 21/2" diameter PROJECTION, 21/4" on door 13/4" thick

AUXILIARY ROSE PLATES Wrought Brass, Bronze, or Aluminum



DALLAS - - Wrought, Symbol SD

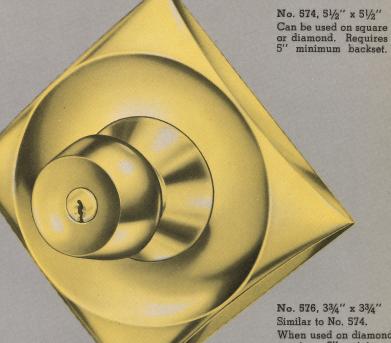




KNOB, 21/4" diameter ROSE, 21/2" diameter PROJECTION, 21/4" on door 13/4" thick

No. 572 Trim Plate 5½" diameter





No. 576, 33/4" x 33/4" Similar to No. 574. When used on diamond requires 5" minimum

FUNCTIONS

for "H" heavy duty locksets, pages 3, 4, 5 for "S" standard duty locksets, pages 6, 7

To specify a lockset with any of the functions listed below, merely prefix the symbol for the design wanted to the function number. Suffix symbol for finish. Example: $HN130 \times 10$.

GENERAL DOOR TYPES	FUNCTION "H" SERIES	NUMBERS "S" SERIES	COMPONENTS INSIDE OUTSIDE	DESCRIPTION OF FUNCTIONS	
PASSAGE	110 * 160	110		Both knobs always free.	
CLOSET	115	115		Thumb turn inside and knob outside always free.	
EXIT	112DL	112DL		Inside knob always free. Outside knob always rigid	
	123DL	123DL		Turn button locks outside knob.	
INNER OFFICE	124DL	124DL		Push button locks outside knob. Closing door, or turning inside knob, unlocks outside knob.	
LAVATORY, CONFERENCE, BATHROOM, BEDROOM	120	120		Push button locks outside knob. Emergency key release outside.	
COMMUNICATING	122DL			Turn button either side locks opposite knob.	
EXTERIOR	130DL * 180DL	130DL		Turn button locks outside knob. Key retracts latch bolt.	
EXTERIOR	137DL	137DL		Push button locks outside knob. Key retracts latch bolt.	
EXTERIOR, CORRIDOR	138DL	138DL		Universal button locks outside knob. When pushed in only, turning inside knob, or key releases it. When pushed in and turned, key merely retracts bolt.	
	141DL	141DL		Same as 138DL except closing door when button is pushed in only unlocks outside knob.	
UTILITY, STOREROOM	134DL *184DL	134DL		Inside knob always free. Outside knob always rigid. Key merely retracts bolt.	
DORMITORY	136DL			Push button or key locks outside knob. When locked by push button, turning inside knob or key outside or closing door, releases it.	
HOTEL GUEST ROOM	140DL	140DL		Inside knob always free. Outside knob always rigid. Pushing button in, projects indicator outside and locks out all except emergency and display keys. Turning inside knob, or closing door, releases button. When pushed in and turned, only emergency and display keys retract bolt.	
CLASSROOM	131DL *181DL	131DL		Inside knob always free. Key outside locks outside knob.	
	139DL			Same as 131DL except key can be used to hold bolt retracted. This also makes outside knob rigid.	
COMMUNICATING SUITE	144DL			Push button locks outside knob. Then, turning knob, key, or closing door releases it. Key also locks both knobs.	
VESTIBULE, OFFICE	135DL *185DL			Inside knob always free. Key inside locks outside knob. Then, key outside retracts bolt only.	
STORE, COMMUNICATING	132DL			Key either side locks both knobs.	
	142DL			Key either side locks its own knob only.	
	133DL			Key either side locks opposite knob only.	
	143DL			Both knobs always rigid. Key either side retracts bolt.	

All locksets except Nos. 110, 115, 120 and 160 have latch bolts which are automatically deadlocked when door is closed. * Has anti-friction latch bolt with 3/4" throw.

MORTISE LOCKSETS

trim designs - -

cast or wrought brass, bronze or aluminum; or stainless steel



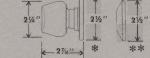
ZEPHYR*

Cast, Symbol SHZ

ELMWOOD**

Wrought, Symbol HAE







Cast, No. HZ203PG Wrought, No. HAE403PG Cast, No. HZ213 KNOB -ROSE

Wrought, No. HAE413

CYLINDER RING — No. 4058, 113/16" dia.

TURN KNOB — Cast, No. 9890, 15/8" dia.

Wrought, No. 9884, 11/2" dia.



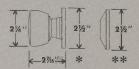
REGENT*

Cast, Symbol SHR

EL PASO**

Wrought, Symbol HBE







KNOB — Cast, No. HR203PG Wrought, No. HBE403PG ROSE — Cast, No. HR213

Wrought, No. HBE413

CYLINDER RING — No. 4058, 113/16" dia.

TURN KNOB — Cast, No. 9890, 15/8" dia.

Wrought, No. 9884, 11/2" dia.



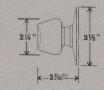
YORK

Cast, Symbol SHY

FRANKLIN

Wrought, Symbol HAF





KNOB Cast, No. HY203PG ROSE

Wrought, No. HAF403PG Cast, No. HY213 Wrought, No. HAF413 CYLINDER RING — No. 4058, 113/16" dia. TURN KNOB — Cast, No. 9890, 15/8" dia. Wrought, No. 9884, 11/2" dia.



NEPTUNE

Cast, Symbol SHN

FIESTA

Wrought, Symbol HBF





KNOB — Cast, No. HN203PG

KNOB — Cast, No. HN203PG
Wrought, No. HBF403PG
ROSE — Cast, No. HN213
Wrought, No. HBF413
CYLINDER RING — No. 4038, 113/16" dia.
TURN KNOB — Cast, No. 9890, 15/8" dia.
Wrought, No. 9884, 11/2" dia.



VOCUE

Cast, Symbol SHV



Wrought, Symbol HAG





Cast, No. HV203PG Wrought, No. HAG403PG Cast, No. HV213 KNOB ROSE

Wrought, No. HAG413

CYLINDER RING — No. 4058, 1¹³/₁₆" dia. †COLLAR — Cast, No. SHV244, 2¹/₂" sq. TURN KNOB—Cast, No. SHV239, 1¹/₈" sq. Wrought, No. 9885, 1³/₄" x 1¹/₈"



WILSHIRE

Cast, Symbol SHW

GENEVA

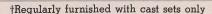
Wrought, Symbol HBG







KNOB — Cast, No. HW203PG Wrought, No. HBG403PG ROSE — Cast, No. HW213 Wrought, No. HBG413 CYLINDER RING — No. 4058, 113/16" dia. †COLLAR — Cast, No. SHW244, 21/8" sq. TURN KNOB—Cast, No. SHW239, 11/8" sq. Wrought, No. 9885, 13/4" x 11/8"



trim designs - -

MORTISE LOCKSETS

cast or wrought brass, bronze or aluminum; or stainless steel



DARBY Wrought, Symbol HCE





KNOB - No. 91743/4PG ROSE - No. HCE413 CYLINDER RING — No. 4058, $1^{13}\!\!/_6$ " dia. TURN KNOB — No. 9884, $1^{1}\!\!/_2$ " dia.

PLAIN DESIGN



With Screwless Rose, SCF With Screw Attachment, SCA Cast Brass. Bronze or Aluminum







KNOB - No. 9174PG SCREWLESS ROSE - No. 86 ROSE WITH SCREWS - No. 7 CYLINDER RING — No. 4058, $1^{13}/_{16}$ " dia. TURN KNOB - No. 9881, 17/8" x 1"



KINGSTON Wrought, Symbol HCF

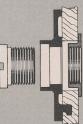




KNOB - No. 91743/4PG ROSE - No. HCF413 CYLINDER RING — No. 4058, 113/16" dia. TURN KNOB - No. 9884, 11/2" dia.

SCREWLESS ROSE ATTACHMENT

Used with all Designs with screwless rose shown on Pages 9 and 10.



Retainer plate is inserted from inside of lock mortise. Threaded bushing passes through rose and is screwed into retainer plate.



HOLIDAY Wrought, Symbol HCG







KNOB — No. 91743/4PG ROSE - No. HCG413 CYLINDER RING — No. 4058, 113/16" dia. TURN KNOB — No. 9885, 13/4" x 11/8" (See Vogue Cylinder Collar, page 9)

REMOVABLE CORE CYLINDER

For Original-Key Security After Change of Occupants



The pin tumbler mechanism is contained in a core that is removable by a control key. By this means, it is a simple matter to substitute a core that is keyed to a different key change. The removable core has all the functions and keying features of standard cylinders, plus the ease, economy and extra-security of interchangeability.

No. 967 (illustrated) For mortise locks. No. 968 For rim locks.

No. 330 Padlock.

AMBASSADOR - - Symbol AR - Cast Brass, Bronze, or Aluminum







AR204 x AR215

Proj.

KNOBS

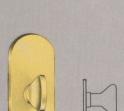
2" 21/4" 3"

Dia.





AR201 x AR213



AR203 x AR223



No.

FIG. 1 0

FIG. 2

ESCUTCHEONS

No. Size x 113/16' x 113/16' AR219

No. AR213

CONCEALED SCREW ATTACHMENT FIG. 1 is "A" and "C" in drawing. "B"

is a rose, or knob portion of escutcheon. The lip of plate "A" engages a reverse undercut on back of rose or escutcheon. FIG. 2 is used only for the turn knob end of escutcheons having same.

Door Pulls, Push Plates and Entrance Handle to match available.

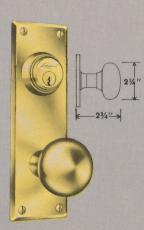
ROSES



No. AR283 Overall, 16" x 2"

CAST DESIGNS

brass, bronze or aluminum



LYNN

LYNN Knob, No. 9174 Escutcheon No. LN219, 81/2" x 21/2"

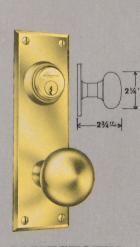
bronze



WESTMINSTER

WESTMINSTER Knob, No. WM203 Escutcheon No. WM223, 8" x 25/8"

brass, bronze or aluminum

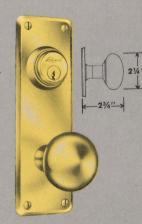


JAMESTOWN

Knob, No. 9174 Escutcheon No. JA219, 8" x 21/2"

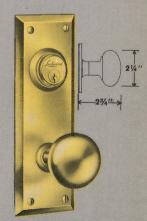
WROUGHT DESIGNS

brass, bronze or stainless steel



ACTON

Knob, No. 91743/4 Escutcheon No. AC419, 8"x 2½" .50 Ga. Cold Forged brass or bronze



MADISON

Knob, No. 91741/2 Escutcheon No. MD419, 8" x 21/2"

FUNCTIONS

"B5100" series, heavy duty
"T5000" and **"F5000" series, standard duty

KNOB TYPES

GENERAL DOOR TYPES	LOCK HEAVY	NUMBER STANDARD	COMPONENTS OUTS. INS.	DESCRIPTION OF FUNCTIONS	
FRONT, APARTMENT ENTRANCE	B5100 *5044	T5000 F5000		Latch bolt by knob either side except when outside knob has been set by stop; then by key outside and knob inside. Dead bolt by key or turn knob.	
ENTRANCE, STORAGE	B5130	T5030 F5030		Latch bolt by knob either side. Dead bolt by key or turn knob.	
OFFICE, VESTIBULE	B51003/4	T50003/4 F50003/4		Latch bolt by knob either side except when outside knob has been set by stop; then by key outside and knob inside. Auxiliary latch automatically deadlocks the latch bolt and stop when door is closed.	
CLOSET, STORAGE	B51005/8	T50005/ ₈ F50005/ ₈		Latch bolt by knob inside and key outside. Outside knob serves only as a pull. Auxiliary latch automatically deadlocks the latch bolt when door is closed.	
PUBLIC TOILET, VESTIBULE	B51553/4	T50553/4 F50553/4		Latch bolt by knob either side except when outside knob is set by key from the inside, then by key only outside and knob inside. Auxiliary latch automatically deadlocks the latch bolt when door is closed.	
CLASSROOM	B5156¾	T50563/4 F50563/4		Latch bolt by knob either side except when outside knob is set by key. Cylinder controls concealed stop work and can be installed on either side of door. Auxiliary latch automatically deadlocks the latch bolt when door is closed.	
PRIVATE LAVATORY, BATHROOM	B5149	T5049 F5049		Latch bolt by knob either side. Dead bolt by turn kone side.	
COMMUNICATING	B5138	T5038 F5038		Latch bolt by knob either side. Split dead bolt by turn knob either side, each locking against the other.	
PASSAGE	B5184	T5084 F5084	0-{3}-0	Latch bolt by knob either side.	
HOTEL GUEST ROOM	5080 5082			Latch bolt, from inside by knob and from outside by guest, master, grand master, display and emergency keys. Outside knob is rigid. Dead bolt from inside by turn knob and from outside by display and emergency keys. When dead bolt is thrown, the guest, master and grand master keys are inoperative. Display key operates its own individual lock only and is furnished only when ordered. Emergency key operates all locks at all times. Auxiliary bolt automatically deadlocks the latch bolt. Same as 5080, except with cylinder inside in place of turn knob.	
		T5070 F5070		Latch bolt from inside by knob and from corridor side by guest, master, display and emergency keys. Outside knob is rigid. Dead bolt from inside by turn knob and from outside by display and emergency keys. When dead bolt is thrown, the guest, master and grand master keys are inoperative. Display key is furnished only when ordered. Emergency key operates all locks at all times.	

^{*}Dead bolt has 1" throw.

^{**&}quot;F5000" Series has anti-friction latch bolt.

"8700" series, heavy duty "T8700" series, standard duty

mortise cylinder locks

HANDLE TYPES

GENERAL DOOR TYPES	Door Horizoni				COMPONENTS OUTS. INS.	DESCRIPTION OF FUNCTIONS		
ENTRANCE	8705	T8705	2	Latch bolt by thumb piece either side. Dead bolt by key either side.				
	87023/4	T87023/4		Latch bolt by thumb piece outside and by knob inside except when thumb piece is set by stop; then by key outside and by knob inside. Dead bolt by key outside and turn knob inside.				
	8788		3 5	Latch bolt by thumb piece either side except when outside thumb piece is set by key from inside; then by key only outside and by thumb piece inside. Auxiliary latch automatically deadlocks the latch bolt when door is closed.				
	8783)	4	Latch bolt by thumb piece either side except when out- side thumb piece is set by key. Cylinder controls con- cealed stop work and can be installed on either side of door. Auxiliary latch automatically deadlocks the latch bolt when door is closed.				

specifications

handle types

"8700" series — heavy duty mortise handle locks

Case: $5\frac{1}{2}$ " x $3\frac{7}{8}$ " x $\frac{13}{16}$ ". Front: 8" x $\frac{11}{4}$ ", beveled $^{1}/_{8}$ " in 2". Armored front furnished when specified. Prefix symbol A. Rabbeted front, $^{1}/_{2}$ " rabbet, furnished when specified. Prefix symbol R. Hand: Not reversible. Specify hand. Latch Bolt: Plain latch bolt 1/2" throw regularly

furnished. Dead Bolt: 5/8" throw. Backset: 23/4". Rabbeted $23/4'' \times 31/4''$. Strikes: Lip to center, 15/16''. Masterkeying: Can be masterkeyed in sets with other Lockwood cylinder locks having same class key.

"T8700" series — standard duty mortise handle locks

Case: $5\frac{1}{2}$ " x $3\frac{3}{4}$ " x $3\frac{4}{4}$ ". Front: $7\frac{1}{1}\frac{1}{16}$ " x 1". Hand: Reversible. Bolts: 1/2" throw. Backset: 21/2". Strikes: Lip to center, 15/16". Masterkeying: Can be masterkeyed

in sets with other Lockwood cylinder locks having same class key.

knob types

"B5100" series — heavy duty mortise knob locks

Case: 6" x 4" x 7/8". Width of case of special backset locks 11/4" more than backset. Front: armored 8" x 11/4", beveled $\frac{1}{8}$ " in 2". Rabbeted front, $\frac{1}{2}$ " rabbet, furnished when specified. Prefix symbol R. Hand: Not reversible. Specify hand. Latch Bolt: Anti-friction bolt 1/2" throw. Dead

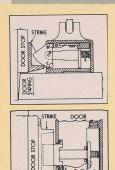
Bolt: 5/8" throw. Backset: Flat front locks, 23/4" regular; $3^1\!\!/4''$ special. Rabbeted locks $2^3\!\!/4''$ regular; $3^1\!\!/4''$ x $3^3\!\!/4''$ special. Strikes: Lip to center, $1^5\!\!/_{16}''$. Masterkeying: Can be masterkeyed in sets with other Lockwood cylinder locks having same class key.

"T5000" and "F5000" Series — standard duty mortise knob locks

Case: 55/8" x 33/4" x 3/4". Front: 711/16" x 1". Hand: All numbers except T50551/2 and T50553/4 are reversible. Bolts: "F5000" Series has anti-friction latch bolt.

Backset: 21/2". Strikes: Lip to center, 15/16". Masterkeying: Can be masterkeyed in sets with other Lockwood cylinder locks having same class key.

lock 'n roll latch

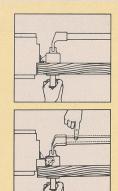


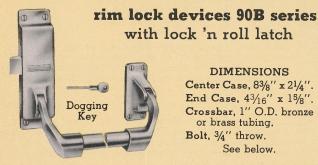
here's how it functions

The Lock 'N Roll Latch is centrally pivoted to a shaft as shown at A. Its retractibility is controlled by studs B and C and cam D. Whenever the crossbar is in its normal raised position, cam D stops against stud B and retraction by pressure against outer face of latch is prevented. The slightest depression of crossbar moves cam D out of contact with stud B and the latch is immediately free to telescope into the case under any light pressure from any angle. In latching as door closes, latch pivots at A and B and rolls inward at C. Spring E provides power for projection.

it can't jamb because it "floats"

Outward pressure on door, from whatever source, cannot cause the Lock 'N Roll Latch to jamb whenever any light pressure is applied to the crossbar. Frictional resistance at stud B and cam D is minimized by the small area of contact. Required travel of cam D is approximately 1/8" and is accomplished by about 1/2" of travel of crossbar. When released by cam D, the latch is literally a floating member.





DIMENSIONS

Center Case, 83/8" x 21/4". End Case, 43/16" x 15/8". Crossbar, 1" O.D. bronze or brass tubing. Bolt, 3/4" throw. See below.

Compact, secure and easy to install, 90B Series of Rim Lock Devices can be installed on doors as thin as 11/4". For use on single or pairs of doors.



DIMENSIONS

Center Case, 83/8" x 21/4". End Case, 43/16" x 15/8". Crossbar, 1" O.D. Bronze or Brass tubing. Locks, Swing bolt, 3/4"

See below.

For use in combination with a wide range of mortise cylinder lock functions. Also furnished with practically all types of outside trim. Can be used on single doors, or on the active leaf of a pair of doors.



concealed devices **60C** series

A device specifically engineered for easy installation in hollow stile doors which have very limited space within the stile. Security of an unusually high degree is provided by the independently projected top and bottom latch bolts of the swinging type. The

top bolt is deadlocked by an auxiliary latch at all times when door is closed. Both bolts are automatically held in retracted position when door is open. For use on single or pairs of doors.



DIMENSIONS

Crossbar Cases, 95/8" x 1". Projection, 15/8"

Crossbar Arms, Projection from door, raised 4".

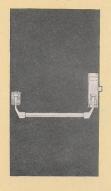
Crossbar, 1" O.D. Bronze tubing. Rods, Solid Brass 3/8" dia.

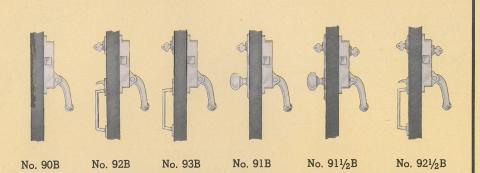
Top and Bottom Cases, $47/8'' \times 1'' \times 1^{3}/8''$.

Latch Bolt, Swinging Type, 3/4" throw.

with or without outside trim

rim type sets





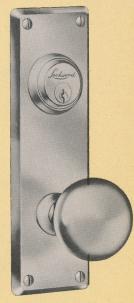
standard outside trim





HANDLE **AR284** Cast Bronze or Aluminum Size, 16" x 2" DOOR PULL AR284NT



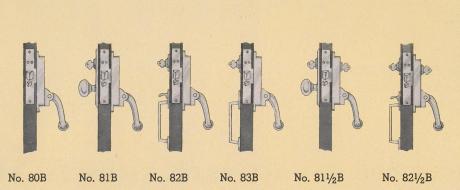


ESCUTCHEON LN219 Cast Brass, Bronze or Aluminum Size, 8" x 21/2" Knob, 9174 PG 21/4" dia.

mortise type sets

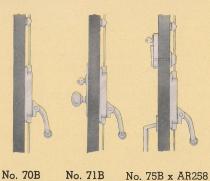


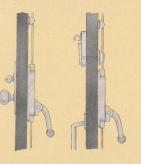
0

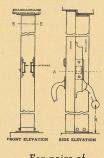


vertical type sets









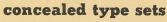
REMOVABLE MULLION

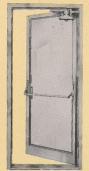


from closing before inactive door.

COORDINATING

For pairs of doors with Rim Type Devices.













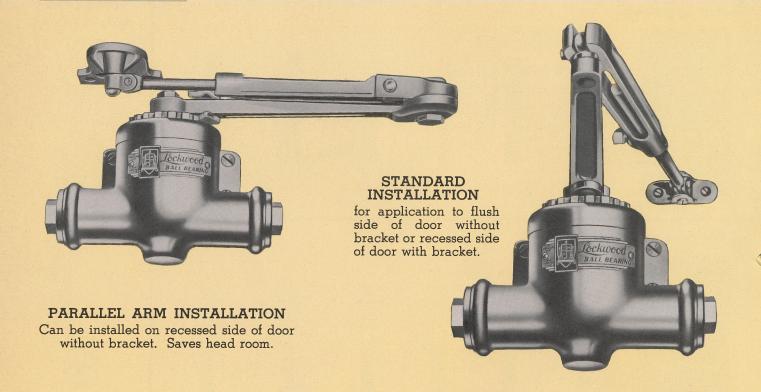


Lock Case 105 and AR258 Pull

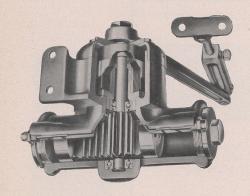
No. 61C

Lockwood Hardware Manufacturing Co.

ball bearing rack and pinion



ONLY LOCKWOOD HAS ALL THESE ESSENTIAL FEATURES



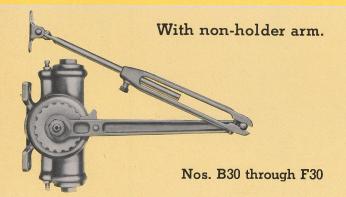
Doors open easily — close with highest efficiency. Internal friction and resulting wear and resistance to opening in the Lockwood Ball-Bearing, Rack and Pinion closer is reduced to an absolute minimum by the use of ball-bearings at the two main bearing points of the shaft.

Checking control is instantaneous at any angle. Upon manual release of the door, the spring power is simultaneously under control of the checking action.

Reserve power for the most adverse conditions. The spring is capable of sufficient reserve force to close the door against the most extreme draft conditions.

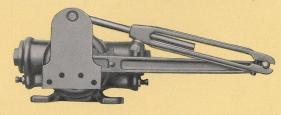
Sturdiest shaft and pinion — in one piece. Both shaft and pinion are machined from a steel forging.

STANDARD INSTALLATION



PARALLEL ARM INSTALLATION

With non-holder arm.

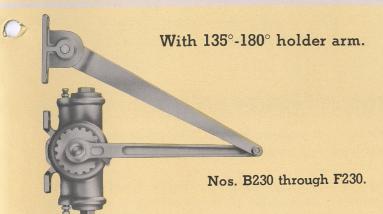


Nos. B830 through F830

See page 20 for classification of sizes.

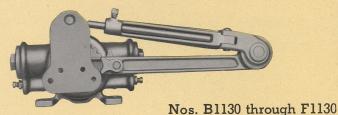
STANDARD INSTALLATION



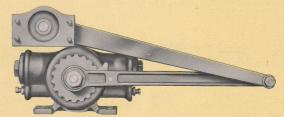


PARALLEL ARM INSTALLATION

With 110°-135° holder arm.

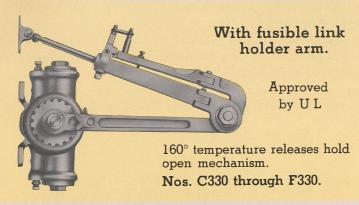


With 135°-180° holder arm.



Nos. B1230 through F1230.

SPECIAL FUNCTIONS

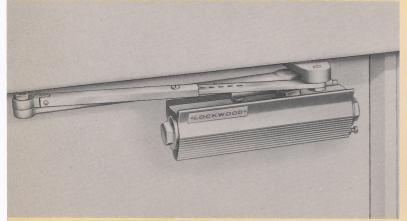




With 180° fusible link holder arm.

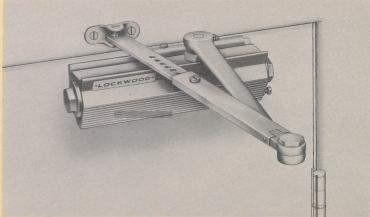
Nos. C2330 and D2330





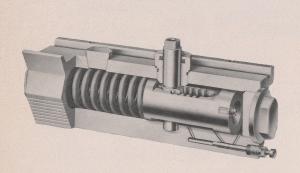
PARALLEL ARM INSTALLATION

Can be installed on recessed side of door without bracket. Saves head room.



STANDARD APPLICATION for application to flush side of door.

PRECISION BUILT FOR SMOOTH PERFORMANCE



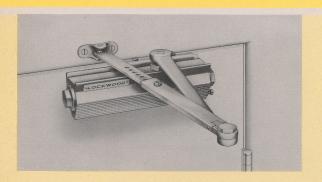
Versatile closer — of modern design. The sturdy case is handsomely streamlined and contains a rugged, precision-built rack and pinion mechanism.

Heavy compression spring—Ample power. Designed to provide sufficient power for dependable performance, yet to allow easy opening of door.

Single valve gives dual speed control. Full turns of the valve control the closing speed to the latch. Fractional turns control latching speed.

Hand. Non-holder arm closers can be installed right or left hand by alternate application of arm to closer. Holder arm closers should be ordered right or left hand.

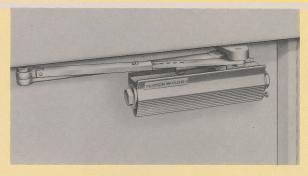
STANDARD INSTALLATION



Non-holder arm.

Nos. A50 through D50. Regularly furnished with 9" arms*. Permits opening to 125°. Requires minimum top rail 1½" wide.

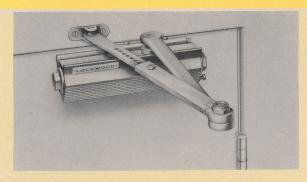
PARALLEL ARM INSTALLATION



Non-holder arm.

Nos. A850 through D850. Regularly furnished with 11" arms. Permits opening to 180°. Requires minimum top rail 23/4" wide, plus thickness of stop.

STANDARD INSTALLATION



110°-135° holder arm.

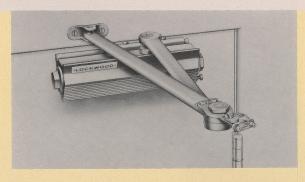
Nos. A150 through D150. 11" arm only. Requires minimum top rail $1\frac{1}{2}$ " wide.

FINEST MATERIALS

Case: Cast Iron alloy
Arms: Drop-forged steel
Rack: Precision broached
Pinion: Heat treated alloy steel

Spring:

Tempered chrome silicon alloy, cold set and peened to increase fatigue resistance



110°-135° fusible link holder arm.

Nos. C350 and D350. 11" arm only. 160° temperature will release hold open mechanism. Requires minimum top rail $1\frac{1}{2}$ " wide.

PARALLEL ARM INSTALLATION



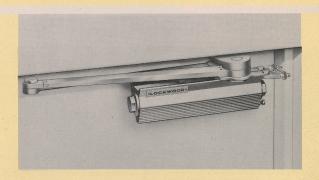
110°-135° holder arm.

Nos. Al150 through D1150. 11" arm only. Requires minimum top rail 23/4" wide, plus thickness of stop.



180° holder arm.

Nos. A1250 through D1250. 11" arm only. Requires minimum top rail 23/4" wide, plus thickness of stop.



180° fusible link holder arm.

Nos. C2350 and D2350. 11" arm only. 160° temperature will release hold open mechanism. Requires minimum top rail 23/4" wide, plus thickness of stop.

SELECTIONS standards for correct sizes

Ball-Bearing Closers

Closer Numbers and Sizes	Exterior Doors (Maximum)	Interior Doors (Maximum)
B30 to B1230	Screen or Storm 13%" x 3'0" x 7'0"	13%'' x 2'8'' x 7'0''
C30 to C1230	13/4" x 2'6" x 7'0"	13/4" x 3'4" x 7'0"
D30 to D1230	2½" x 3'0" x 7'6 "	2½" x 4'0" x 7'6"
E30 to E1230	3'' x 3'6'' x 7'6''	
F30 to F1230	Extra heavy, refrigerators, etc.	

"50" SERIES

STANDARD INSTALLATION		PARALLEL ARM INSTALLATION		
Closer Numbers	Interior Doors	Closer Numbers	Interior Doors	
A50 through A150	2'2" x 7'	A850 through A1250	2'2" x 6'6"	
B50 through B150	2'6'' x 7'	B850 through B1250	2'2" x 7'	
C50 through C350	3'0'' x 7'	C850 through C2350	2'6'' x 7'	
D50 through D350	3'6'' x 7'	D850 through D2350	3'0'' x 7'	

CORNER BRACKET

For installation on re-cessed side of door with standard closer. Nos. B893 to F896 see below

DROP BRACKET



For parallel arm installation when top rail of door is too narrow to receive closer.

Nos. B883 to F886 see below

ADAPTER PLATE



For installation on flush side when top rail of door is too narrow to receive closer.

Nos. B873 to E876 see below

50" SERIES BRACKET



For installation of "50" Series closers on recessed side when overhead surface door holders are also

No. 854 see below

BRACKET NUMBERS — for ball-bearing closers

For closer sizes	В	C	D	E	F
Corner Bracket Nos.	B893	C894	D895	E896	F896
Drop Plate Nos.	B883	C884	D885	E886	F886
Adapter Plate Nos.	B873	C874	D875	E876	

"50" Series Bracket No. 854 for C and D size closers only:

FINISHES: Ball Bearing closers and brackets are regularly furnished Brown Lacquer finish. Can also be furnished Sprayed Dull Bronze BZ, Silver Bronze SB, when so specified. To order, merely add finish symbol to number, thus: B30BZ or B893BZ.

> "50" Series closers are regularly furnished Silver Bronze SB. Can also be furnished Sprayed Dull Bronze BZ, or Brown Lacquer BL, when so specified. To order, merely add finish symbol to number, thus: D50BZ.